Sist oppdatert: Oktob		hendelser fra Petrole	umstilsyne	ets CODAM data	abase			
		ndelser innrapportert til	Petroleums	stilsynets databa	se CODAM			
				-				
facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1974	Crack	Conductor failure	Insignific ant	Monitor ing	N/A.
JACKET 8 LEGS	Jacket	Brace	1974	Crack	Dropped object	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Brace	1974	Crack	Dropped object	Major	Ok	Damaged section cut out and brace repaired by inserting a new segment on top
JACKET 4 LEGS	Jacket	Brace	1974	Dent	Dropped object	Major	Ok	Damaged area repaired by installing a 14" long clamp device.
JACKET 4 LEGS	Jacket	Brace		Dent	Dropped object	Major	Ok	Brace has been grouted.
JACKET 4 LEGS	Jacket	Brace		Dent	Dropped object	Major	Ok	New segment installed on top of brace
JACKET 4 LEGS	Jacket	Brace		Dent	Dropped object	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Brace	1974	Dent	Dropped object	Major	Ok	Damaged area cut out and inserting plate welded on.
JACKET 8 LEGS	Jacket	Brace	1975	Dent	Unknown	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Brace	1976	Dent	Dropped object	Major	Ok	Sound member clamped across the damaged area ("strong-back technique",
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1976	Crack	Unknown	Minor	Ok	Removed by grinding to max. 4.5 mm.
JACKET 12 LEGS	Jacket	Node	1976	Dent	Dropped object	Minor	Monitor ing	DNV evaluation: Structural integrity is redundant.
JACKET 12 LEGS	Jacket	Brace	1976	Dent	Dropped object	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Brace		Dent	Not reported	Minor	Monitor ing	No sharp edges or corrosion. Hole in brace covered by anode clamp.
JACKET 12 LEGS	Jacket	Brace	1976	Dent	Dropped object	Minor	Monitor ing	N/A.
JACKET 12 LEGS	Jacket	Leg	1976	Dent	Dropped object	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Brace	1976	Dent	Dropped object	Minor	Monitor ing	No repair necasssary as brace is lowly utilized.
JACKET 12 LEGS	Jacket	Brace	1976	Dent	Not reported	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1976	Dent	Vessel impact	Minor	Ok	Insert pile grouted inside in damaged area.
JACKET 8 LEGS	Jacket	Leg	1976	Crack	Fabrication	Insignific ant	Ok	All crack indications removed by slight grindng. Ultrasonic readings found to be 13 mm. (Readings probably taken on a doubler plate).
DORIS	Helideck	Helideck support	1977		Not reported	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Brace		Dent	Dropped object	Minor	Monitor ing	Three clamp stiffeners installed to reduce length stability.
JACKET 8 LEGS	Jacket	Brace		Dent	Unknown	Insignific ant	Ok	Inspected in 1988. No further action required.
JACKET 4 LEGS	Jacket	Leg	1977	Other	Vessel impact	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1977	Crack	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1977	Crack	Unknown	Insignific ant	Ok	OK 1993. No further action.
JACKET 8 LEGS	Jacket	Node	1977	Crack	Unknown	Insignific ant	Ok	Removed by grinding approximately 4 mm.
JACKET 8 LEGS	Jacket	Node	1977	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1977	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2.5 mm.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant		N/A.
	Main deck	Water tank			Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1977	Dent	Not reported	Minor	Ok	
JACKET 8 LEGS	Main deck	Beam	1977	Other	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1978	Dent	Not reported	Insignific ant	Ok	NONE REQUIRED
JACKET 8 LEGS	Jacket	Brace	1978	Dent	Vessel impact	Minor	Ok	Close inspection in 1986.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1978	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1978	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg		Crack	Unknown	Insignific ant		Removed by grinding
JACKET 8 LEGS	Jacket	Node	1978	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Node			Not reported	Insignific ant		Ground max. 5 mm but crack still present in a length of 10 mm. Punchmarked.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant		N/A.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant		N/A.
JACKET 12 LEGS	Jacket	Leg			Not reported	Minor	Ok	
JACKET 12 LEGS	Jacket	Leg			Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Leg			Not reported	Minor		N/A.
JACKET 12 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1978	Crack	Not reported	Minor	Ok	
JACKET TRIPOD	Jacket	Node	1978	Crack	Not reported	Insignific ant		N/A.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant		Removed by grinding
JACKET 8 LEGS	Jacket	Node	1978	Crack	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1978	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1978	Crack	Unknown	Insignific ant	Ok	Not required
JACKET 8 LEGS	Jacket	Node	1978	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1978	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace		Deflection	Unknown	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Brace	1978	Deflection	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Brace			Not reported	Insignific ant	Ok	1984: MPI ok. 1985: Confirmed.
JACKET TRIPOD	Jacket	Node	1978	Deflection	Torn off anode	Minor	Ok	None
JACKET 8 LEGS	Jacket	Node		Extcorr	Pitting corrosion	Insignific ant	-	N/A.
JACKET 8 LEGS	Jacket	Brace	1978	Dent	Unknown	Minor	Ok	None required.
JACKET TRIPOD	Jacket	Node	1978	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1978	Scratch	Chafing	Insignific ant	Ok	Ground smooth.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Minor	Ok	Repaired.
JACKET 8 LEGS	Crane pedestal	C2036 East		Crack	Unknown	Insignific ant		Ground out.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2007 West			Not reported	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Brace	1978		Unknown	Minor	Ok	
JACKET 8 LEGS	Crane pedestal	C2008 East		Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg			Drill cuttings	Insignific ant	Ok	Build-up is well within design allowance.
JACKET TRIPOD	Jacket	Leg	1978		Unknown	Insignific ant		None required.
JACKET 8 LEGS	Jacket	Leg		Dent	Unknown	Insignific ant		
	Main deck	Lifeboat station		Burnmark	Unknown	Minor		Affected area ground smooth. Depth of ground area 2-4 mm. One area on southern support rewelded as grinding depth was 10 mm.
JACKET 4 LEGS	Jacket	Leg		Burnmark	Installation	Insignific ant		Burnmarks reported to be remains. No further action considered necessary for the time being.
JACKET 12 LEGS	Jacket	Beam	1978	Other	Cut-out	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Node	1978	Undercut	Unknown	Insignific ant	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1979	Scratch	Chafing	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Anode	1979	Missing	Unknown	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Leg	1979	Scratch	Chafing	Insignific ant	Ok	Scratchmark at -210 ft. ground smooth.
JACKET 8 LEGS	Jacket	Brace	1979	Scratch	Chafing	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1979	Scratch	Chafing	Insignific ant	Ok	1982 inspection revealed no scores after cleaning area with rotating steel brush.
JACKET 8 LEGS	Jacket	Brace	1979	Scratch	Chafing	Insignific ant	Ok	Ground down.
JACKET 8 LEGS	Jacket		1979	Mar-gr	Marine growth	Minor	Ok	Seperate analysis in conjunction with 4 years condition evaluation indicate that cleaning will have no significant effect upon critical members.
CONDEEP 3 SHAFTS	Shaft	Anode	1979	Extcorr	Unknown	Minor	Ok	
CONDEEP 3 SHAFTS	Gravity Based struct	Cell	1979	Other	Not reported	Insignific ant	Monitor ing	Level: 9,2 m (05/07/80). 9,7 m (1981). No refill required (1985).
JACKET 8 LEGS	Crane pedestal	C2002 East	1979	Crack	Not reported	Minor	Repair	
JACKET 12 LEGS	Crane pedestal	C2006 East	1979	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2007 West	1979	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2022 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2001 West	1979	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2002 East	1979	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2002 East	1979	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2024 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2024 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1979	Dent	Not reported	Minor	Ok	Crack indication ground out.
JACKET 8 LEGS	Jacket	Brace	1979	Dent	Not reported	Insignific ant	Ok	1985: Confirmed. MPI ok.
DORIS	Crane pedestal	C2017 North	1979	Crack	Not reported	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Crane pedestal	C2017 North	1979	Crack	Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2015 West	1979	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2001 West	1979	Crack	Not reported	Minor	Repair	
DORIS	Crane pedestal	C2015 West	1979	Crack	Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2016 East			Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2015 West			Not reported	Insignific ant		N/A
DORIS	Crane pedestal	C2017 North			Not reported	Insignific ant		N/A
DORIS	Crane pedestal	C2018 Centre			Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2036 East			Unknown	Insignific ant	Ok	Ground out.
JACKET 12 LEGS	Crane pedestal	C2025 West			Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node			Unknown	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Brace			Unknown	Insignific ant		N/A.
JACKET 12 LEGS		Helideck support			Not reported	Minor		Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1979		Dropped object	Minor	Ok	N/A. Analysis concluded that global strength is not significantly reduced.
JACKET 8 LEGS	Jacket	Brace	1979		Not reported	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	Main deck	Girder			Installation	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace			Not reported	Insignific ant	Ok	1985: No development.
JACKET 8 LEGS	Jacket	Leg		Scour	Scouring	Minor	Ok	
JACKET 4 LEGS	Jacket	Brace		Crack	Unknown	Insignific ant		Removed by grinding.
JACKET 4 LEGS	Jacket	Node			Unknown	Insignific ant		Crack removed by grinding. Hole repaired.
JACKET 8 LEGS	Jacket	Node			Unknown	Insignific ant	Ok	
JACKET 8 LEGS		Node			Not reported	Insignific ant		Removed by slight grinding.
JACKET 4 LEGS		Node			Unknown	Insignific ant		Removed by slight grinding.
JACKET 4 LEGS	Crane pedestal	C2012 West			Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2031 West	1979	Crack	Not reported	Insignific ant	Ok	Repaired

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2020 East	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2019 West	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2031 West	1979	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2032 East	1979	Crack	Not reported	Minor	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2032 East	1979	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Crane pedestal	C2032 East		Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Jacket	Node	1979	Crack	Not reported	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1979	Crack	Not reported	Insignific ant	Ok	Ground out.
JACKET 4 LEGS	Jacket	Node	1979	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1979	Burnmark	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1979	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1979	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1979	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1979	Other	Groove	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1979	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1979	Dent	Not reported	Minor	Ok	1985: No changes.
JACKET 8 LEGS	Jacket	Node	1979	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1979	Dent	Not reported	Insignific ant	Monitor ing	N/A
JACKET 12 LEGS	Jacket	Node	1979	Crack	Not reported	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket		1979	Crack	Not reported	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Brace	1979	Dent	Vessel impact	Major	Ok	Supported by two new members clamped to brace 1-3 and 3-18.
JACKET 8 LEGS	Jacket	Brace	1979	Dent	Not reported	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	
JACKET 12 LEGS	Jacket	Node		Lamination	Fabrication	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1980	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1980	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket		1980	Other	Brittle material	Insignific ant	Ok	No welding to be carried out. 1988: DnV investigation revealed areas of "widemanstaetten".
JACKET 12 LEGS	Jacket		1980	Crack	Not reported	Minor	Evaluat ion	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Node	1980	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1980	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Leg	1980	Crack	Not reported	Minor	Ok	Ground out and repaired.
JACKET 4 LEGS	Jacket	Node	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET TRIPOD	Jacket	Node	1980	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Brace	1980	Burnmark	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket		1980	Other	Brittle material	Minor	Ok	No welding to be carried out. 1988: DnV investigation revealed areas of "widemanstaetten".
JACKET 8 LEGS	Jacket	Node	1980	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Brace	1980	Dent	Dropped object	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	Flare boom	Foundation	1980	Crack	Not reported	Insignific ant	Ok	Cracks in main foundation support plate removed by grinding 1 - 5 mm. Cracks in tubular joints ground out and rewelded.
CONDEEP 3 SHAFTS	Cellar deck	CD11	1980	Crack	Not reported	Insignific ant	Ok	Ground and repair welded. MPI and US.
JACKET TRIPOD	Jacket	Brace	1980	Dent	Torn off anode	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1980	Dent	Dropped object	Minor	Monitor ing	1984 insp.: Local deflection 20 mm. No affect to integrity of brace.
JACKET 4 LEGS	Jacket	Leg	1980	Missing	Not reported	Insignific ant	Ok	Anode reported present during 1984 inspection. Codition to be checked in 1985.
JACKET 8 LEGS	Crane pedestal	C2027 West	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2030 East	1980	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East	1980	Crack	Unknown	Insignific ant		Repaired
JACKET 8 LEGS	Crane pedestal	C2034 East	1980	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2008 East	1980	Crack	Not reported	Insignific ant	Ok	Removed.
DORIS	Crane pedestal	C2018 Centre	1980	Burnmark	Not reported	Insignific ant	Ok	Smoothed by grinding. Ground area 100x30x1 mm.
DORIS	Crane pedestal	C2015 West	1980	Crack	Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2017 North	1980	Crack	Not reported	Insignific ant		N/A
DORIS	Crane pedestal	C2017 North	1980	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2022 East	1980	Crack	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2022 East	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1980	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket		1980	Other	Brittle material	Insignific ant		MPI 1984 ok. Visual insp.1985. MPI 1987 ok. 1988: DnV study revealed "windemanstaetten" structure.
JACKET 8 LEGS	Main deck	Beam	1980	Dent	Not reported	Minor	Ok	Dent considered to be of minor significance.
JACKET 12 LEGS	Jacket	Leg	1980	Scratch	Chafing	Insignific ant	Ok	Not concidered to have any structural significance
JACKET 12 LEGS	Jacket	Boat bumper		Dent	Not reported	Insignific ant		No damage to connections boatbumper/leg. Chains were installed.
JACKET 12 LEGS	Jacket	Leg	1980	Missing	Not reported	Insignific ant	Ok	Safety cage present during 1983 inspection.
JACKET 12 LEGS	Jacket		1980	Mar-gr	Marine growth	Minor	Ok	Thickness of soft and hard growth judged to be within design premises.
DORIS	Gravity Based struct	Boat bumper	1980	Missing	Not reported	Insignific ant	Ok	Boatlandings on east and west side removed.
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	1987: CP -0.982 to -1.010.
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Missing	Not installed	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode		Depletion	Unknown	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode		Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode		Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Missing	Removed	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Crack	Casting	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Anode	1980	Depletion	Unknown	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1980	Depletion	Casting	Insignific ant		N/A
DORIS	Gravity Based struct	Diaphragmwall	1980	Spalling	Chiseling	Insignific ant		Conctete is not spalling off, but during chiseling to level floorbeams some concrete in face of tankwall fell off. No affect on structural integrity.
JACKET 8 LEGS	Jacket		1980	Mar-gr	Marine growth	Insignific ant	Ok	1987: Structure cleaned from -19 ft. to surface. Amount of fouling does not have any impact on structure integrity.
JACKET 4 LEGS	Jacket	Leg	1980	Mar-gr	Marine growth	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2021 West	1980	Undercut	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Unknown	Insignific ant	Ok	Ground and rewelded.
JACKET 4 LEGS	Jacket	Leg	1981	Scratch	Chafing	Insignific ant	Ok	No significant corrosion and coating in satisfactorey condition.
JACKET 8 LEGS	Jacket	Brace	1981	Burnmark	Unknown	Insignific ant	Ok	Ground smooth.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Unknown	Minor	Monitor ing	1984: Crack reported to be 40 mm long, but within punchmarks. 1986: Crack reported to be 35 mm long at 11 o'clock. Depth of previous ground area 4 mm.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Unknown	Insignific ant		Repaired.
JACKET 8 LEGS	Jacket	Node	1981	Dent	Unknown	Insignific ant	Monitor ing	Wall thickness checked by US during 1983 inspection, found to be ok.
JACKET 4 LEGS	Jacket	Leg	1981	Scratch	Chafing	Insignific ant	Ok	1984 survey: Corrosion not significant and coating in satisfactory condition.
JACKET 4 LEGS	Jacket	Node	1981	Crack	Unknown	Insignific ant	Ok	Ground out and repaired with acceptable result.
JACKET 4 LEGS	Jacket	Node	1981	Crack	Unknown	Insignific ant	Ok	Ground out and repaired with acceptable result.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1981	Hole	Tear outs	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Jacket	Brace	1981	Dent	Unknown	Insignific ant	Ok	Confirmed in 1982. No further survey judged necessary.
DORIS	Gravity Based struct	Diaphragmwall	1981	Spalling	Not reported	Insignific ant		Reinspected in 1984. No reinforcements exposed. Damages not considered to be of structural significance.
DORIS	Gravity Based struct	Diaphragmwall	1981	Spalling	Not reported	Insignific ant		Reinspected in 1984. No reinforcements exposed and damage not considered to be of structural significance.
JACKET 8 LEGS	Jacket				Not reported	Insignific ant		MPI recheck during 1982 inspection. Revealed no crack indications.
JACKET 8 LEGS	Jacket	Leg	1981	Mar-gr	Marine growth	Minor	Ok	A small decrease in amount of marine growth reported in 1983 and is within
JACKET 8 LEGS	Main deck	Freshwater tank	1981	Extcorr	Unknown	Insignific ant	Ok	Removed from "Guideline" og "Summary" without comments.
JACKET 8 LEGS	Jacket	Anode	1981	Missing	Not reported	Insignific ant	Ok	New anode clamped to brace 1.5 m toward node 25.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
DORIS	Gravity Based struct	Beam	1981	Extcorr	Missing concrete	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1981	Extcorr	Surface corrosion	Insignific ant	Ok	Sandblasted and repainted.
DORIS	Gravity Based struct	Diaphragmwall	1981	Debris	Installation	Insignific ant	Ok	N/A
JACKET 12 LEGS	Helideck	Helideck support	1981	Extcorr	Surface corrosion	Insignific ant	Ok	New helideck installed in conjunction with replacement of living quarter modules.
JACKET 12 LEGS	Main deck	Beam	1981	Extcorr	Surface corrosion	Insignific ant	Ok	Sandblasted and painted.
DORIS	Gravity Based struct	Diaphragmwall	1981	Crack	Not reported	Insignific ant		Concret samples to be taken. Study to determine implications if conclusive evidence of penetration
DORIS	Gravity Based struct	Diaphragmwall	1981	Crack	Not reported	Insignific ant	Ok	Insp. revealed cracks to be epoxy repairs in the jarlan elements
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 18 mm. Repair welded.
JACKET 8 LEGS	Jacket		1981	Crack	Not reported	Insignific ant	Ok	No crack indications after 3 mm of grinding.
JACKET 12 LEGS	Jacket	Boat bumper	1981	Deformation	Not reported	Insignific ant	Ok	No visible damage to support reported 1984. Only shields slightly buckled.
JACKET TRIPOD		Boat bumper	1981	Missing	Not reported	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	pedestal	CD12			Not reported	Insignific ant	Ok	Removed by grinding and MPI retested.
JACKET 4 LEGS	Jacket	Anode		Missing	Torn off	Insignific ant	Ok	
JACKET 4 LEGS	Jacket		1981	Crack	Not reported	Insignific ant		Indication ground out amd MPI. Max grinding 0.5 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1981	Crack	Not reported	Insignific ant	Ok	Ground and rewelded. MPI and US.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Leg	1981	Scratch	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2021 West		Crack	Not reported	Insignific ant		Ground and repair welded.
JACKET 12 LEGS	Crane pedestal	C2021 West		Crack	Not reported	Insignific ant		N/A.
JACKET 8 LEGS	Crane pedestal	C2009 West		Crack	Not reported	Insignific ant		Repaired.
JACKET 8 LEGS	Crane pedestal	C2001 West	1981	Crack	Not reported	Minor		Removed by grinding and repair welded.
JACKET 8 LEGS	Crane pedestal	C2001 West	1981	Crack	Not reported	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Brace	1981		Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Brace			Not reported	Minor	Ok	Ground
JACKET 12 LEGS	Jacket	Brace	1981	Burnmark	Not reported	Insignific ant	Ok	Repaired by grinding.
DORIS	Crane pedestal	C2016 East	1981	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2030 East	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2025 West	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2027 West	1981	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2029 West	1981	Crack	Not reported	Minor	Ok	Repaired.
JACKET 4 LEGS	Jacket	Node	1981	Dent	Not reported	Minor	Ok	Damage evaluated to have minor structrual significance.
JACKET 12 LEGS	Crane pedestal	C2026 East	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1981	Dent	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Brace	1981	Dent	Vessel impact	Minor	Ok	1984: CVI ok.
JACKET 8 LEGS	Jacket	Brace	1981	Dent	Not reported	Minor	Monitor ing	1984: Inspection ok.
JACKET 12 LEGS	Jacket	Brace		Dent	Vessel impact	Minor		N/A
JACKET 12 LEGS	Jacket	Brace	1981	Dent	Vessel impact	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Brace		Dent	Vessel impact	Minor		N/A
	Main deck	Water tank		Crack	Unknown	Insignific ant		Repaired.
CONDEEP 3 SHAFTS	Gravity Based struct			Crack	Not reported	Minor		Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct			Crack	Not reported	Insignific ant	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding and retested.
CONDEEP 3 SHAFTS	Gravity Based struct		1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding and retested.
CONDEEP 3 SHAFTS	Gravity Based struct		1981	Crack	Not reported	Insignific ant	Ok	Removed and retested.
CONDEEP 3 SHAFTS	Gravity Based struct		1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct		1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Minor	Ok	Removed by grinding, rewelded and retested.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding and retested.
CONDEEP 3 SHAFTS	Flare boom	Flare top	1981	Crack	Not reported	Insignific ant	Ok	Repaired.
CONDEEP 3 SHAFTS	Flare boom	Flare top	1981	Crack	Not reported	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS		Node		Crack	Not reported	Minor	Ok	Removed.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Removed.
JACKET 8 LEGS		Node			Not reported	Insignific ant		Removed.
JACKET 8 LEGS		Node			Not reported	Insignific ant		N/A.
JACKET 8 LEGS		Node		Crack	Not reported	Minor		Removed.
JACKET 8 LEGS		Node		Crack	Not reported	Minor	Ok	Removed.
JACKET 8 LEGS	Jacket	Node	1981	Other	Not reported	Insignific ant	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1981	Dent	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Repaired during aditional inspection.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	Repaired
JACKET 8 LEGS	Jacket	Leg	1981	Crack	Unknown	Minor	Ok	Crack indications removed and repair welding performed in local areas of all
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Repaired during additional inspection.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Repaired. Rechecked during 1982 inspection with MPI. No cracks revealed.
JACKET 8 LEGS	Crane pedestal	C2035 West	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2031 West	1981	Crack	Not reported	Minor	Ok	
JACKET 12 LEGS	Crane pedestal	C2031 West	1981	Crack	Not reported	Minor	Ok	Repaired.
JACKET 4 LEGS	Crane pedestal	C2012 West	1981	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	C2012 West	1981	Crack	Not reported	Minor	Ok	
JACKET 12 LEGS	Crane pedestal	C2004 East	1981	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 8 LEGS	Crane pedestal	C2034 East	1981	Crack	Not reported	Insignific ant	Ok	Ground
JACKET 8 LEGS	Crane pedestal	C2034 East	1981	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2034 East	1981	Crack	Not reported	Insignific ant	Ok	Ground
JACKET 8 LEGS	Crane pedestal	C2035 West	1981	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West	1981	Crack	Unknown	Minor	Ok	Repair welded
JACKET 8 LEGS	Crane pedestal	C2035 West	1981	Crack	Unknown	Minor	Ok	Repair welded.
JACKET TRIPOD	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1981	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding. Ground area rewelded. MPI performed. No crack indications.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1981	Crack	Unknown	Major	Ok	Brace replaced 1982.
JACKET TRIPOD	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	?
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Minor	Ok	Cracks remmoved by grinding max. 30 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Repair welded
JACKET 4 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Ground out and repaired.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Removed.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Leg	1981	Crack	Not reported	Minor	Ok	Ground 3 mm, but did not disappear. Reported as ground and repair welded in
JACKET 12 LEGS	Jacket	Brace	1981	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1981	Crack	Unknown	Insignific ant	Ok	Removed by grinding and rewelded.
JACKET 4 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	All four cracks are ground out and repaired.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	5 mm of crack inaccessible and left with punchmark at each end.
JACKET TRIPOD	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Ground down and repair welded. MPI before and after welding.
JACKET TRIPOD	Jacket	Node		Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Ground 12 mm and repair welded. 1987: Indication behind repaired area ground out. Surface inidcation only.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Unknown	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1981	Crack	Unknown	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Monitor ing	N/A.
JACKET 12 LEGS	Jacket		1981	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Welding	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1981	Dent	Vessel impact	Insignific ant	Ok	1984: CVI ok.
JACKET 8 LEGS	Jacket		1981	Debris	Debris	Insignific ant	Ok	Debris not removed in 1984.Boatbumper located at elevation -170 ft. No damages found.
JACKET 8 LEGS	Jacket	Brace	1981	Extcorr	Pitting corrosion	Minor	Ok	Checked in 1984, but extent and depth not reported.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Brace		Burnmark	Not reported	Minor	Ok	Holes filled with marine epoxy to prevent water circulation. 1984: Inspection ok. 1986: Inspection ok.
JACKET 8 LEGS	Jacket	Node		Burnmark	Not reported	Minor	Ok	Hole filled with marine epoxy to prevent water circulation. 1984: Inspection ok. 1986: Inspection ok.
JACKET 8 LEGS	Jacket	Brace	1981	Burnmark	Not reported	Minor	Ok	Hole filled with marine epoxy to prevent water circulation. 1984: Inspection ok. 1986: Inspection ok.
JACKET 8 LEGS	Jacket	Brace	1981	Burnmark	Not reported	Minor	Ok	Hole filled with marine epoxy to prevent water circulation. 1984: Inspection ok. 1986: Inspection ok-
JACKET 8 LEGS	Jacket	Brace	1981	Ground area	Not reported	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Brace	1981	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1981	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Ground out and repair welded. MPI before and after welding.
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	Ground down 15 mm, MPI and rewelded.
JACKET 12 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	Ground down appr. 15 mm. MPI tested and rewelded.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2009 West	1981	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1981	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1981	Undercut	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1981	Dent	Unknown	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Brace	1981	Dent	Unknown	Insignific ant	Ok	SLM in 1985 between nodes 20 and 78 at 12 o'clock: max. deflection 3.3 cm.
JACKET 4 LEGS	Main deck	Girder	1981	Deflection	Fabrication	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Node	1981	Crack	Fabrication	Minor	Ok	REMOVED BY LIGHT GRINDING.
JACKET 4 LEGS	Jacket	Leg	1981	Missing	Installation	Minor	Ok	TWO NEW ANODES CLAMPED TO LEG B1.
JACKET 8 LEGS	Jacket	Leg	1982	Missing	Installation	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Leg		Missing	Not reported	Minor	Ok	NOT REQUIRED.
JACKET 4 LEGS	Jacket	Boatlanding		Other	Vessel impact	Insignific ant		N/A
JACKET 12 LEGS	Jacket	Conductor frame	1982	Crack	Fatigue	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Boatlanding	1982	Safety	Weather	Insignific ant	Ok	NOT REPAIRED (N/A)
JACKET 8 LEGS	Crane pedestal	Crane pedestal W	1982	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	Crane pedestal W	1982	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Ground out and repair welded. MPI before and after welding.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	
JACKET 4 LEGS	Jacket	Node	1982	Bulge	Vessel impact	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Node	1982	Crack	Vessel impact	Insignific ant	Ok	Successfully removed during 1983 annual survey.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Vessel impact	Insignific ant	Ok	Removed by grinding during 1983 annual survey.
JACKET 4 LEGS	Jacket	Leg	1982	Gouge	Not reported	Minor	Ok	
JACKET 4 LEGS	Jacket	Leg		Gouge	Not reported	Minor	Ok	
JACKET 4 LEGS	Jacket	Leg	1982	Gouge	Not reported	Minor	Ok	1982: MPI ok.
JACKET 4 LEGS	Jacket	Leg	1982	Dent	Not reported	Minor	Ok	
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1982	Scratch	Chafing	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1982	Undercut	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Ground and rewelded.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding 3 mm
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	Removed by grinding appr. 8.5 mm.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Jacket	Brace	1982	Crack	Burnmark	Insignific ant	Ok	Ground.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	N/A.
JACKET TRIPOD	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Brace	1982	Crack	Not reported	Insignific ant	Ok	Ground and rewelded.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding to depths 3 - 6 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1982	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Unknown	Minor	Ok	Repaired and retested.
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Unknown	Minor	Ok	Repaired and retested.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS		Node		Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS		Node		Crack	Not reported	Minor	Evaluat ion	
JACKET TRIPOD		Node		Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Minor	Repair	
JACKET 12 LEGS	Jacket	Brace		Crack	Dropped object	Major	Ok	Brace replaced by hyperbaric welding.
JACKET 12 LEGS	Jacket	Conductor frame		Crack	Conductor failure	Minor	Monitor ing	Ground 3 mm and still strong indications.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Minor	Ok	Removed by grinding 5mm.
JACKET 12 LEGS	Jacket	Brace	1982	Crack	Dropped object	Major	Ok	Brace replaced May 83. W.t increased from 0,5" to 0,75"
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	Ground 27 mm max. and rewelded.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Minor	Ok	Removed by grinding 2.5 mm.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1982	Crack	Welding	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Brace	1982	Crack	Unknown	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Node	1982	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET TRIPOD	Jacket	Node			Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS		Node		Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2035 West			Unknown	Minor	Ok	Repaired welded.
JACKET 12 LEGS	Crane pedestal	C2004 East	1982	Crack	Unknown	Minor	Ok	Repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2004 East	1982	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2035 West	1982	Crack	Unknown	Minor	Ok	Repair welded
JACKET 4 LEGS	Crane pedestal	C2012 West	1982	Crack	Not reported	Insignific ant	Ok	Cracks/coldlaps repaired.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Not reported	Insignific ant		Removed by slight grinding.
JACKET 8 LEGS	Jacket	Leg		Crack	Unknown	Minor		Removed by 5 mm grinding. The 90 mm crack was ground 10 mm and repair
JACKET 8 LEGS	Jacket	Leg		Crack	Unknown	Minor		Removed by grinding 4 mm. East side cracks ground 5 to 6 mm and repair
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific	Ok	MPI in 1984 revealed no crack indiction. Several burnmarks and weld remains
						ant		adjacent to node 5141 have been removed by grinding.
JACKET 4 LEGS	Jacket	Brace		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Unknown	Minor	Ok	Majority of cracks removed by grinding 2 to 6 mm. Cracks on east side repair
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Unknown	Minor	Ok	Removed by grinding max. 6 mm. Cracks at east side and west side repair
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Unknown	Minor	Ok	Cracks and crack indications removed by grinding. The cracks on west and
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	N/A:
JACKET 12 LEGS	Jacket	Conductor frame	1982	Crack	Conductor failure	Insignific ant	Monitor ing	No annual inspection required.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1982	Crack	Conductor failure	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Leg	1982	Crack	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Leg	1982	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 3 mm.
CONDEEP 3 SHAFTS	Main deck	Module			Not reported	Insignific ant	Ok	90% repaired. Remaining to be repaired during turnaround in progress. Not reported 1985 and 1986. Satisfactory condition reported 1987.
CONDEEP 3 SHAFTS	Crane pedestal	Weld		Crack	Not reported	Minor	Monitor ing	
CONDEEP 3 SHAFTS	Flare boom	Foundation		Crack	Not reported	Insignific ant	Ok	Repaired.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1982	Crack	Not reported	Insignific ant	Ok	Repaired.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SHAFTS	Gravity Based struct	•	1982	Crack	Not reported	Minor	Ok	Ground out and rewelded.
SHAFTS	Gravity Based struct		1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Gravity Based struct	Dry tank	1982	Crack	Not reported	Insignific ant	Ok	Ground out and rewelded.
CONDEEP 3 SHAFTS		Foundation	1982	Crack	Not reported	Insignific ant	Ok	Repaired.
CONDEEP 3 SHAFTS		Foundation	1982	Crack	Not reported	Insignific ant	Ok	Repaired.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1982	Crack	Not reported	Minor	Ok	Repaired.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Gravity Based struct	Water tank	1982	Crack	Not reported	Insignific ant	Ok	Ground out and retested with MPI.
JACKET 8 LEGS	Crane pedestal	C2019 West	1982	Crack	Not reported	Insignific ant	Ok	Ground and rewelded. MPI
JACKET 8 LEGS	Main deck	Deck plate	1982	Extcorr	Not reported	Minor	Ok	DECK PLATES REPLACED
CONDEEP 3 SHAFTS	Main deck	Base plate	1982	Crack	Fatigue	Insignific ant	Ok	REMOVED BY GRINDING MAX. 2.5MM
CONDEEP 3 SHAFTS	Crane pedestal	CM-7	1982	Crack	Fatigue	Minor	Ok	TWO PLATES WELDED TO H-BEAM. RETESTED.
CONDEEP 3 SHAFTS	Crane pedestal	CM-7	1982	Crack	Not reported	Insignific ant	Ok	CRACK AT EAST BEAM GROUND 0.2MM
CONDEEP 3 SHAFTS	Crane pedestal	CM-7	1982	Crack	Not reported	Insignific ant		CRACK AT WEST BEAM GROUND 2MM. RECHECHKED WITH MPI AND FOUND ACCEPTABLE.
CONDEEP 3 SHAFTS	Main deck	Support	1982	Lamination	Fabrication	Insignific ant	Ok	NO ACTION CONSIDERED NECESSARY
SHAFTS	Gravity Based struct	Shaft	1982	Lamination	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Module	Drilling module	1982	Other	Fabrication	Insignific ant	Ok	NECESSARY STRENGTHENING TO BE EVALUATED BEFORE PUT TO USE. REPAIRED
CONDEEP 3 SHAFTS	Main deck	Support	1982	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING 3 MM AND RETESTED.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Not reported	Insignific ant	Ok	GROUND OUT AND MPI
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major	Ok	GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS		Conductor frame	1982	Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED
		Conductor frame		Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major	-	GROUTED REINFORCEMENT CLAMP INSTALLED.
	Jacket	Conductor frame		Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS		Conductor frame		Crack	Fatigue	Major	Ok	GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major		GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS	Jacket	Conductor frame	1982	Crack	Fatigue	Minor	Ok	DEFECT REMOVED BY INCREMENTAL GRINDING.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Conductor frame	1982	Crack	Fatigue	Minor	Ok	DEFECT REMOVED BY INCREMENTAL GRINDING.
JACKET 8 LEGS	Jacket	Conductor frame	1982	Crack	Fatigue	Major	Ok	GROUTED REINFORCEMENT CLAMP INSTALLED.
JACKET 8 LEGS	Jacket	Conductor frame	1982	Crack	Not reported	Insignific ant	Ok	REMOVED BY LIGHT SURFACE GRINDING 1MM.
JACKET 8 LEGS	Jacket	Conductor frame	1982	Crack	Not reported	Insignific ant	Ok	Removed by 1 mm light surface grinding.
JACKET 4 LEGS	Jacket	Node	1982	Crack	Vessel impact	Minor	Ok	Removed by 2 mm grinding.
JACKET 12 LEGS	Jacket	Node	1982	Burnmark	Not reported	Minor	Ok	Ground.
JACKET 12 LEGS	Jacket	Brace	1982	Dent	Not reported	Minor	Ok	MPI ok. No deflection. Evaluated not to affect utilization of brace significantly
JACKET 8 LEGS	Jacket	Node	1982	Dent	Unknown	Insignific ant	Ok	1987: No deflection could be observed.
JACKET 8 LEGS	Jacket	Brace	1982	Dent	Unknown	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Brace	1982	Dent	Not reported	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1982	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 12 LEGS	Crane pedestal	C2005 West	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding. Repair welding of one crack indication.
JACKET 8 LEGS	Jacket	Brace	1982	Dent	Unknown	Insignific ant	Ok	1983: MPI ok. Limited implications upon load bearing capacity of brace 104- 180. 1984: No inspection.
JACKET 8 LEGS	Jacket	Brace	1982	Deflection	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace	1982	Dent	Unknown	Insignific ant	Ok	None required.
JACKET TRIPOD	Jacket		1982	Dent	Not reported	Insignific ant	Ok	Checked 1984: No development. 1985: No development. 1986: Green survey only.
JACKET 12 LEGS	Jacket	Brace	1982	Dent	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1982	Burnmark	Not reported	Minor	Ok	Ground
JACKET 12 LEGS	Crane pedestal	C2025 West	1982	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 12 LEGS	Crane pedestal	C2026 East	1982	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 12 LEGS	Crane pedestal	C2025 West	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2028 East	1982	Lamination	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2025 West	1982	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 12 LEGS	Crane pedestal	C2025 West	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2025 West	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
DORIS	Crane pedestal	C2016 East	1982	Lamination	Not reported	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Crane pedestal	C2015 West	1982	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2005 West	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
DORIS	Crane pedestal	C2018 Centre	1982	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2036 East		Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
JACKET 4 LEGS	Crane pedestal	C2011 South	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Crane pedestal	C2011 South	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2023 West	1982	Crack	Not reported	Insignific ant	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	1982	Scratch	Chafing	Insignific ant	Ok	Minor crack indication removed by grinding. Max. 1 mm marks remain. Considered to be of minor significance.
JACKET 12 LEGS	Jacket	Brace	1982	Dent	Unknown	Insignific ant	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2024 East	1982	Crack	Not reported	Insignific ant	Ok	Ground and repair welded.
JACKET 12 LEGS	Crane pedestal	C2021 West	1982	Crack	Not reported	Insignific ant	Ok	Three indications removed by slight grinding. One 50 mm long crack was ground 45 mm and repair welded.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Leg	1982	Debris	Installation	Insignific ant	Ok	Most of the debris removed during annual insp. 1983. No debris reported during 1985 insp.
JACKET 8 LEGS	Jacket	Leg	1982	Debris	Installation	Insignific ant	Ok	Most of the debris removed during 1983 insp.
JACKET 4 LEGS	Jacket	Anode	1982	Missing	Not reported	Insignific ant	Ok	Re-entered as MO/01/83. Ref.rec.no 532
CONDEEP 3 SHAFTS	Gravity Based struct	Cell	1982	Spalling	Not reported	Insignific ant	Ok	No corrective action reported.
CONDEEP 3 SHAFTS	Shaft	Utility shaft		Clearance	Unknown	Insignific ant		N/A
CONDEEP 3 SHAFTS	Gravity Based struct	Deck	1982	Clearance	Unknown	Minor		N/A
JACKET TRIPOD	Jacket	Leg		Extcorr	Surface corrosion	Insignific ant	Ok	Sandblasted and painted.
JACKET 8 LEGS	Jacket	Leg		Crack	Not reported	Insignific ant	Ok	Ground out. MPI ok. Max. grinding depth 3 mm.
JACKET 8 LEGS	Module	Beam	1982	Dent	Not reported	Minor	Ok	Dent considered to be of minor significance.
JACKET 8 LEGS	Jacket	Node		Corrosion protection		Insignific ant	Ok	Potential readings 05/05/83: -0.93 V.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential readings May 1983: -0.93 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.94 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential rading May 1983: -0.93 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential rading May 1983: -0.95 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.95 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.95 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.94 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading may 1983: -0.97 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.95 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.96 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.96 V.
JACKET 8 LEGS	Jacket	Node	1982	Corrosion protection	Positive cpm	Insignific ant	Ok	Potential reading May 1983: -0.96 V.
JACKET 12 LEGS	Jacket	Leg	1982	Crack	Not reported	Insignific ant	Ok	Three cracks removed by grinding. One crack with 40 mm length remains.
JACKET 12 LEGS	Jacket	Leg	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Leg	1982	Crack	Not reported	Insignific ant	Ok	Crack ground 4 mm but did not disappear or decrase.
JACKET 12 LEGS	Jacket		1982	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1982	Dent	Not reported	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Anode support	1982	Other	Dropped object	Insignific ant	Ok	1984: No change in status. Anode seems to be well fitted to structure.
JACKET TRIPOD	Jacket		1982	Mar-gr	Marine growth	Minor	Ok	Cleaning between elevation -100 ft. and -185 ft. should be considered. 1984: marin fouling considered moderate.
JACKET 8 LEGS	Jacket	Leg	1982	Burnmark	Not reported	Insignific ant	Ok	Removed by grinding 5 mm.
JACKET 8 LEGS	Crane pedestal	East pedestal	1982	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Crane pedestal	West pedestal	1982	Crack	Not reported	Minor	Ok	Gound and repair welded.
JACKET 8 LEGS	Crane pedestal	West pedestal	1982	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Leg	1982	Crack	Not reported	Minor	Ok	Removed by grinding max. 6 mm. The 300 mm crack was repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2033 West	1982	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET TRIPOD	Jacket	Boat bumper	1982	Missing	Unknown	Insignific ant	Ok	Boatbumpers will be removed.
JACKET 8 LEGS	Jacket	Node	1982	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1982	Scratch	Chafing	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1982	Dent	Not reported	Insignific ant	Ok	1985: Confirmed.
JACKET 8 LEGS	Crane pedestal	West pedestal	1982	Crack	Not reported	Insignific ant	Ok	Ground 5 mm and repair welded.
JACKET 8 LEGS	Crane pedestal	East pedestal	1982	Crack	Not reported	Insignific ant	Ok	Ground 6 mm and repair welded.
JACKET 8 LEGS	Crane pedestal	East pedestal	1982	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 - 4 mm.
JACKET 4 LEGS	Jacket	Node	1982	Burnmark	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Ok	CVI in 1983: no mechanical damage observed.
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Ok	No mechanical damage observed during 1983 inspection.
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Ok	No mechanical damage observed during 1983 inspection.
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Ok	No mechanical damage reported during 1983 inspection.
JACKET 4 LEGS	Jacket	Brace	1982	Debris	Dropped object	Insignific ant	Ok	Boatbumper brought to surface. No damage found on brace 16-44.
JACKET 4 LEGS	Jacket	Brace	1982	Dent	Unknown	Insignific ant	Ok	Dent considered to be of minor significance. No further inspection considered necessary.
JACKET 4 LEGS	Jacket	Brace	1982	Burnmark	Unknown	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Brace	1982	Deflection	Vessel impact	Minor	Ok	
JACKET 4 LEGS	Jacket	Node	1982	Crack	Vessel impact	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket		1982	Mar-gr	Marine growth	Insignific ant	Monitor ing	1988: Exceeding design limits between 0 to -60 ft. General thickness bewtween 70 - 100 mm.
JACKET 12 LEGS	Jacket	Brace	1982	Hole	Unknown	Insignific ant	Ok	Reinforcement frame clamped to bracing. Frame designed to take full load.
JACKET 8 LEGS	Cellar deck	Pipe deck	1982	Crack	Spill	Minor	Ok	Damaged section of deck replaced.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by 0.5 mm grinding.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding 0.5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1982	Crack	Unknown	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 12 LEGS	Jacket	Brace	1982		Unknown	Insignific ant	Ok	MPI of dents ok. No scratchmarks or sharp edges. Not considered to be of significance for the structural integrity of platform.
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Brace	1982	Scratch	Chafing	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Leg	1982	Burnmark	Unknown	Minor	Ok	1984: Grinding not carried out due to rough sea condition. 1986: Partly ground, remaining to be done in 1987. 1987: Mapped.
JACKET 12 LEGS	Jacket	Leg	1982	Burnmark	Unknown	Minor	Ok	1984. Not repaired due to bad weather conditions. 1985: Ground out and repair welded.
JACKET 12 LEGS	Jacket	Node	1983	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	Ground out and rewelded.
JACKET 8 LEGS	Jacket		1983	Debris	Unknown	Insignific ant	Ok	Debris reported to have been removed after 1984 inspection.
JACKET 8 LEGS	Jacket	Leg	1983	Burnmark	Unknown	Minor	Ok	Treated with grinding.
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Welding	Insignific ant	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant		Removed by grinding 3 mm.
JACKET 12 LEGS	Jacket	Brace	1983	Dent	Unknown	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Pile	1983	Other	Fracture	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1983	Crack	Unknown	Minor	Ok	1984: No repair due to bad weather condition. 1985: Repaired.
JACKET 8 LEGS	Crane pedestal	C2007 West		Crack	Unknown	Insignific ant		Removed by grinding max. 2.5 mm.
JACKET 8 LEGS	Crane pedestal	C2007 West	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Connection beam	1983	Crack	Weather	Insignific ant	Ok	The cracks have been repaired.
JACKET 8 LEGS	Jacket	Connection beam		Crack	Weather	Insignific ant	Ok	The cracks have been repaired.
JACKET 8 LEGS	Jacket	Connection beam	1983	Crack	Weather	Insignific ant		The cracks have been repaired.
JACKET 12 LEGS	Jacket	Leg			Removal of attachment	Insignific ant	Ok	Area ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg		Burnmark	Unknown	Minor	Ok	Ground and MPI. Annual required of not repair welded. 1985: No alternation. 1986: Depth reported to be 8.5 mm. To be removed. 1987: Repair welded.
JACKET 8 LEGS	Jacket	Brace	1983	Scratch	Chafing	Insignific ant	Ok	Could not be located by divers during 1984 inspection.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Helideck	Helideck support	1983	Dent	Not reported	Insignific ant	Ok	MPI of dents and adjacent joint ok. Deflection approximately 50 mm on upper member and approximately 10 mm on lower member. Damages considered of
CONDEEP 4 SHAFTS	Main support frame	Longitudinal box	1983	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2033 West	1983	Crack	Not reported	Minor	Ok	Crack at gusset no. 10 ground 25 mm and crack at gusset no. 4 ground 10 mm. Repair welded. MPI ok.
JACKET 8 LEGS	Crane pedestal	C2034 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding expect for gusset no. 15, which was ground 5 mm. No repiar welding found necessary.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Anode	1983	Depletion	Unknown	Insignific ant	Ok	Potential 1984: -1.03 V. Consumption confirmed.
DORIS	Gravity Based struct	Annulus deck struc.	1983	Extcorr	Surface corrosion	Insignific ant	Ok	Sandblasted and repainted.
DORIS	Gravity Based struct		1983	Extcorr	Surface corrosion	Insignific ant	Ok	Sandblasted and repainted.
DORIS	Gravity Based struct	Diaphragmwall	1983	Spalling	Unknown	Minor	Ok	Insp. in 1984, no development.
DORIS	Gravity Based struct	Diaphragmwall	1983	Spalling	Joint fallen off	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1983	Spalling	Unknown	Insignific ant	Ok	No mecanical damages reported in 1984. Minor pieces of concrete were knocked off. Signs of previous repair work.
DORIS	Gravity Based struct	Diaphragmwall	1983	Safety	Unknown	Insignific ant	Ok	Stairway still reported slightly bent during 1984 insp.
JACKET 12 LEGS	Crane pedestal	C2024 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket		1983	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	N/A
DORIS	Gravity Based struct	Diaphragmwall	1983	Crack	Fabrication	Insignific ant		Insp. revealed crack to be a surface imperfection due to moving shuttering during construction.
DORIS	Gravity Based struct	Concrete girder	1983	Crack	Not reported	Insignific ant	Monitor ing	N/A
DORIS	Gravity Based struct	Diaphragmwall	1983	Crack	Not reported	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Shear plate	1983	Corrosion protection	Positive cpm	Insignific ant	Ok	Holes closed with epoxy. 1984: Reported in good condition.
JACKET 12 LEGS	Jacket		1983	Missing	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2028 East	1983	Burnmark	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1983	Scratch	Chafing	Insignific ant	Ok	MPI ok. Scoremarks do not significantly affect the structure.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1983	Broken	Not reported	Insignific ant	Ok	Stiffener replaced.
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1983	Scratch	Chafing	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-E	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-E	1983	Crack	Not reported	Minor		Removed by grinding to a depth of 11.0 mm. Base material is 40 mm thick.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-E	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 1 mm.
JACKET 8 LEGS	Jacket	Anode	1983	Corrosion protection	Not reported	Insignific ant	Ok	Anodes reinstalled and one new anode installed on top of skidbeam at node 313.
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2002 East	1983	Crack	Not reported	Insignific ant	Ok	The 15 mm crack was removed by grinding 4 mm. The 10 mm crack was removed by grinding 5 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2021 West	1983	Crack	Not reported	Minor	Ok	Two cracks diasappeared after smooth grinding. One crack ground down 15 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2024 East	1983	Crack	Not reported	Minor	Ok	100 mm of the stretch ground down 5 mm. Repair welded. Not verified by DnV.
JACKET 12 LEGS	Crane pedestal	C2023 West	1983	Crack	Not reported	Minor	Ok	Ground down and repair welded.
JACKET 12 LEGS	Crane pedestal	C2023 West	1983	Crack	Not reported	Minor	Ok	Ground down and repair welded.
JACKET 12 LEGS	Crane pedestal	C2005 West	1983	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 8 LEGS	Crane pedestal	C2001 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 5 mm.
JACKET 4 LEGS	Jacket	Brace	1983	Dent	Unknown	Minor	Ok	1084: Not inspected due to marine fouling.
JACKET TRIPOD	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Crane pedestal	C2006 East	1983	Crack	Lamination	Insignific ant	Ok	Lamination disappeared after 0.5 mm grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1983	Dent	Not reported	Minor	Ok	1984: CVI ok.
JACKET 12 LEGS	Crane pedestal	C2025 West			Not reported	Insignific ant	Ok	The two minor cracks were removed by grinding. The 5 mm deep crack was ground out and repair welded.
JACKET 12 LEGS	Crane pedestal	C2032 East	1983	Crack	Not reported	Insignific ant	Ok	Three cracks removed by grinding. Three cracks ground and repair welded.
DORIS	Crane pedestal	C2017 North	1983	Crack	Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2018 Centre	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Crane pedestal	C2017 North	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 10 mm. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2009 West	1983	Crack	Not reported	Minor	Ok	Removed by grinding 4 mm and 7 mm into fillet weld. No repair welding considered necessary.
JACKET 12 LEGS	Crane pedestal	C2006 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
DORIS	Crane pedestal	C2016 East	1983	Crack	Not reported	Insignific ant	Ok	One crack removed by grinding 6 mm. The other removed by grinding through web-plate on the support and repair welded.
DORIS	Crane pedestal	C2016 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 5 mm and 12 mm. Repair welding judged to be unnecessary.
JACKET 8 LEGS	Crane pedestal	C2002 East	1983	Crack	Not reported	Minor	Ok	Ground down and repair welded.
JACKET 8 LEGS	Crane pedestal	C2002 East	1983	Crack	Not reported	Minor	Ok	The 20 mm crack disappeared after slight grinding. The 290 mm crack was removed by grinding max. 11 mm and rewelded.
JACKET 12 LEGS	Crane pedestal	C2005 West	1983	Crack	Not reported	Insignific ant	Ok	One crack rewelded. The rest removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2001 West	1983	Crack	Not reported	Minor	Ok	Removed by grinding 10 mm and rewelded.
DORIS	Crane pedestal	C2015 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 5 mm and 7 mm.
DORIS	Crane pedestal	C2015 West	1983	Crack	Not reported	Minor	Ok	Ground out and repair welded.
DORIS	Crane pedestal	C2015 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
DORIS	Crane pedestal	C2015 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 12 LEGS	Jacket	Brace	1983	Dent	Dropped object	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1983	Dent	Dropped object	Minor	Ok	N/A. No influence on structural integrity.
JACKET 12 LEGS	Main deck	Boat bumper	1983	Crack	Not reported	Insignific ant	Ok	N/A.
DORIS	Crane pedestal	C2017 North	1983	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Vessel impact	Minor	Ok	Repaired. MPI showed no crack indications.
JACKET 8 LEGS	Jacket	Boat bumper		Missing	Weather	Insignific ant	Ok	REPAIRED 1983
JACKET 8 LEGS	Jacket	Brace	1983	Burnmark	Not reported	Minor	Ok	1984: REPAIRED BY WELDING AND FOUND ACCEPTABLE.
JACKET 8 LEGS	Crane pedestal	C2027 West	-	Crack	Not reported	Insignific ant	Ok	Ground down and rewelded. MPI ok.
JACKET 8 LEGS	Crane pedestal	C2008 East	1983	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Crane pedestal	C2028 East	1983	Burnmark	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2007 West	1983	Crack	Not reported	Insignific ant	Ok	Removed.
JACKET 8 LEGS	Crane pedestal	C2036 East	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2036 East	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East		Crack	Unknown	Minor		Ground out to a total length of 40 mm and 10 mm depth. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2036 East	1983	Crack	Unknown	Minor	Ok	Removed by 10 mm grinding and repair welded.
JACKET 12 LEGS	Crane pedestal	C2025 West		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	1983: Ground down max. 5 mm and repair welded. 1984: MPI, small crack indication 0.5 mm ground out.
JACKET 12 LEGS	Jacket	Node	1983	Scratch	Chafing	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1983	Dent	Not reported	Minor	Monitor ing	1984: CVI ok.
JACKET 4 LEGS	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	Grinding and repair performed. Area covered with a 400x400 mm doubler plate. Verification of NDT-work underneath doubler plate missing.
JACKET TRIPOD	Jacket	Brace	1983	Burnmark	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1983	Dent	Unknown	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	Ground to max. depth of 6 mm and repair welded.
JACKET 4 LEGS	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	Ground down 6-7 mm and repair welded.
JACKET 8 LEGS	Jacket	Brace	1983	Burnmark	Unknown	Minor	Ok	N/A
JACKET 8 LEGS	Jacket		1983	Debris	Dropped object	Insignific ant	Ok	ONLY PARTLY REMOVED 1984. 1985: 40% COMPLETED. 1986: STRUCTURE REPORTED FREE OF DEBRIS.
JACKET 8 LEGS	Jacket	Node	1983	Gouge	Not reported	Insignific ant	Ok	MPI 1984 OK. 1985: MPI OK.
JACKET 8 LEGS	Flare boom	Support	1983	Extcorr	Not reported	Insignific ant	Ok	CLOSE INSP 1989 TO EVALUATED NECESSARY REPAIR. REPAIRED. CONNECTION POINTS COATED.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4-5mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal S-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Minor	Ok	Cracks removed by grinding and rewelded.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1983	Spalling	Unknown	Minor	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1983	Crack	Unknown	Minor	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome		Crack	Unknown	Minor	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct			Crack	Unknown	Minor	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1983	Spalling	Unknown	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Shaft	Transition ring		Crack	Unknown	Minor	Ok	Removed by grinding 2mm.
CONDEEP 4 SHAFTS	Module	Chemical injection		Crack	Unknown	Insignific ant		All cracks ground out and found acceptable to spec
CONDEEP 4 SHAFTS	Flare boom	Support	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1mm.
CONDEEP 4 SHAFTS	Gravity Based struct		1983	Crack	Unknown	Insignific ant		Only ROV inspection in 1984. 1985: Cracks reported stabel. No repair work planned. Tension and compression force low in area.
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1983	Crack	Unknown	Insignific ant	Ok	Reported free of defects during 1984 inspection.
CONDEEP 3 SHAFTS	Shaft	Transition ring	1983	Crack	Not reported	Insignific ant	Ok	Outstanding defect removed by grinding and rewelded to an approved procedure.
CONDEEP 3 SHAFTS	Main deck	Freshwater tank	1983	Crack	Not reported	Minor	Ok	Crack length reduced to 25 mm by grinding 11 mm. To be repair welded. Repaired according to 1984 annual report.
CONDEEP 3 SHAFTS	Module supports	Module stool	1983	Crack	Not reported	Insignific ant		Majority of cracks removed by grinding appr. 5 mm. In element 37 deeper grinding, but not exceeding 1/3 of thickness.
CONDEEP 3 SHAFTS	Flare boom		1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding appr. 2 mm.
CONDEEP 3 SHAFTS	Flare boom	Main tie		Crack	Not reported	Insignific ant		Five of the cracks removed by light grinding. The sixth was ground 3 mm.
CONDEEP 3 SHAFTS	Flare boom	Main tie		Crack	Not reported	Insignific ant		Removed by light grinding.
CONDEEP 3 SHAFTS		Bearing housing		Crack	Not reported	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	Flare boom	Bearing housing		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Flare boom	Wind strut		Crack	Not reported	Insignific ant	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Shaft	Utility shaft		Crack	Not reported	Insignific ant	Ok	Shallow defects removed by grinding and defects penetrating to the root area repaired by removing the secondary beam web local to the main beam flange.
CONDEEP 3 SHAFTS		Foundation		Crack	Not reported	Insignific ant		13 cracks removed by grinding. One crack is left due to bad access.
SHAFTS		Foundation				Insignific ant		12 cracks removed by grinding. One crack left to monitor possible propagation. Not reported 1984, 1985, 1986.
	Jacket	Leg		Crack	Not reported	Insignific ant		Ground down 3 mm.
JACKET 12 LEGS	Jacket			Lamination	Not reported	Insignific ant	_	Ground down 3 mm.
JACKET 12 LEGS		Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 1mm.
JACKET 4 LEGS	Jacket	Node	1983	Crack	Vessel impact	Minor	Ok	Ground and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 1 mm.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Ground 1mm.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket		1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1983	Extcorr	Pitting corrosion	Insignific ant		N/A
JACKET 4 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Fabrication	Minor	Ok	Most cracks removed by max. 6 mm grinding. The 31 mm deep crack was repair welded. Six of the areas were also repair welded.
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Unknown	Minor	Ok	Repair welded
JACKET TRIPOD	Jacket	Node		Burnmark	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2036 East	1983	Crack	Lamination	Insignific ant	Ok	Lamination removed by light grinding. The 11 mm crack ground 4 mm. Welding not concidered necessary.
JACKET 8 LEGS	Crane pedestal	C2036 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4 mm.
JACKET 8 LEGS	Crane pedestal	C2014 East	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Crane pedestal	C2032 East	1983	Crack	Lamination	Insignific ant	Ok	Ground and repair welded. Hole was repaired by a doubler plate.
JACKET 12 LEGS	Crane pedestal	C2032 East	1983	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
JACKET 12 LEGS	Crane pedestal	C2031 West	1983	Crack	Not reported	Minor	Ok	Repaired. Grinding depth estimated to 10 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1983	Crack	Not reported	Insignific ant	Ok	All removed by grinding max. 4 mm. Repair welding judged unnecessery.
JACKET 8 LEGS	Crane pedestal	C2035 West	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2020 East			Not reported	Insignific ant		N/A:
JACKET 8 LEGS	Crane pedestal	C2019 West	1983	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2020 East			Not reported	Insignific ant		N/A.
JACKET 8 LEGS	Crane pedestal	C2019 West	1983	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2019 West	1983	Crack	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2032 East	1983	Crack	Not reported	Minor	Ok	Three cracks removed by grinding. Three cracks ground and repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West		Crack	Not reported	Insignific ant	Ok	Removed by grinding. Four cracks repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West		Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Crane pedestal	C2012 West		Crack	Not reported	Insignific ant		Removed by 4 mm grinding. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Insignific ant	Ok	Minor crack indications removed by grinding. Previous removed crack at adapter/transitions piece 70 mm and 6 mm deep repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West		Lamination	Fabrication	Insignific ant		None required.
JACKET 8 LEGS	Crane pedestal	C2013 West		Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Ground 3-4 mm without disappearing. Then burned away by carbon arc cutting. Ground again to remove heat affected material.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Ground to sound material and rewelded.
JACKET 12 LEGS	Jacket	Conductor frame	1983	Crack	Fatigue	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Fatigue	Minor	Ok	
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	?
JACKET 4 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Monitor ing	N/A.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET TRIPOD	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	?
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	All indications removed by slight grinding.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2-3mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1983	Undercut	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1983	Crack	Not reported	Insignific ant		Crack inside reinforced area. 1985: 17 mm elongation. 1986: Removed by grinding 7 mm.
JACKET TRIPOD	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	Removed by light grinding, max. 0.5 mm.
JACKET 8 LEGS	Jacket	Brace	1983	Crack	Not reported	Insignific ant	Ok	n/A:
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1983	Dent	Not reported	Insignific ant	ing	
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2-3 mm.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2-3 mm.
JACKET 8 LEGS	Jacket	Leg	1983	Crack	Unknown	Minor	Ok	Crack ground 10 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	The crack dssappeared after 5 mm grinding. No repair welding found necessary.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 1 mm.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2-3mm.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET TRIPOD	Jacket	Node	1983	Burnmark	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1983	Crack	Unknown	Minor	Ok	Removed by grinding 8 mm
JACKET 12 LEGS	Jacket	Node	1983	Crack	Not reported	Insignific ant	Ok	Removed by light grinding.
JACKET 8 LEGS	Main deck	Stiffener	1983	Crack	Unknown	Insignific ant	Ok	Repaired.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Main deck	Stiffener	1983	Crack	Unknown	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Bridge		1983	Deflection	Unknown	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1983	Crack	Not reported	Insignific ant	Ok	Sharp egdes removed by grinding.
JACKET 8 LEGS	Bridge	Landing	1983	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 12 LEGS	Jacket	Conductor frame	1983	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 12 LEGS	Main deck	Beam	1983	Other	Cut-out	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace	1983	Dent	Dropped object	Minor	Ok	NOT REQUIRED.
JACKET 8 LEGS	Jacket	Node	1983	Crack	Fabrication	Major	Ok	HYPERBARIC WELDING
JACKET 8 LEGS	Main deck	Brace	1983	Deflection	Weather	Insignific ant	Monitor ing	
JACKET 8 LEGS	Flare boom	Tie-in	1983	Crack	Not reported	Minor	Ok	GROUND OUT
JACKET 8 LEGS	Main deck	Node	1983	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Crane pedestal	Connection plate	1983	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Flare boom	Tie-in	1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 4 LEGS	Crane pedestal	East	1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING 0,5MM.
JACKET 4 LEGS	Crane pedestal	East	1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY LIGHT GRINDING, APPR. 0,5MM.
JACKET 4 LEGS	Jacket	Leg	1984	Crack	Fabrication	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket		1984	Corrosion protection	Under protected	Insignific ant	Ok	PILEGUIDES AT -36 & -69 REMOVED AND PILE STUBS ABOVE PILE GUIDES AT -85M CUT OFF IN 1984 TO IMPROVE THE CP.
JACKET 4 LEGS	Jacket	Node	1984	Undercut	Fabrication	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Leg	1984	Crack	Fabrication	Insignific ant	Ok	NOT REQUIRED.
JACKET 4 LEGS	Jacket	Anode	1984	Missing	Not reported	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Leg			Not reported	Insignific ant		GROUND R=25MM.
JACKET 4 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	REMOVED BY GRINDING MAX 0,5MM
JACKET 4 LEGS	Flare boom		1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING MAX. 1,0MM
JACKET 4 LEGS	Flare boom	Node	1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING APPROX. 1,0MM
JACKET 12 LEGS	Jacket	Brace	1984	Dent	Unknown	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Brace	1984	Dent	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1984	Missing	Not reported	Insignific ant		
JACKET 12 LEGS	Jacket	Brace	1984	Loose	Not reported	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Brace	1984	Loose	Not reported	Insignific ant	ing	
JACKET 12 LEGS	Jacket	Node		Extcorr	Pitting corrosion	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Brace		Dent	Unknown	Insignific ant	Ok	No further action required.
JACKET 8 LEGS	Jacket	Boatlanding	1984	Safety	Weather	Insignific ant		REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Crane pedestal	C2010 East			Not reported	Minor	Ok	Repaired
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
JACKET TRIPOD	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET TRIPOD	Jacket	Leg	1984	Crack	Slag inclusion	Minor	Ok	All cracks and slag inclusions removed after grindign 3 mm to 8 mm. Repair
JACKET 12 LEGS	Jacket	Brace	1984	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1984	Crack	Not reported	Insignific ant	Ok	Crack ground out and repair welded.
JACKET 12 LEGS	Jacket	Brace	1984	Crack	Weldremain	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Anode	1984	Loose	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1984	Deflection	Not reported	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Walkway	1984	Safety	Not reported	Insignific ant	Ok	N/A. No maintenance will be done on spider deck.
JACKET 4 LEGS	Jacket	Walkway	1984	Safety	Not reported	Insignific ant	Ok	N/A. No maintenance on spider deck
JACKET 4 LEGS	Jacket	Boatlanding	1984	Safety	Not reported	Insignific ant	Ok	N/A. No maintenance on spider deck.
JACKET 4 LEGS	Jacket	Boatlanding		Safety	Not reported	Insignific ant	Ok	N/A. No maintenance on spider deck.
JACKET TRIPOD	Jacket	Node			Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor		Repaired.
JACKET 4 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Ground 13 mm and repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Unknown	Minor	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1984	Undercut	Fabrication	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Fabrication	Minor	Ok	Defects removed by grinding max. 10 mm. Repair welded.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Minor	Ok	Cracks removed by grinding away most of the affected welds and by grinding 2
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Minor	Ok	Crack removed by grinding away most of the affected weld and by grinding 2
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Cracks ground max. 21 mm and repair welded.
JACKET 4 LEGS	Jacket	Node	1984	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Repaired by slight grinding.
JACKET TRIPOD	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Unknown	Minor	Ok	Repaired
JACKET TRIPOD	Jacket	Node	1984	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET TRIPOD	Jacket	Node	1984	Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Crack removed by grinding through the weld material. Repair welded in ground
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Unknown	Insignific ant	Ok	Ground out and rewelded.
JACKET 8 LEGS	Jacket	Node	1984	Undercut	Not reported	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2013 West	1984	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2013 West	1984	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2014 East	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2004 East	1984	Crack	Unknown	Minor	Ok	removed by grinding and repair welded.
JACKET 12 LEGS	pedestal	C2003 West	1984	Crack	Unknown	Insignific ant		Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2003 West	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2014 East	1984	Other	Welding	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2003 West	1984	Crack	Unknown	Minor		Removed by grinding 3 mm.
JACKET 12 LEGS	Crane pedestal	C2004 East		Crack	Unknown	Minor	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Crane pedestal	C2036 East	1984	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2034 East	1984	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2036 East	1984	Crack	Unknown	Minor	Ok	Ground 10 mm and repair welded.
JACKET 8 LEGS	Crane pedestal	C2036 East	1984	Crack	Unknown	Minor	Ok	Ground out and the two west side cracks were repair welded.
JACKET 8 LEGS	Crane pedestal	C2036 East	1984	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2034 East	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2034 East	1984	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2035 West	1984	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2035 West	1984	Inclusion	Welding	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2034 East	1984	Crack	Not reported	Minor	Ok	
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Minor		Fifthen cracks removed by grinding max. 3 mm. The remaining were ground to max. 6 mm and repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Insignific ant		One crack removed by grinding 3 mm. The five other cracks were ground out and repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Minor	Ok	Ground out and repair welded.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	C2012 West	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2032 East	1984	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 8 LEGS	Crane pedestal	C2013 West	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2013 West	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding
JACKET TRIPOD	Jacket	Brace	1984	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Weldremain	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 3 mm.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1984	Burnmark	Weldremain	Minor	Ok	
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	N/A:
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket	Node	1984	Crack	Not reported	Insignific ant	Ok	
CONDEEP 3 SHAFTS	Main deck	Water tank	1984	Crack	Not reported	Insignific ant	Ok	Indications removed by light grinding.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1984	Crack	Laminar tear	Minor	Ok	Defects will be removed by grinding and repair welding performed where grinding exceeds T/3. Repaired according to 1984 insp. report.
CONDEEP 3 SHAFTS	Shaft	Transition ring	1984	Crack	Not reported	Insignific ant	Ok	11 defects removed by slight grinding. The 17 outstanding defects have been repaired according to 1984 report. Repair welding where grinding depths
CONDEEP 3 SHAFTS	Main deck	Bulkhead	1984	Crack	Not reported	Insignific ant	Ok	Defects remained after grinding 2 mm - 6 mm. Defects are to be removed by futher grinding and repair welding were grinding exceeds T/3. Repair carried
CONDEEP 3 SHAFTS	Main deck	Dry tank	1984	Crack	Not reported	Insignific ant	Ok	Longest defect removed by grinding 3 mm. The 200 mm indication ground 2 mm but remained. UT indicates a depth of 5 mm. Repair work carried out
CONDEEP 3 SHAFTS	Main deck	Diesel tank	1984	Crack	Not reported	Insignific ant	Ok	Defects to be removed by grinding. If grinding depths exceed T/3, repair welding are to be performed. Repair work carried out according to 1984 insp.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1984	Crack	Not reported	Insignific ant	Ok	Cracks ground out and will be repair welded. Repair work carried out according to 1984 insp. report.
CONDEEP 3 SHAFTS	Main deck	Bulkhead	1984	Crack	Not reported	Minor	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Diesel tank	1984	Crack	Not reported	Insignific ant	Ok	Cracks in diesel tank removed by grinding max. 7 mm. The two remaining defects removed by grinding and rewelding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 7 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Module supports	Module stool	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 3 mm.
CONDEEP 3 SHAFTS	Module structures	Rails	1984	Crack	Not reported	Insignific ant	Ok	Defects removed by grinding max. 4 mm.
CONDEEP 3 SHAFTS	Flare boom		1984	Crack	Hydrogen induced	Insignific ant		Removed by grinding and rewelded
CONDEEP 3 SHAFTS	Flare boom	Wind strut	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
CONDEEP 3 SHAFTS	Flare boom	Wind strut		Crack	Not reported	Insignific ant		Defects in element 1-1 removed by grinding max. 4mm. Defects in element 1-3 further ground and rewelded.
CONDEEP 3 SHAFTS	Flare boom	Main tie		Crack	Not reported	Insignific ant		Removed by grinding max. 2 mm.
CONDEEP 3 SHAFTS	Flare boom	Main tie	1984	Crack	Not reported	Minor		Removed by grinding max. 6 mm.
CONDEEP 3 SHAFTS	Flare boom	Bearing housing	1984	Crack	Surface lamination	Insignific ant	Ok	Five defects were found to be surface lamination and was removed by grinding max. 4 mm. Crack indication removed by grinding max. 6 mm.
CONDEEP 3 SHAFTS	Flare boom	Bearing housing	1984	Crack	Surface lamination	Minor	Ok	Three defects were surface lamination and together with four crack indications were removed by grinding max. 6 mm. Remaining crack 10 mm long was
CONDEEP 3 SHAFTS	Flare boom	Wind strut	1984	Crack	Not reported	Insignific ant		Removed by grinding max. 5 mm.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 4 mm.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1984	Crack	Hydrogen induced	Insignific ant	Ok	Cracks removed by grinding max. 2 - 3 mm. "Orange boat" sample area rewelded.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1984	Crack	Not reported	Insignific ant		Defects in element 1 - 16 removed by grinding 1 mm. Defects in element 20 ground max. 4 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-E	1984	Crack	Surface lamination	Insignific ant	Ok	Four defect cracks and one surface lamination. All removed by grinding max. 3 mm.
CONDEEP 3 SHAFTS	Shaft	Bolt housing	1984	Crack	Not reported	Insignific ant	Ok	Cracks I/A/W design assumption. No repair required. Annual insp. with measurement of crack widths in utility shaft to be carried out.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-W	1984	Crack	Not reported	Insignific ant	Ok	All defects removed by grinding max. 5 mm.
CONDEEP 4 SHAFTS	Main deck	Diagonal box	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2mm.
CONDEEP 4 SHAFTS	Main deck	Diagonal box	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1mm.
CONDEEP 4 SHAFTS	Main support frame	Support ring		Crack	Static overload	Minor	Ok	All defects removed by grinding.
CONDEEP 4 SHAFTS	frame	Support ring			Unknown	Minor		All defects removed by grinding max. 10mm.
CONDEEP 4 SHAFTS	Main support frame	Support ring		Crack	Static overload	Minor	Ok	Defects removed by grinding.
CONDEEP 4 SHAFTS	Shaft	Riser shaft	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 9mm.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 3mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Main support frame	Support ring	1984	Crack	Unknown	Minor	Ok	Defects removed by grinding. One defect ground 10mm and is now 2mm long.
CONDEEP 4 SHAFTS	frame	Support ring	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Shaft	Riser shaft	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 12mm.
CONDEEP 4 SHAFTS	Shaft	Riser shaft	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 6mm.
CONDEEP 4 SHAFTS	frame	Support ring	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Shaft	Riser shaft	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 6mm.
CONDEEP 4 SHAFTS	Helideck	Helideck support	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1984	Crack	Unknown	Minor	Ok	Eight cracks removed by grinding and rewelding. One crack removed by grinding 3.5mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-E	1984	Crack	Unknown	Minor	Ok	Removed by grinding max. 6.4mm. Reinspection six months after grinding repair ok.
CONDEEP 4 SHAFTS	Gravity Based struct	Utility shaft	1984	Crack	Unknown	Minor	Ok	Removed by grinding and notching the plate element 36.
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1984	Crack	Pusher tug	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1984	Crack	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding 18 mm and 20 mm into weld material. Repair welded and MPI.
JACKET 8 LEGS	Jacket	Conductor	1984	Extcorr	Not reported	Insignific ant	Ok	1985: NOT CONSIDERED SIGNIFICANT. 1987: NOT SIGNIFICANT 1988: NOT SIGNIFICANT
JACKET 8 LEGS	Jacket	Conductor frame	1984	Crack	Not reported	Minor	Ok	REPAIR/REMOVAL SCHEDULED 1986 REPAIRED 1986.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING 3.0 MM.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	3 MM GRINDING
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Welding	Insignific ant	Ok	3 MM GRINDING. Does not affect structural integrity.
CONDEEP 3 SHAFTS	Crane pedestal	CM-7		Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING 3MM IN H-BEAM AND 2MM INTO PEDESTAL
CONDEEP 3 SHAFTS	Crane pedestal	CM-7		Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING MAX. 3MM
CONDEEP 3 SHAFTS	Crane pedestal	Stiffener		Crack	Not reported	Minor	Ok	REMOVED BY GRINDING MAX. 6MM
JACKET 8 LEGS	Jacket	Brace	1984	Burnmark	Unknown	Minor	Ok	Ground smooth.
JACKET 8 LEGS	Jacket	Brace	1984	Dent	Not reported	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Node		Dent	Unknown	Minor	Ok	None required.
JACKET 8 LEGS	Jacket	Brace	1984	Burnmark	Unknown	Minor	Ok	Ground smooth.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Brace	1984	Dent	Dropped object	Insignific ant	Ok	N/A.
DORIS	Crane pedestal	C2016 East	1984	Crack	Not reported	Insignific ant		Removed by grinding 1 mm
DORIS	Crane pedestal	C2017 North	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
DORIS	Crane pedestal	C2017 North			Not reported	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Leg	1984	Burnmark	Arc-oxy burning	Minor	Ok	Concidered acceptable, but should be selected for CV and MPI in years to
DORIS	Crane pedestal	C2015 West	1984	Crack	Not reported	Insignific ant		Removed by grinding 1 mm.
DORIS	Crane pedestal	C2015 West			Not reported	Insignific ant		Removed by grinding 1 mm.
DORIS	Crane pedestal	C2016 East		Crack	Not reported	Insignific ant		Removed by grinding 0.5 mm.
JACKET 12 LEGS	Crane pedestal	C2025 West	1984	Crack	Not reported	Insignific ant		Ground out in a length of 200 mm and rewelded.
JACKET 12 LEGS	Crane pedestal	C2029 West		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2029 West	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS		Boat bumper	1984	Other	Vessel impact	Insignific ant	Ok	NONE REQUIRED.
JACKET 4 LEGS	Jacket	Pile	1984	Corrosion protection	Positive cpm	Minor	Ok	Pile guides removed. Additional anodes installed in pile sleeve area.
DORIS	Crane pedestal	C2016 East	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4 mm.
JACKET 8 LEGS	Crane pedestal	C2010 East	1984	Other	Not reported	Insignific ant	Ok	Welding completed.
JACKET 8 LEGS	Crane pedestal	C2010 East	1984	Crack	Welding	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Crane pedestal	C2043	1984	Crack	Not reported	Minor	Ok	Removed by grinding max. 4 mm.
DORIS	Crane pedestal	C2016 East	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Crane pedestal	C2006 East	1984	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1984	Dent	Not reported	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Brace	1984	Dent	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Brace			Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1984	Debris	Installation	Minor	Ok	1985: Priority 1986. 1986: Priority 1987. 1988: Not done due to alteration of 1987 and 1988 program.
JACKET 8 LEGS	Jacket	Leg	1984	Missing	Installation	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket		1984	Other	Fabrication	Insignific ant	Ok	1985: MPI ok.
JACKET 8 LEGS	Jacket		1984	Other	Fabrication	Insignific ant	Ok	1985: MPI ok.
JACKET TRIPOD	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	No insp. in 1986 due to weather conditions. 1987: No insp. Clamp to be replaced spring 1988. 1988: Clamp to be installed late this year. Crack filed with putty. 1989: Damage covered by CLA.
JACKET 12 LEGS	Crane pedestal	C2031 West	1984	Crack	Not reported	Insignific ant	Ok	Ground 20 mm and rewelded.
MONOTOWER	Column	Tank	1984	Leak	Not reported	Insignific ant	Ok	No leakage. Compartment dried out. Welds only slightly corroded. New silica gel bags installed. 1986: Wter still entrapped.
MONOTOWER	Column	Joint guide	1984	Leak	Not reported	Insignific ant	Ok	1987: satisfactorily repaired. 1988: Ok.
MONOTOWER	Column	J-tube	1984	Other	Damage	Insignific ant		All damaged sleeves replaced. Minor remaining items to be carried out 1986. Completed 1986.
JACKET TRIPOD	Jacket	Leg	1984	Crack	Not reported	Insignific ant	Ok	Burnmark reported to be 4.0 mm deep and was treated by grinding. MPI ok.
JACKET TRIPOD	Main deck	Tank	1984	Extcorr	Not reported	Insignific ant	Ok	Confirmed 1987.
DORIS	Gravity Based struct	Connection/support	1984	Crack	Weather	Insignific ant	Ok	Removed by grinding and rewelded.
JACKET 12 LEGS	Jacket		1984	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Node	1984	Extcorr	Surface corrosion	Insignific ant	Ok	Painted.
JACKET TRIPOD	Jacket		1984	Extcorr	Pitting corrosion	Insignific ant	Ok	Scheduled for re-inspection in 1986.
JACKET 12 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Crack removed by grinding to a max. depth of 9.0 mm. The area was later
JACKET 12 LEGS	Jacket	-	1984	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2.0 mm. No repair welding concidered necessary.
JACKET TRIPOD	Jacket	Brace	1984	Depletion	Consumption	Insignific ant	Ok	Not mentioned in 1986 report. N/A
DORIS	Gravity Based struct	Beam	1984	Crack	Not reported	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1984	Deformation	Chafing	Minor	Ok	N/A
JACKET TRIPOD	Jacket		1984	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2035 West	1984	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 8 LEGS	Crane pedestal	East pedestal	1984	Crack	Not reported	Minor	Ok	Ground out and repair welded.
JACKET 8 LEGS	Crane pedestal	West pedestal	1984	Crack	Not reported	Minor	Ok	Ground out and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	West pedestal	1984	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Cellar deck	Deck plate	1984	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Leg	1984	Crack	Not reported	Minor	Ok	Ground out and rewelded.
JACKET 8 LEGS	Jacket			Mar-gr	Marine growth	Insignific ant		1989: Measured at -22 ft. at nodes 27 and 8. Max. thickness 30 cm with an average of 5 cm. Mostly mussels.
JACKET 8 LEGS	Jacket	Leg	1984	Other	Removal of doubler plate	Insignific ant	Ok	Mapped 1985: 5.5 m from node 21 at 3 o'clock. Area cleaned. No sharp edges or corrosion.
JACKET 4 LEGS	Jacket		1984	Missing	Dropped object	Insignific ant	Ok	Removed according to PPCoN.
JACKET 4 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1984	Missing	Unknown	Minor	Ok	Repair welded.
JACKET 12 LEGS	Crane pedestal	C2006 East	1984	Other	Missing welds	Insignific ant	Ok	Welded during 1985 inspection.
JACKET 12 LEGS	Crane pedestal	C2005 West	1984	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket	Node	1984	Scratch	Chafing	Insignific ant	Monitor ing	1986: MPI not done due to weather condition.
JACKET 8 LEGS	Jacket	Brace	1984	Loose	Unknown	Insignific ant	Ok	1985: Reported in good condition and bolts tightened.
JACKET 8 LEGS	Crane pedestal	C2007 West	1984	Crack	Unknown	Insignific ant	Ok	Two cracks removed by grinding 2 mm, one crack removed by grinding 12 mm and repair welded.
JACKET 8 LEGS	•	C2010 East	1984	Crack	Unknown	Insignific ant	Ok	All indications removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2010 East	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding out the fillet welds. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2009 West	1984	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2-3 mm.
JACKET 8 LEGS	Jacket	Node	1984	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Leg	1984	Burnmark	Unknown	Insignific ant	Ok	Removed by grinding 5 mm.
JACKET 12 LEGS	Jacket	Node	1984	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1984	Extcorr	Pitting corrosion	Insignific ant	-	
JACKET TRIPOD	Jacket	Leg	1984	Scratch	Chafing	Insignific ant		Smoothed by grinding.
JACKET TRIPOD	Jacket	Leg	1984	Scratch	Chafing	Insignific ant	Ok	Smoothed by grinding.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Unknown	Minor	Ok	Removed by grinding approximately 20 mm and rewelded. Reinspection in
JACKET 12 LEGS	Crane pedestal	C2021 West		Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2.5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2022 East	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2009 West	1985	Crack	Unknown	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Crane pedestal	C2009 West	1985	Other	Welding	Insignific ant	Ok	1986: No further action has been taken.
JACKET 8 LEGS	Crane pedestal	C2008 East	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Crane pedestal	C2008 East		Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Crane pedestal	C2007 West	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 12 LEGS	Jacket	Node	1985	Scratch	Chafing	Insignific ant	ing	
JACKET 12 LEGS	Jacket	Node	1985	Scratch	Chafing	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Node	1985	Dent	Unknown	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding 4-5 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Monitor ing	
JACKET TRIPOD	Jacket	Node	1985	Burnmark	Unknown	Insignific ant	Ok	1986: Removed by grinding max. 8 mm deep.
JACKET TRIPOD	Jacket	Leg		Crack	Unknown	Insignific ant	Ok	Removed by grinding 3 mm, but burnmark not treated.
JACKET TRIPOD	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 4 mm.
JACKET 4 LEGS	Cellar deck	Lifeboat platform		Crack	Unknown	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg		Scratch	Chafing	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket		1985	Mar-gr	Marine growth	Insignific ant	Monitor ing	1987: No impact on integrity of structure. 1991: Removal of marine fouling should be continued next year unless fatigue analysis prove no influence on structure.
JACKET TRIPOD	Jacket	Anode		Crack	Unknown	Insignific ant	Ok	No action reommended.
JACKET 8 LEGS	Jacket	Node	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	West pedestal	1985	Crack	Not reported	Minor	Ok	Removed by grinding 20 mm and repair welded.
JACKET 8 LEGS	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Removed by grining 10 mm. Repair welded. Final MPI ok.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Gravity Based struct	Diaphragmwall	1985	Spalling	Concrete knocked off	Insignific ant	Ok	1986: Visible reinforcement bars not found. Reinsp. 1988. 1988: Exposed reinforcement confirmed. Bars and concrete adjacent appeared
JACKET 12 LEGS	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Cracks completely ground out and rewelded.
JACKET TRIPOD	Jacket	Node	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET TRIPOD	Bridge	Guide brackets	1985	Extcorr	Surface corrosion	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Conductor frame	1985	Dent	Not reported	Minor	Ok	Straight line measurement outstanding 1986. OK.
JACKET TRIPOD	Jacket	Brace	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Conductor guide	1985	Other	Accomodate installation	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
MONOTOWER	Column	Jumper	1985	Leak	Not reported	Insignific ant	Ok	Two parts from FCS head to connection on base replaced.
JACKET 12 LEGS	Crane pedestal	C2032 East	1985	Burnmark	Not reported	Insignific ant	Ok	Scheduled for grinding and red survey 1986.
JACKET 12 LEGS	Crane pedestal	C2032 East	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 1.5 mm.
JACKET 12 LEGS	Jacket	Leg	1985	Burnmark	Arc-oxy burning	Insignific ant	Ok	Inspected 1986. Findings re-entered.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Estimated to be cold laps after welding. Removed by grinding max. 2.5 mm.
JACKET 12 LEGS	Jacket		1985	Crack	Welding	Insignific ant	Ok	Removed by grinding 1 mm.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-E	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2mm.
CONDEEP 3 SHAFTS	Shaft	Beam	1985	Crack	Unknown	Minor	Ok	Repaired by epoxy coating (ML 50).
JACKET 4 LEGS	Jacket	Pile	1985	Corrosion protection	Positive cpm	Insignific ant	Ok	1988: Readings between -0.88 V to - 0.99 V.
JACKET 4 LEGS	Jacket	Pile	1985	Corrosion protection	Positive cpm	Insignific ant	Ok	1988: Reading between -0.88 V to -0.99 V reported.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal S	1985	Crack	Not reported	Minor	Ok	Removed by grinding max. 2 mm.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-W	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
CONDEEP 3 SHAFTS	Gravity Based struct	Upper dome	1985	Depletion	Not reported	Insignific ant	Ok	New anodes installed. 4 anodes remain and will be installed 1988. 1988: Anodes installed.
CONDEEP 3 SHAFTS	Shaft	Anode	1985	Depletion	Not reported	Insignific ant	Ok	Anode survey and replacement jul/aug 1986.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1985	Crack	Casting	Minor	Ok	Removed by grinding 7mm.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1985	Crack	Casting	Minor	Ok	All defects removed by grinding max.20mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Shaft	Transition ring	1985	Crack	Casting	Minor	Ok	All defects removed by grinding max 10mm.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1985	Crack	Casting	Minor	Ok	Removed by grinding 11 and 8mm
JACKET 12 LEGS	Jacket	Leg	1985	Dent	Vessel impact	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Brace	1985	Dent	Not reported	Insignific ant	Ok	All sharp edges removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2001 West	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Crane pedestal	C2011 East	1985	Burnmark	Not reported	Minor	Ok	One burnmark ground to a depth of 8 mm and rewelded. Two remaining burnmarks to be inspected in 1 986.
JACKET 12 LEGS	Jacket	Brace	1985	Burnmark	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	C2011 East	1985	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
JACKET 12 LEGS	Crane pedestal	C2025 West	1985	Crack	Not reported	Minor	Ok	Repaired.
JACKET 12 LEGS	Crane pedestal	C2024 East	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 0.5 - 2 mm.
JACKET 12 LEGS	Crane pedestal	C2024 East	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Crane pedestal	C2022 East	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Crane pedestal	C2022 East	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2023 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Crane pedestal	C2005 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 6 mm.
JACKET 4 LEGS	Crane pedestal	C2043	1985	Crack	Not reported	Minor	Ok	Removed by grinding.
DORIS	Crane pedestal	C2017 North	1985	Crack	Welding	Insignific ant	Ok	N/A
JACKET 4 LEGS	Crane pedestal	C2011 South	1985	Crack	Not reported	Minor	Ok	Repair welded.
DORIS	Crane pedestal	C2017 North	1985	Crack	Welding	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by gridning 2 mm. Rechecked 1986 and 1988.
JACKET 4 LEGS	Flare boom	Support	1985	Crack	Unknown	Insignific ant	Ök	Removed by grinding 2 mm.
JACKET 4 LEGS	Main deck	Deck plate		Crack	Nitrogen leak	Minor		Repaired ok.
JACKET 4 LEGS	Flare boom	Support	1985	Crack	Unknown	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET TRIPOD	Jacket	Leg	1985	Corrosion protection	Positive cpm	Minor	Ok	One anode installed on each pile with earth connection between pile sleeve
JACKET 12 LEGS	Crane pedestal	C2026 East	1985	Crack	Not reported	Major	Ok	Cracks removed by grinding and rewelded. Due to extent of cracking, reinspection in 1986 is recommended. 1986: MPI revealed two cracks 65 mm

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2006 East	1985	Crack	Not reported	Minor	Ok	Removed by grinding 10 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2006 East	1985	Crack	Not reported	Minor		Removed by grinding 12 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2030 East			Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Crane pedestal	C2013 West			Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
DORIS	Crane pedestal	C2018 Centre	1985	Crack	Welding	Insignific ant	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2025 West	1985	Lamination	Fabrication	Minor	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2025 West	1985	Crack	Not reported	Insignific ant	Ok	Ground out an rewelded. Due to extent of cracking it is recommended to do MPI in 1986.
JACKET 4 LEGS	Jacket	Brace	1985	Dent	Not reported	Minor	Monitor ing	1986: MPI and SLM delayed until 1987 due to weather conditions. 1988: MPI and SLM monitor. Brace not highly utilized.
JACKET 12 LEGS	Jacket	Node	1985	Scratch	Chafing	Minor	Ok	Ground smooth. Grinding depth 4 mm.
JACKET 12 LEGS	Jacket	Leg	1985	Dent	Vessel impact	Insignific ant	Ok	N/A
JACKET 4 LEGS	Helideck	Helideck support	1985	Crack	Unknown	Insignific ant		Removed by grinding 6 mm and repair welded. MPI should be extended to monitor if any development after repair and reinforcement.
JACKET 12 LEGS	Jacket	Brace	1985	Dent	Not reported	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1985	Burnmark	Unknown	Minor	Ok	All burnmarks repair welded.
JACKET 12 LEGS	Helideck	Helideck support	1985	Crack	Not reported	Minor	Ok	Repaired
JACKET 12 LEGS	Helideck	Helideck support	1985	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 12 LEGS	Helideck	Helideck support	1985	Extcorr	Surface corrosion	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Anode	1985	Missing	Removed	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Anode	1985	Missing	Not reported	Insignific ant		
JACKET 8 LEGS	Jacket	Node	1985	Crack	Not reported	Minor	Ok	CRACKS REMOVED BY GRINDING MAX 11 MM
JACKET 8 LEGS	Jacket	Node	1985	Undercut	Not reported	Insignific ant	Ok	Inaccesssable for grinding. Not found during 1992 inspection.
JACKET 12 LEGS	Jacket		1985	Other	Vessel impact	Insignific ant	Ok	No further action required.
JACKET 4 LEGS	Jacket		1985	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	MK60	1985	Crack	Not reported	Insignific ant	Ok	CRACK REMOVED BY MILLING 30 MM (LENGTH) AND TO ROOT AREA OF FILLED WELD (DEPTH). NOT REWELDED. 1986: NO DEFECTS.
JACKET 8 LEGS	Jacket	Node	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1985	Extcorr	Pitting corrosion	Minor	Ok	
JACKET 8 LEGS	Flare boom	Node		Crack	Unknown	Minor		REMOVED BY SLIGHT GRINDING AND REPAIR WELDED
JACKET 8 LEGS	Flare boom	Node		Crack	Unknown	Minor		REMOVED BY SLIGHT GRINDING AND REWELDED

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	North crane	1985	Crack	Fabrication	Minor	Ok	ALL INDICATIONS REMOVED BY GRINDING. 1986: NEW CRACKS GROUND 2 MM. TOTAL DEPTH 5-6 MM.
JACKET 8 LEGS	Crane pedestal	South crane	1985	Crack	Fabrication	Minor	Ok	SAMPLE TAKEN FROM ONE CRACK. HYDROGEN INDUCED FROM FABR. ALL INDICATIONS REMOVED BY GRINDING
JACKET 8 LEGS	Jacket	Node	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1985	Corrosion protection	Positive cpm	Insignific ant	Ok	1987: -0.967V TO -1.050V
JACKET 8 LEGS	Jacket	Conductor guide	1985	Other	Installation	Minor	Ok	NEW GUIDE WITH INTEGRATED ADJUSTABLE WEDGES INSTALLED. INSP 1986 OK 1988: MINOR GAPS, BUT NOT AN ANOMALY TO STRUCT.
JACKET 8 LEGS	Flare boom	Node	1985	Crack	Unknown	Insignific ant	Ok	REPAIRED BY BUTTERING USING A TIG WELDING PROCEDURE. MPI OK
JACKET 8 LEGS	Jacket	Leg	1985	Wall thickness	Excessive grinding	Insignific ant	Ok	EVALUATED. NO REPAIR WORK FOUND NECESSARY.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal S	1985	Crack	Welding	Major	Ok	The welding related cold lapping and lack of fusion removed by grinding. Crane returned to service.
CONDEEP 4 SHAFTS	Gravity Based struct	Retaining wall	1985	Spalling	Not reported	Minor	Ok	Chiseled out. Structural capacity sufficient.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1985	Crack	Fabrication	Minor	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal S	1985	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 1mm
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-E	1985	Crack	Not reported	Insignific ant	Ok	All indications removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1985	Crack	Hydrogen induced	Minor	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal S	1985	Crack	Not reported	Minor	Ok	All indications removed by grinding except no. 7 which required partial removal of plate material. (See report for detail)
CONDEEP 4 SHAFTS	Shaft	Joint	1985	Leak	Not reported	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Shaft	North drill shaft	1985	Crack	Unknown	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Shaft	North drill shaft	1985	Crack	Unknown	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Gravity Based struct	Utility shaft	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2mm.
CONDEEP 4 SHAFTS	Gravity Based struct	Retaining wall	1985	Crack	Unknown	Insignific ant	Ok	No prpair work recommended. Area of minor structural interest. Tension and compression forces are low.
CONDEEP 4 SHAFTS	Gravity Based struct	Upper dome	1985	Crack	Pusher tug	Insignific ant	Ok	Reinspection: Cracks 12 -15 cm deep. No reinforcement bars uncovered. Damage probably occured during towout by pusher tugs. No influence on
CONDEEP 3 SHAFTS	Main deck	Water tank	1985	Crack	Not reported	Minor	Ok	The two longer defects merged into one crack 246 mm long, which was removed by grinding 6 mm. Third defect removed by grinding 20 mm and
CONDEEP 3 SHAFTS	Shaft	North drill shaft	1985	Crack	Not reported	Insignific ant	Ok	All defects removed by grinding. Rewelded in four locations.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Main deck	Water tank	1985	Crack	Not reported	Minor	Ok	Removed by grinding max. 18 mm and repair welded.
CONDEEP 3 SHAFTS	Main deck	Utility shaft		Crack	Not reported	Minor	Ok	All defects removed by grinding max. 8 mm.
CONDEEP 3 SHAFTS	Module supports	Deckhouse support	1985	Crack	Not reported	Insignific ant	Ok	Cracks removed by grinding 1 - 2 mm into support side plates.
CONDEEP 3 SHAFTS	Module structures		1985	Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Truss	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Flare boom		1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 6 mm.
CONDEEP 3 SHAFTS	Flare boom	Wind strut	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
CONDEEP 3 SHAFTS	Flare boom	Main tie	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
CONDEEP 3 SHAFTS	Flare boom	Main tie	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 7 mm.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm, 5 mm and 5 mm respectively.
CONDEEP 3 SHAFTS	Shaft	Support	1985	Crack	Not reported	Insignific ant	Ok	Crack remained after grinding out the weld completly. Material local to connection containing defects removed.
JACKET 12 LEGS	Jacket	Leg	1985	Other	Fabrication	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Brace	1985	Burnmark	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Unknown	Minor	Ok	Crack indication ground out and repair welded.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Unknown	Minor	Ok	Ground 12 mm and repair welded. Final MPI ok.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Unknown	Minor	Ok	The 100 mm crack ground 10 mm. The 200 mm crack ground 40 mm. Repair
JACKET 12 LEGS	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 12 LEGS	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded. Grinding depth and wall thickness of member not reported.
JACKET 12 LEGS	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 12 LEGS	Jacket		1985	Crack	Not reported	Minor	Ok	Removed by grinding 4 mm.
JACKET 8 LEGS	Crane pedestal	C2013 West		Crack	Not reported	Insignific ant		Removed by griniding max. 2 mm.
JACKET 8 LEGS	Crane pedestal	C2013 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2013 West	1985	Crack	Not reported	Minor	Ok	Removed by grinding 15 mm. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2035 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West			Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Crane pedestal	C2031 West	1985	Crack	Not reported	Insignific ant		Repaired
JACKET 8 LEGS	Crane pedestal	C2035 West			Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West			Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West			Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West			Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2031 West	1985	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Crane pedestal	C2031 West	1985	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2031 West	1985	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Crane pedestal	C2019 West	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1985	Crack	Unknown	Minor	Ok	Removed by grindng max. 6 mm. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2036 East	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Crane pedestal	C2007 West	1985	Crack	Not reported	Minor	Monitor ing	Removed by grinding, but not repair welded.
JACKET 8 LEGS	Crane pedestal	C2008 East	1985	Crack	Not reported	Insignific ant	Monitor ing	Removed by grinding, but not repair welded.
JACKET 8 LEGS	Crane pedestal	C2034 East	1985	Crack	Not reported	Minor		Repaired.
JACKET 12 LEGS	Crane pedestal	C2003 West	1985	Crack	Unknown	Minor	Ok	Removed by grinding 10 mm and rewelded.
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Unknown	Minor	Ok	removed by grinding max. 5 mm. No repair welding found necessary.
JACKET 8 LEGS	Jacket	Leg			Unknown	Insignific ant		Removed by grinding max. 1 mm.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET TRIPOD	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 1.5 mm.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Hydrogen induced	Minor	Ok	Removed by grinding and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Leg	1985	Burnmark	Unknown	Insignific ant	Ok	Removed by grinding 5 mm.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Fabrication	Minor	Ok	Weld removed completely in a length of 100 mm due to bad quality. Repair
JACKET 12 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Node	1985	Crack	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET TRIPOD	Jacket		1985	Crack	Not reported	Insignific ant	Ok	Repaired by grinding max. 1.5 mm.
JACKET 12 LEGS	Jacket	Brace	1985	Crack	Fabrication	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding, max. 0.7 mm.
JACKET 4 LEGS	Jacket	Node	1985	Undercut	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Minor	Ok	Removed by grinding 11 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Minor	Ok	Removed by grinding 11 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Minor	Ok	Removed by grinding 10 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 7 mm.
JACKET 8 LEGS	Jacket	Brace	1985	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 1 mm.
JACKET TRIPOD	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket			Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket			Crack	Not reported	Minor	Ok	Removed by grinding 5 mm.
JACKET 8 LEGS		Node		Crack		Minor	Ok	Removed by 10 mm grinding. Repair welded. Final MPI ok.
JACKET 8 LEGS	Jacket	Brace		Burnmark	Not reported	Insignific ant	Ok	REMOVED BY GRINDING MAX 5MM.
JACKET 4 LEGS	Jacket	Brace	1985	Undercut	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Brace	1985	Burnmark	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Minor	Ok	Removed by grinding 11 mm and repair welded.
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Node	1985	Lamination	Not reported	Insignific ant	Ok	Ground to a depth of 1.5 mm.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Unknown	Minor	Ok	Ground and rewelded.
JACKET 12 LEGS	Jacket	Brace	1985	Crack	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Unknown	Minor	Ok	Ground out and repair welded.
JACKET 4 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Jacket	Leg	1985	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Unknown	Minor	Ok	Removed by grinding 2 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1985	Crack	Not reported	Minor	Ok	Removed by grinding 6 mm and repair welded.
JACKET 8 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 1mm.
JACKET 12 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1985	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Leg		Crack	Burnmark	Minor	Ok	Ground area 300x40x20 mm. Rewelded.
JACKET 12 LEGS	Jacket	Leg	1985	Scratch	Chafing	Insignific ant	Ok	1989: CP measuremants ok.
JACKET 8 LEGS	Jacket	Brace	1985	Crack	Dropped object	Major	Ok	HYPERBARIC REPAIR. SPOOL PIECE INSTALLED
JACKET 8 LEGS	Jacket	Leg	1985	Missing	Installation	Minor	Ok	
JACKET 4 LEGS	Jacket	Node	1985	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING MAX. 3MM INTO WELD CAP. MPI OK.
JACKET 4 LEGS	Jacket	Leg	1985	Extcorr	Pitting corrosion	Minor	Ok	PILE GUIDES REMOVED 1984. NO DEVELOPMENT SINCE.
JACKET 4 LEGS	Jacket	Leg	1985	Extcorr	Pitting corrosion	Insignific ant	Ok	PILE GUIDES REMOVED 1984. NO DEVELOPMENT SINCE.
JACKET 4 LEGS	Jacket	Leg	1985	Gouge	Installation	Minor		THE CRACK REMOVED BY GRINDING 2MM.
JACKET 8 LEGS	Jacket	Boatlanding	1985	Missing	Weather	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Jacket	Railing	1986	Safety	Weather	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Fabrication	Minor	Ok	REMOVED BY GRINDING AND REWELDED. NEW CRACK REMOVED BY
JACKET 4 LEGS	Jacket	Railing	1986	Safety	Weather	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.(W.O.861779)
JACKET 4 LEGS	Crane pedestal	Support	1986	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Brace	1986	Missing	Not reported	Insignific ant	Ok	N/A
JACKET 4 LEGS	Crane pedestal	East	1986	Crack	Not reported	Minor	Ok	REPAIR COMPLETED AND APPROVED ACCORDING TO ACCOMPANING LETTER TO SUMMARY REPORT 1987
JACKET 4 LEGS	Jacket	Brace	1986	Dent	Vessel impact	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Node	1986	Extcorr	Pitting corrosion	Insignific ant	Ok	PILE GUIDES REMOVED 1984. NO DEVELOPMENT SINCE.
JACKET 4 LEGS	Jacket	Leg		Extcorr	Pitting corrosion	Insignific ant	Ok	PILES ABOVE PILE GUIDES AT EL85M CUT OFF IN 1984. NO DEVELOPMENT SINCE. ADEQUATE CP READINGS ON PILES(90309-1)
JACKET 4 LEGS	Main deck	Module	1986	Crack	Not reported	Insignific ant	Ok	MPI OF NODE CARRIED OUT 1988.
JACKET 4 LEGS	Jacket	Brace	1986	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 4 LEGS	Flare boom	Node	1986	Crack	Not reported	Insignific ant	Monitor ing	Installation removed
JACKET 4 LEGS	Flare boom	Node	1986	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Brace	1986	Crack	Dropped object	Major	Ok	HYPERBARIC REPAIR. NEW SPOOL PIECE.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Insignific ant	Ok	Ground 6 mm and repair welded. Recheck in 1987. 1987: New crack ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground 6 mm and repair welded. Recheck in 1987. 1987: Ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground max. 6 mm and repair welded. Recheck 1987. 1987: New cracks ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground max. 6 mm and repair welded. Recheck in 1987. 1987: New crack repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground 6 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground 6 mm and repair welded. Recheck in 1987.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground 6 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg		Crack	Welding	Insignific ant	Ok	Ground max. 6 mm and repair welded. Recheck in 1987.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor		Ground 6 mm and repair welded. Recheck in 1987.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor		Ground 6 mm and repair welded. Recheck in 1987.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Insignific ant		Ground 6 mm and repair welded. Recheck in 1987.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2x30 mm.
JACKET 8 LEGS	Jacket	Leg	1986	Build-up	Drill cuttings	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Ground 1.5 mm. Crack still present. Punchmarked. Inspection in 1992 concluded with no findings.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Minor	Ok	Ground 4 mm and repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Ground 5 mm and rewelded twice.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Repair welded
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Minor	Ok	Ground 2.5 mm and rewelded twice.
JACKET 8 LEGS	Jacket	Beam	1986	Crack	Not reported	Minor	Ok	1987: Further grinding without success. But welded. MPI and US with no findings. Recheck in 1988. 1988: Inspection OK.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Not reported	Minor	Ok	Removed by grinding to a depth of 7mm.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Repair welded
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Minor	Ok	The crack disappeared after grinding 460 mm in length and 30 mm in depth
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Ground 75x5 mm and repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Ground 50x3 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Undercut	Welding	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 12 LEGS	Jacket	Node	1986	Scratch	Groove	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Brace	1986	Dent	Unknown	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Removed by sligth grinding 0.5 mm.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Welding	Minor	Ok	Ground 6 mm and repair welded. Recheck in 1987.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Rremaved by slight grinding.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Repair welded
JACKET 12 LEGS	Jacket	Node	1986	Undercut	Fabrication	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Punchmarked.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Brace	1986	Crack	Weldremain	Insignific ant	Ok	REMOVED BY GRINDING 2MM
JACKET 4 LEGS	Jacket	Node	1986	Crack	Fabrication	Minor	Ok	Ground 8 mm and rewelded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 1 mm.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Both cracks ground out to one groove with an average depth of 14 mm. One small length penetrating. Repair welded.
JACKET 8 LEGS	Jacket	Brace	1986	Dent	Vessel impact	Minor	Ok	
JACKET 12 LEGS	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 3 mm.
JACKET TRIPOD	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Ground and repari welded. Grinding depth not reported.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Undercut	Fabrication	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 12 LEGS	Jacket	Brace	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Brace	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Welding	Minor	Ok	Three cracks ground 3 mm. Boatsample area rewelded. The 65 mm crack
JACKET 4 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Removed by grinding max. 3 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Removed by grinding 6 mm. Repair welded.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET TRIPOD	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket		1986	Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Jacket		1986	Crack	Unknown	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	?
JACKET TRIPOD	Jacket	Brace	1986	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET TRIPOD	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Not reported	Minor	Ok	Removed by grinding 4 mm.
JACKET 8 LEGS	Jacket	Node	1986	Undercut	Fabrication	Insignific ant	Ok	Ground sound after 1.5 mm grinding.
JACKET 8 LEGS	Crane pedestal	C2014 East	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2014 East	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2014 East	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2014 East	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2033 West	1986	Undercut	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2035 West	1986	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2035 West	1986	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2031 West		Lamination	Not reported	Insignific ant	Monitor ing	
	Crane pedestal	C2012 West			Not reported	Insignific ant		Removed by grinding max. 1.5 mm.
JACKET 12 LEGS	Crane pedestal	C2032 East	1986	Lamination	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2036 East		Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2035 West	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Crane pedestal	C2004 East	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Ground out and repair welded.
JACKET 12 LEGS	Jacket		1986	Crack	Not reported	Minor	Ok	Removed by grinding max. 7 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1986	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	-	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Ground out.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Fatigue	Minor	Ok	Removed by grinding max. 3 mm.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Ground 1 mm, but indication still excists. Reinsp. in 1987.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Fabrication	Minor	Ok	Ground and repair welded
JACKET 8 LEGS	Jacket	Node	1986	Crack	Fabrication	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Ground and repair welded
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Not reported	Minor	Ok	Ground 15 mm and repair welded.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Ground max. 5 mm and rewelded.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Ground 5 mm and repair welded.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	Griund max. 5 mm and rewelded.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	N/A:
JACKET 12 LEGS	Jacket	Node		Lamination	Fabrication	Insignific ant	Ok	Removed by grinding an area of 250x40x2 mm.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Fabrication	Minor	Ok	Ground 20 mm and rewelded.
JACKET 4 LEGS	Jacket	Node		Crack	Not reported	Insignific ant		Removed by 3 mm grinding.
CONDEEP 3 SHAFTS	Shaft	Transition ring	1986	Crack	Heat induced	Insignific ant	Ok	1987: No propogation. Concidered as less significant for integrity of structure.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Shaft	Transition ring	1986	Crack	Not reported	Insignific ant	Ok	No propognation 1987. Accustic test program in area expected to detect further crack propogation in area.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1986	Crack	Not reported	Insignific ant	Monitor ing	1987: As reported in 1986. To be monitored.
CONDEEP 3 SHAFTS	Main deck	Diesel tank	1986	Crack	Not reported	Minor	Ok	All indications removed by grinding. The four deepest cracks repair welded.
CONDEEP 3 SHAFTS	Module supports	Deckhouse support	1986	Crack	Not reported	Minor	Monitor ing	N/A
CONDEEP 3 SHAFTS	Module supports	Module stool	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 3 mm.
CONDEEP 3 SHAFTS	Module supports	Module stool	1986	Crack	Not reported	Insignific ant	Ok	No repair concidered necessary.
CONDEEP 3 SHAFTS	Module supports	Module stool	1986	Crack	Not reported	Minor	Ok	Removed by grinding max. 8 mm.
CONDEEP 3 SHAFTS	Module supports	Module stool	1986	Crack	Not reported	Insignific ant	Ok	No repair concidered necessary.
CONDEEP 3 SHAFTS	Module supports	Module stool	1986	Crack	Not reported	Minor	Ok	Removed by grinding 10 mm and 8 mm respectively. No repair welding concidered necessary.
CONDEEP 3 SHAFTS	Flare boom	Wind strut	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 - 4 mm.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1986	Crack	Not reported	Insignific ant	Ok	After grinding 3 mm, the defect still remains. Concidered insignificant and due to limited access, no further action required.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1986	Crack	Not reported	Insignific ant	Ok	All cracks removed by grinding 3 mm.
CONDEEP 3 SHAFTS	Flare boom	Foundation	1986	Crack	Hydrogen induced	Minor	Ok	Removed by grinding max. 8 mm. Indicative of hydrogen induced cracking, and no repair welding concidered necessary.
CONDEEP 4 SHAFTS	Crane pedestal	Stiffener	1986	Crack	Unknown	Minor	Ok	Due to previous defects and extent of grinding, stiffener will be replaced in 1987.
CONDEEP 4 SHAFTS	Helideck	Helideck support	1986	Crack	Unknown	Minor	Ok	25mm crack removed by light grinding. 300mm crack ground and rewelded.
CONDEEP 4 SHAFTS	Gravity Based struct	Cell wall	1986	Crack	Unknown	Minor	Evaluat ion	
CONDEEP 4 SHAFTS	Main deck	Module	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4mm.
CONDEEP 4 SHAFTS	Gravity Based struct	Shaft	1986	Crack	Not reported	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Shaft	Transition ring	1986	Crack	Casting	Minor	Ok	Removed by grinding 7mm.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1986	Crack	Casting	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1986	Crack	Casting	Minor	Ok	Removed by grinding max. 5mm.
CONDEEP 4 SHAFTS	Gravity Based struct	Cell wall	1986	Spalling	Pusher tug	Minor	Ok	Cell walls reported in good condition in later reports.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Gravity Based struct			Spalling	Pusher tug	Insignific ant	Ok	Not mentioned in later reports
CONDEEP 4 SHAFTS	Gravity Based struct			Spalling	Pusher tug	Insignific ant		Not mentioned in later reports
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1986	Other	Misalignment	Insignific ant	Ok	Reported in satisfactory condition in 1987.
JACKET 8 LEGS	Jacket	Conductor guide		Loose	Unknown	Insignific ant	Ok	1987: LOOSE WEDGES TIGHTENED. NEW WEDGING SYSTEM PLANNED 1988: PARTLY CARRIED OUT. WILL BE CONTINUED IN 1989.
JACKET 8 LEGS	Jacket	Conductor		Other	Weather	Minor	Ok	ELIMINATED BY INSTALLING NEW SUPPORT WEDGES AT ELEV +10 AND
JACKET 8 LEGS	Jacket	Emergency ladder		Safety	Unknown	Insignific ant	Ok	INSTALLED 1988
JACKET 8 LEGS	Jacket	Leg	1986	Dent	Not reported	Insignific ant	Ok	1987: NO DENT CONFIRMED. ONLY BARE METAL AREA.
CONDEEP 3 SHAFTS	Main deck	Gusset plate	1986	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING 2MM
CONDEEP 3 SHAFTS	Main deck	Truss	1986	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Module	Drilling module	1986	Deflection	Not reported	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	REMOVED BU GRINDING 5 MM. TOTAL GRINDING 6 MM.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING 2 MM.
CONDEEP 4 SHAFTS	Shaft	Seawater shaft	1986	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1986	Scratch	Unknown	Insignific ant	Ok	Smoothened by grinding.
JACKET 12 LEGS	Helideck	Helideck support	1986	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Jacket	Leg	1986	Scratch	Chafing	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1986	Gouge	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Brace	1986	Scratch	Not reported	Insignific ant	Ok	Ground smooth.
JACKET 12 LEGS	Jacket	Brace	1986	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1986	Burnmark	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1986	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1986	Scratch	Chafing	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1986	Dent	Unknown	Minor	Monitor ing	
JACKET 12 LEGS		Node		Crack	Not reported	Insignific ant		N/A.
JACKET 12 LEGS		Brace		Burnmark	Not reported	Minor	Ok	N/A.
JACKET TRIPOD	Jacket	Brace	1986	Crack	Burnmark	Minor	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Crane pedestal	C2017 North	1986	Crack	Not reported	Minor	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Crane pedestal	C2009 West	1986	Crack	Not reported	Minor	Ok	One defect griund 1 mm. 2nd defect ground max. 4 mm into adapter. Repair welded.
JACKET 12 LEGS	Crane pedestal	C2026 East	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2026 East			Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1986	Corrosion protection	Positive cpm	Minor	Ok	
JACKET 4 LEGS	Jacket	Brace	1986	Crack	Unknown	Insignific ant	Ok	None required.
LOADING SYSTEM	Loading buoy	Column	1986	Other	Vessel impact	Minor	Ok	NO REPORT OF REPAIR WORK RECEIVED. IN 1987 ANNUAL REPORT THE CONDITION OF PLATFORM WAS REPORTED AS GOOD.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1986	Crack	Unknown	Minor	Ok	Removed by grinding amx. 8 mm and rewelded. Final examination ok.
DORIS	Crane pedestal	C2016 East	1986	Crack	Not reported	Minor	Ok	Removed by grinding 1 mm.
DORIS	Crane pedestal	C2016 East	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Remaoved by sligth grinding (0.5 mm).
JACKET 8 LEGS	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding (0.5 mm).
JACKET 8 LEGS	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding (0.5 mm).
JACKET 4 LEGS	Crane pedestal	C2043	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding and rewelded.
JACKET 12 LEGS	Crane pedestal	C2022 East	1986	Crack	Not reported	Minor	Ok	Removed by 2.5 mm grinding.
JACKET 12 LEGS	Crane pedestal	C2021 West	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 12 LEGS	Crane pedestal	C2021 West	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2002 East	1986	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Crane pedestal	C2002 East	1986	Crack	Unknown	Minor	Ok	Ground 5 mm and repair welded.
JACKET 8 LEGS	Crane pedestal	C2009 West			Not reported	Minor		Crack/weld ground out and repair welded.
JACKET 12 LEGS	Crane pedestal	C2024 East	1986	Crack	Not reported	Minor		Intermittent crack ground 7 mm and repair welded.
JACKET 8 LEGS	Crane pedestal	C2002 East	1986	Crack	Not reported	Minor	Ok	Removed by grinding 28x18x6 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2024 East	1986	Crack	Not reported	Minor	Ok	Intermittent crack ground 7 mm and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1986	Notch	Unknown	Insignific ant	Ok	Smoothened by grinding.
JACKET TRIPOD	Jacket	Node	1986	Burnmark	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node		Burnmark	Not reported	Insignific ant	Ok	N/A.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1986	Crack	Casting	Minor	Ok	Removed by grinding 8mm.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1986	Crack	Casting	Minor	Ok	50mm Long crack remains after grinding 19mm.
CONDEEP 4 SHAFTS	Flare boom		1986	Loose	Not reported	Minor	Ok	Loose bolts tightened.
CONDEEP 3 SHAFTS	Crane pedestal	Crane pedestal N-E	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 3 mm.
LOADING SYSTEM	Base		1986	Build-up	Ballast red iron-ore	Insignific ant	Ok	Inspected 1987, general condition good.
CONDEEP 4 SHAFTS	Shaft	Bumper support	1986	Spalling	Not reported	Minor	Ok	Not mentioned in any reports up to and including 1991.
JACKET 8 LEGS	Jacket	Brace	1986	Dent	Not reported	Insignific ant	Ok	1987: MPI ok.
JACKET 4 LEGS	Crane pedestal	Weld	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3.5 mm.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding approximately 8 mm.
JACKET 12 LEGS	Jacket	Leg	1986	Crack	Not reported	Minor	Ok	Five cracks removed by grinding approximately 4.5 mm. One crack ground 18
JACKET 12 LEGS	Jacket	Leg	1986	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1986	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1986	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Leg	1986	Crack	Not reported	Insignific ant	Ok	To be repaired ASAP. 1987: Listed as MO/01/86. No repair. Punchmark on leg A side at
MONOTOWER	Column	Bulkhead	1986	Crack	Not reported	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1986	Crack	Not reported	Insignific ant	Ok	1987: Ok. 1988: Stabel condition.
JACKET 12 LEGS	Jacket		1986	Burnmark	Not reported	Insignific ant	Ok	N/A. 1986: MPI ok.
JACKET 12 LEGS	Jacket				Not reported	Insignific ant	Ok	Removed by grinding <1 mm
JACKET 12 LEGS	Jacket	Leg		Burnmark	Not reported	Minor	Ok	Ground smooth. Max. grinding depth 15 mm.
	Flare boom	Beam		Lamination	Surface lamination	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Jacket		1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Leg	1986	Burnmark	Not reported	Minor	Ok	MPI and grinding in 1987.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Leg	1986	Burnmark	Not reported	Insignific ant	Ok	MPI and grinding in 1987.
JACKET 12 LEGS	Helideck	Helideck support	1986	Scratch	Chafing	Minor	Ok	1987: MPI ok.
JACKET TRIPOD	Jacket		1986	Debris	Not reported	Insignific ant	Ok	N/A
DORIS	Crane pedestal	C2018 Centre	1986	Crack	Not reported	Insignific ant	Ok	Removed by grinding. Depth not reported.
DORIS	Crane pedestal	C2018 Centre	1986	Crack	Not reported	Insignific ant	Ok	Ground out. Weld ground flush with deck plate.
JACKET TRIPOD	Jacket	Leg	1986	Other	Subsidence	Major	Ok	
JACKET TRIPOD	Jacket		1986	Burnmark	Welding	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket		1986	Burnmark	Welding	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Anode	1986	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1986	Depletion	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1986	Depletion	Casting	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Anode	1986	Depletion	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1986	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1986	Depletion	Not reported	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Node	1986	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding. Punch marks from 1986 checked. No new crack indications found. Hardness testing: 1409 HV, which is acceptable.
CONDEEP 4 SHAFTS	Gravity Based struct	Riser guide frame	1986	Lamination	Not reported	Insignific ant	Ok	No repiar action considered necessary.
CONDEEP 4 SHAFTS	Gravity Based struct	Retaining wall	1986	Depletion	Consumption	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1986	Undercut	Unknown	Insignific ant	Monitor ing	No action has been required yet.
JACKET 8 LEGS	Jacket	Node	1986	Undercut	Unknown	Insignific ant	Monitor ing	No action has been required yet.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant		Removed by grinding 7 mm deep in base material and a length of 100 mm. Rewelded.
JACKET 4 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 4 LEGS	Helideck	Helideck support	1986	Crack	Slag inclusion	Minor	Ok	Removed by grinding to a total length of 460 mm and approximately 10 mm
JACKET 4 LEGS	Jacket	Leg		Dent	Unknown	Minor	Ok	
JACKET 12 LEGS	Jacket	Anode	1986	Dent	Unknown	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1986	Crack	Fabrication	Insignific ant	Monitor ing	Cracks ground but ended in slag inclusions. Areas to be checked in 1987.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Welding	Insignific ant	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Insignific ant	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket		1986	Crack	Unknown	Insignific ant	Ok	Area ground 15x3 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Leg	1986	Burnmark	Unknown	Minor	Ok	All three burnmarks ground smooth.
JACKET 8 LEGS	Jacket	Node	1986	Burnmark	Unknown	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1986	Dent	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1986	Crack	Welding	Insignific ant		Removed by grinding approximately 2 mm.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Insignific ant	Ok	Damaged area repair welded.
JACKET 8 LEGS	Jacket	Leg	1986	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Leg	1986	Burnmark	Unknown	Minor	Ok	Crack indication removed by grinding 1 mm. Edges smoothed. Not considered
JACKET 8 LEGS	Jacket	Leg	1986	Burnmark	Unknown	Minor	Ok	Crack indication removed by grinding 0.5 mm. Edges smoothed. Not
JACKET 8 LEGS	Jacket	Node	1986	Undercut	Unknown	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 8 LEGS	Jacket	Node	1986	Undercut	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Crane pedestal	C2009 West	1986	Crack	Welding	Insignific ant	Ok	No corrective action required.
JACKET 8 LEGS	Jacket	Node	1986	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET TRIPOD	Jacket	Leg	1986	Crack	Fatigue	Insignific ant	Ok	Additional support to be installed. 1989: Leak seen in weld between support and overflow pipe at -9 m, at west side of weld.
JACKET 12 LEGS	Crane pedestal	C2021 West	1986	Undercut	Welding	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 12 LEGS	Jacket	Leg	1986	Extcorr	Pitting corrosion	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1986	Extcorr	Pitting corrosion	Insignific ant	Monitor ing	
JACKET TRIPOD	Jacket	Leg	1986	Scratch	Chafing	Insignific ant		N/A
JACKET TRIPOD	Jacket	Leg	1986	Scratch	Chafing	Insignific ant	Ok	N/A
LOADING SYSTEM	Loading buoy	Column	1986	Other	Vessel impact	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1987	Deformation	Vessel impact	Minor	Ok	
JACKET TRIPOD	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Ground to max 5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET TRIPOD	Jacket	Brace	1987	Mar-gr	Marine growth	Insignific ant	Monitor ing	
JACKET TRIPOD	Jacket	Leg	1987	Crack	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1987	Deformation	Unknown	Insignific ant	Ok	To be inspected during 1987 annual.
JACKET 8 LEGS	Jacket	Leg	1987	Other	Welding	Insignific ant	Ok	Rewelded.
CONDEEP 4 SHAFTS	Gravity Based struct	Cell	1987	Corrosion protection	Positive cpm	Insignific ant	Ok	1989: CP readings indicate good cathodic protection.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Fabrication	Insignific ant	Ok	Ground 9 mm and repair welded.
JACKET 12 LEGS	Jacket	Leg	1987	Ground area	Grinding	Insignific ant	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Major	Ok	Stopp drilled with 7 mm holes.
JACKET 8 LEGS	Jacket	Brace		Crack	Unknown	Insignific ant		Removed by grinding and repair welded.
LOADING SYSTEM	Column		1987	Corrosion protection	Positive cpm	Insignific ant	Ok	Confirmed in 1989.
JACKET 8 LEGS	Jacket	Node	1987	Extcorr	Pitting corrosion	Insignific ant	Ok	1988: Inspection executed, pitting corrosion mapped. No further action required.
JACKET 8 LEGS	Jacket	Node	1987	Extcorr	Pitting corrosion	Insignific ant	Ok	1988: Inspection executed, pitting corrosion mapped. No further action required.
JACKET 8 LEGS	Helideck	Helideck support	1987	Dent	Not reported	Insignific ant		No cracks. Based on rough calculation the dent represent only 1-2 % strength reduction, and is considered insignificant.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Crack	Not reported	Minor		Ground area was 50 mm and 30 mm into weld and 2 - 3 mm into pedestal. Ground area repair welded.
JACKET TRIPOD	Jacket	Leg	1987	Burnmark	Not reported	Insignific ant	Ok	Removed by grinding 4.5 mm.
JACKET TRIPOD	Jacket	Leg	1987	Dent	Cutting overflow pipe	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1987	Burnmark	Not reported	Minor	Ok	No cracks. Area smootense by grinding (32x65x15mm). No further action
JACKET 8 LEGS	Jacket	Leg	1987	Burnmark	Work performance	Insignific ant	Ok	Area smoothened by grinding (22x23x7mm). No further action required.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Fabrication	Insignific ant	Ok	Removed by grinding max. 8 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Fabrication	Minor	Ok	Removed by grinding approximatrly 30 mm into weld and 1 mm into leg. Grinding width 20 mm and length 60 mm. Rewelded.
JACKET 12 LEGS	Jacket	Box girder	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm into weld material.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Weldremain	Insignific ant	Ok	Removed by grinding 1 mm and 5 mm into leg.
JACKET 12 LEGS	Crane pedestal	Walkway support	1987	Crack	Weldremain	Insignific ant	Ok	Weldremains and crack removed by grinding 1.5 mm into pedestal.
JACKET 12 LEGS	Jacket		1987	Scratch	Chafing	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1987	Scratch	Chafing	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1987	Scratch	Chafing	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Boat bumper	1987	Deformation	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket		1987	Burnmark	Not reported	Insignific ant	Monitor ing	N/A
JACKET 12 LEGS	Jacket		1987	Burnmark	Not reported	Insignific ant		N/A
JACKET 12 LEGS	Jacket		1987	Burnmark	Not reported	Insignific ant	Monitor ing	N/A
JACKET 12 LEGS	Main deck	Module	1987	Crack	Not reported	Insignific ant	Ok	1988: No crack indications found.
JACKET TRIPOD	Bridge	Support	1987	Extcorr	Surface corrosion	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket		1987	Extcorr	Pitting corrosion	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Leg	1987	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket		1987	Mar-gr	Marine growth	Insignific ant	Ok	Enviromental sensitivity study indicated acceptable conditions.
JACKET TRIPOD	Jacket	Leg	1987	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1987	Extcorr	Surface corrosion	Insignific ant	Ok	
MONOTOWER	Column	Universal joint	1987	Other	Movement	Minor	Ok	No repair required at the moment.
JACKET 8 LEGS	Cellar deck	Grating		Other	Unknown	Insignific ant		No damage reported 1988.
JACKET TRIPOD	Jacket	Leg	1987	Crack	Weldremain	Insignific ant	Ok	Removed by grinding max. 1.5 mm into leg.
JACKET 12 LEGS	Crane pedestal	C2032 East	1987	Crack	Not reported	Minor	Ok	Four cracks removed by grinding max. 3 mm. Three cracks were ground max. 20 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2032 East	1987	Crack	Not reported	Insignific ant	Ok	Five indications removed by grinding max. 2.5 mm. Four cracks were ground max. 2.5 mm and repair welded.
JACKET 12 LEGS	Crane pedestal	C2031 West	1987	Crack	Not reported	Insignific ant	Ok	Three cracks removed by grinding max. 2 mm. One crack ground 25 mm and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2031 West	1987	Crack	Not reported	Insignific ant	Ok	Eigth indications removed by grinding max. 10 mm. One indication ground 15 mm.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding. One crack in weld metal at end of a stiffener plate was completly ground out and repair welded.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 5 mm into flange material.
JACKET 12 LEGS	Jacket		1987	Crack	Welding	Insignific ant	Ok	Removed by grinding max. 2.5 mm.
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 8 LEGS	Jacket	Leg	1987	Scratch	Not reported	Insignific ant	Ok	Sharp edges ground.
JACKET 8 LEGS	Jacket		1987	Scratch	Chafing	Insignific ant	Ok	Smoothened by light grinding.
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Crack	Not reported	Insignific ant	Ok	Ground to full depth of weld (15 mm), ground area 100x15 mm. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Crack	Fabrication	Insignific ant	Ok	No remedial action required.
JACKET 8 LEGS	Main deck	Lower flange	1987	Crack	Lack of fusion	Insignific ant	Ok	Removed by grinding to a depth of 45 mm in longitudinal direction. 1988: Repair welded and NDT. Lack of fusion/slag in fabr. weld adjacent to repaired area.
JACKET 8 LEGS	Flare boom	Brace	1987	Dent	Not reported	Insignific ant	Ok	MPI ok.
JACKET 4 LEGS	Jacket	Caisson	1987	Corrosion protection	Positive cpm	Insignific ant	Ok	1988: CP readings 0.915 - 0.995 V.
JACKET 4 LEGS	Jacket		1987	Mar-gr	Marine growth	Insignific ant	Ok	Environmental study indicated that growth thickness is acceptable.
JACKET 4 LEGS	Jacket	Leg	1987	Mar-gr	Marine growth	Insignific ant	Ok	Environmental sensitivity study indicated acceptable condition.
JACKET 4 LEGS	Jacket		1987	Burnmark	Not reported	Insignific ant	Ok	Completely removed by light grinding.
CONDEEP 3 SHAFTS	Flare boom	Flare top	1987	Missing	Not reported	Insignific ant	Ok	Missing bolts replaced. Loose bolts tightened.
CONDEEP 3 SHAFTS	Main deck	Glycol tank	1987	Deformation	Excessive pressure	Minor	Ok	Structural analysis show acceptable condition. Two internal stiffeners welded between horzontal stiffeners in tank.
LOADING SYSTEM	Column	Stiffener	1987	Crack	Hydrogen induced	Insignific ant	Ok	Removed by grinding. Grinding sample area smootened.
JACKET 8 LEGS	Jacket	Leg	1987	Burnmark	Unknown	Insignific ant	Ok	Small crack indications in burnmark removed by slight grinding
JACKET 8 LEGS	Jacket	Brace	1987	Dent	Not reported	Insignific ant	Ok	No fruther action required.
JACKET 8 LEGS	Jacket	Brace	1987	Dent	Unknown	Insignific ant	Ok	No impact on structurre's integrity.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS		Node		Burnmark	Not reported	Minor	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1987	Dent	Not reported	Insignific ant	Ok	No impact on integrity of structure.
JACKET 8 LEGS	Crane pedestal	C2034 East	1987	Undercut	Not reported	Insignific ant	Ok	Ground out
JACKET 8 LEGS	Crane pedestal	C2028 East			Not reported	Insignific ant	Ok	Removed by sligth grinding, max. 2 mm.
JACKET 8 LEGS	Crane pedestal	C2027 West	1987	Crack	Not reported	Insignific ant		Ground 4 mm into the 26 mm thick tank wall. Repair welded.
JACKET 12 LEGS	Jacket	Leg		Burnmark	Weldremain	Minor	Ok	Surface smoothened. Low utilization in area.
JACKET 12 LEGS	Crane pedestal	C2021 West	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1987	Crack	Not reported	Insignific ant		N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1987	Crack	Not reported	Minor	Ok	NA.
JACKET 12 LEGS	Crane pedestal	C2021 West	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2021 West	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2023 West	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	Weld	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding, 1 mm.
JACKET 4 LEGS	Jacket	Anode	1987	Corrosion protection	Marine growth	Insignific ant		Reported in good condition during 1989 inspection, moderately consumed with white coating.
JACKET 4 LEGS	Jacket	Leg	1987	Corrosion protection	Positive cpm	Insignific ant	Ok	N/A. No significance to pile. CP reported -1.021 V to -1.041 V during 1989 inspection.
JACKET 8 LEGS	Jacket	Leg	1987	Scratch	Chafing	Insignific ant	Ok	NO ACTION REQUIRED.
JACKET 8 LEGS	Jacket	Leg	1987	Other	Anchor wire	Insignific ant	Ok	MPI 1988. CRACK IN STUB GROUND OUT. NO FURTHER ACTION REQUIERED.
JACKET 8 LEGS	Jacket	Brace	1987	Dent	Installation	Minor	Ok	1988: Sharp edges smoothened. No further action required. 1994: ok.
JACKET 8 LEGS	Jacket	Brace	1987	Dent	Installation	Minor	Ok	1988: Sharp edges removed. No further action required. 1994: ok.
JACKET 4 LEGS	Jacket	Brace	1987	Broken	Unknown	Insignific ant	Ok	None required.
JACKET 4 LEGS	Jacket	Brace	1987	Notch	Anode removed	Insignific ant	Ok	None required.
JACKET 4 LEGS	Jacket		1987	Mar-gr	Marine growth	Minor	Ok	Rr-analysis by Veritec. Results satisfy NPD requirements.(4- year evalution)
JACKET 12 LEGS	Crane pedestal	C2025 West			Not reported	Insignific ant		Removed by slight grinding.
DORIS	Crane pedestal	C2018 Centre	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Lamination	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Lamination	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2028 East	1987	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Crane pedestal	C2027 West	1987	Crack	Not reported	Insignific ant		N/A.
JACKET 12 LEGS	Crane pedestal	C2026 East	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Burnmark	Unknown	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1987	Burnmark	Unknown	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Frost	Minor	Ok	Ground and repair welded. Cracked and deformed area removed and an insert
JACKET TRIPOD	Jacket	Leg	1987	Burnmark	Arc-oxy burning	Minor	Ok	All sharp edges ground.
JACKET TRIPOD	Jacket	Leg	1987	Burnmark	Arc-oxy burning	Minor	Ok	Sharp edges ground.
JACKET 8 LEGS	Jacket	Leg	1987	Burnmark	Unknown	Insignific ant	Ok	MPI and grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Burnmark	Unknown	Minor	Ok	MPI and slight grinding.
JACKET 12 LEGS	Jacket	Brace	1987	Burnmark	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Brace	1987	Burnmark	Not reported	Insignific ant	Ok	None required
JACKET 12 LEGS	Jacket	Brace	1987	Burnmark	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Leg	1987	Deflection	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Brace	1987	Burnmark	Not reported	Minor	Ok	No influence on structrual integrity.
JACKET 12 LEGS	Jacket	Node	1987	Burnmark	Not reported	Insignific ant	Ok	Ground 3 mm and 4 mm
JACKET 12 LEGS	Jacket	Node	1987	Burnmark	Not reported	Insignific ant	Ok	1988: N/C/W. Scheduled for 1989 insp.
JACKET 12 LEGS	Jacket	Brace	1987	Burnmark	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1987	Burnmark	Unknown	Insignific ant	Ok	Ground.
JACKET TRIPOD	Jacket	Leg	1987	Extcorr	Not reported	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Leg	1987	Extcorr	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1987	Leak	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node		Leak	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node		Leak	Frost	Minor	Ok	Ground and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1987	Leak	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	1987	Leak	Frost	Minor	Ok	Ground end repair welded. New end cover installed.
JACKET 12 LEGS	Jacket	Node		Leak	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	-	Leak	Frost	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	1987	Leak	Frost	Insignific ant	Ok	Ground and repaired welded.
JACKET 8 LEGS	Derrick	Member	1987	Deflection	Not reported	Minor	Ok	REPAIRED.
JACKET 8 LEGS	Module	Drilling module	1987	Crack	Not reported	Minor	Ok	INDICATIONS STILL PRESENT AFTER GRINDING. CORRECTIVE REQUEST ISSUED. 1988:REPARIR TO BE EVALUATED 1989.1991; IND.
JACKET 8 LEGS	Main deck	Module	1987	Crack	Not reported	Insignific ant	Ok	ALL DEFECTS REMOVED BY <2 MM GRINDING INTO PARENT METAL. LENGTH OF GROUND AREA 100 MM.
JACKET 8 LEGS	Main deck	Beam	1987	Crack	Not reported	Minor	Ok	STILL VISIBLE AFTER GRINDING. 1988: REMOVED BY CUTTING/
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1987	Extcorr	Not reported	Insignific ant	Ok	N/A
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1987	Crack	Not reported	Insignific ant	Ok	1987 OK. 1988: STABLE CONDITION
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1987	Extcorr	Not reported	Insignific ant	Ok	
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1987	Extcorr	Not reported	Insignific ant	Ok	NONE REQUIRED
JACKET 8 LEGS	Jacket	Anode	1987	Corrosion protection	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Main support frame	Module	1987	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING 3 - 6 MM. FINAL MPI OK. REISNP 1988 1988: NO DEFECTS
JACKET 8 LEGS	Main deck	Module	1987	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING 1 - 1,5 MM. MPI OK. REINSP 1988 NO
CONDEEP 3 SHAFTS	Main deck	Diesel tank	1987	Crack	Fabrication	Minor	Ok	Removed by grinding and repair welded.
CONDEEP 3 SHAFTS	Shaft	Transition ring	1987	Crack	Not reported	Minor	Ok	Removed by grinding max. 20 mm and repair welded.
CONDEEP 3 SHAFTS	Shaft	Transition ring	1987	Crack	Not reported	Minor	Ok	Ground 20 mm and rewelded.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1987	Crack	Not reported	Minor	Ok	Ground max. 8 mm. Repair welding not concidered necessary.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 5 mm.
CONDEEP 3 SHAFTS	Main deck	Dry tank	1987	Crack	Not reported	Minor	Ok	Repair welded.
CONDEEP 3 SHAFTS	Main deck	Bulkhead	1987	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	N/A:
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Fatigue	Insignific ant	Ok	Ground 200x2 mm. Boatbumper will be removed and reduce forces.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Fabrication	Minor	Ok	Removed by 3 mm grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Brace	1987	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by surface grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Ground
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 12 LEGS	Jacket		1987	Crack	Welding	Minor	Ok	Removed by grinding 4 mm.
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Minor		Removed by grinding.
JACKET 12 LEGS	Jacket		1987	Crack	Welding	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Lamination	Fabrication	Insignific ant	Ok	No action deemd necessary.
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2032 East	1987	Crack	Not reported	Minor	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2032 East	1987	Crack	Not reported	Minor	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2031 West	1987	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Crane pedestal	C2031 West	1987	Crack	Not reported	Minor		Repaired
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East		Crack	Unknown	Insignific ant		N/A.
JACKET 8 LEGS	Crane pedestal	C2035 West		Crack	Unknown	Minor	Ok	Max. grinding into leg 40 mm on top of leg. Some grinding in leg top plate. Other end of crack was ground 25 mm into leg and approximately 40 mm into
JACKET 8 LEGS	Crane pedestal	C2034 East	1987	Other	Fabrication	Insignific ant	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2034 East	1987	Crack	Not reported	Insignific ant	Ok	Ground
JACKET 8 LEGS	Crane pedestal	C2033 West	1987	Other	Fabrication	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Crane pedestal	C2033 West		Crack	Not reported	Minor	Ok	Ground.
JACKET 8 LEGS	Crane pedestal	C2036 East	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Crane pedestal	C2034 East	1987	Crack	Not reported	Minor	Ok	Repaired.
JACKET 8 LEGS	Crane pedestal	C2033 West	1987	Other	Fabrication	Insignific ant	Ok	Ground
JACKET 8 LEGS	Crane pedestal	C2008 East	1987	Crack	Not reported	Insignific ant	Ok	Removed after max. 5 mm grinding.
JACKET 8 LEGS	Crane pedestal	C2008 East	1987	Crack	Not reported	Minor	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1987	Crack	Unknown	Insignific ant	Ok	Max. grinding into leg 40 mm on top of leg. Some grinding in leg top plate. Other end of crack was ground 25 mm into leg and approximately 40 mm into
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket		1987	Undercut	Welding	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Beam	1987	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Insignific ant	Ok	Reassessed in 1993. status changed from "E" to "OK". Removed by grinding
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Undercut	Fabrication	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Fabrication	Minor	Ok	Removed by max. 2 mm grinding. Ground area sealed with mastic. Repair
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 0.5 mm.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Beam	1987	Crack	Fabrication	Minor	Ok	Ground and repair welded

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1987	Burnmark	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Ground 2 mm.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1987	Undercut	Not reported	Insignific ant	Ok	Sharp edges treated by grinding.
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Minor	Ok	Repaired
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket			Crack	Fabrication	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket			Crack	Fabrication	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket			Crack	Fabrication	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket	Beam		Crack	Fabrication	Minor	Ok	Reported as repaired. Depth and what corrective actions performed not
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by 1mm grinding.
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Insignific ant	Ok	Repaired
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Insignific ant	Ok	Ground
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Repaired. Repair porcedure not reported.
JACKET 8 LEGS	Jacket		1987	Crack	Fabrication	Insignific ant	Ok	Repaired
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by surface grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Minor	Ok	Ground and rewelded.
JACKET 8 LEGS	Jacket	Leg		Crack	Unknown	Insignific ant		Removed by grinding 10 mm into weld material.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Minor	Ok	Crack and slag removed by grinding 50 m long and 15 mm deep. Area repair

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Fabrication	Insignific ant	Ok	Cracks removed by grinding. Boatsamples rewelded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Ok	Removed by grinding 33 mm and ground area rewelded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Ok	Ground area 90 mm long and max. 10 mm deep. Rewelded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Brace	1987	Crack	Not reported	Minor		Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Repair welding generated new cracks in connection box girder/leg A4. Damage area repaired by welding on a new plate.
JACKET 12 LEGS	Jacket		1987	Crack	Welding	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Minor	Ok	Ground 110 mm long and a 15 mm wide groove and repair welded.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Fabrication	Minor	Ok	Repair welding generated new cracks in connection with box girder/Leg A4. Damaged area repaired by welding on a new plate.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by 1.5 mm grinding.
JACKET 8 LEGS	Jacket	Node	1987	Undercut	Fabrication	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1.5 mm. Final MPI ok.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Insignific ant		Grinding through entire thickness of vertical weld between closure plate and leg. Repair welding performed.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Weldremain	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket		1987	Crack	Not reported	Minor		Removed by grinding 2 mm into weld.
JACKET 8 LEGS	Jacket	Node		Crack	Fabrication	Insignific ant		Removed by grinding 0.5 mm.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Minor	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Minor	Ok	Removed by grinding 0.5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Defect grinded away, resulting in full through thickness in web of beam. Repair welded.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1987	Crack	Not reported	Insignific ant	Ok	Repaired
JACKET 12 LEGS	Jacket	Brace	1987	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm into leg.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific	Ok	Removed by grinding. Three areas repair welded. Deepest ground area 13 mm.
						ant		Area to be re-inspected in 1988.
JACKET 12 LEGS	Jacket	Leg		Crack	Not reported	Insignific ant		All cracks removed by grinding max. 5 mm into leg.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm into weld.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm into weld.
JACKET 12 LEGS	Jacket	Node	1987	Lamination	Fabrication	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Removed by grinding 2.5 mm into weld material.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Minor	Ok	Ground 21 mm and repair welded.
JACKET 8 LEGS	Jacket	Node	1987	Undercut	Not reported	Insignific ant	Ok	Sharp edges treated by grinding
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Beam	1987	Crack	Not reported	Insignific ant	Ok	No action requried.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	No action required.
JACKET 8 LEGS	Jacket	Brace	1987		Not reported	Insignific ant		N/A
MONOTOWER	Column	Universal joint	1987	Clearance	Wear	Insignific ant		REFILLED WITH OIL AND INHIBITORS INJECTED. DECOMMISIONED. Removed 7/97
JACKET 4 LEGS	Jacket	Caisson		Broken	Dropped object	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Minor	Ok	Removed by grinding 4mm into leg material. Repair welded.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Minor	Ok	Ground out and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1987	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Three defects removed by grinding. Fourth defect repair welded.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Fabrication	Insignific ant		Ground 7 mm into leg material and repair welded.
JACKET 12 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET TRIPOD	Jacket	Node	1987	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Jacket	Leg	1987	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Main deck	Lower flange	1987	Burnmark	Not reported	Insignific ant		MPI 1988 OK.
JACKET 8 LEGS	Main deck	Node	1987	Crack	Fabrication	Insignific ant	Ok	REMOVED BY LIGHT MILLING. NO WELDING REQUIRED.
JACKET 8 LEGS	Jacket	Field splice	1987	Crack	Fabrication	Minor	Ok	CRACKS I AND III REMOVED BY GRINDING. CRACK II PRESENT AFTER 5MM GRINDING. GROUND TO 10MM AND REWELDED.
JACKET 12 LEGS	Jacket	Leg	1987	Burnmark	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1987	Crack	Unknown	Minor	Monitor ing	1988: Ground max. 3 mm. Two cracks present. 10 mm long at 4 o'clock and 40 mm at 5 o'clock.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node		Crack	Fabrication	Insignific ant		No further action required.
JACKET 8 LEGS	Jacket	Brace		Deflection	Vessel impact	Minor		No further action recommended.
JACKET 4 LEGS	Jacket	Node		Other	Vessel impact	Insignific ant	_	N/A
JACKET 4 LEGS	Main deck	Support		Crack	Fabrication	Insignific ant		DETECTION IS GROUND FLUSH.
JACKET 8 LEGS	Jacket	Leg		Burnmark	Arc-oxy burning	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Leg		Burnmark	Arc-oxy burning	Insignific ant		Removed by grinding.
JACKET 8 LEGS		Railing		Safety	Not reported	Insignific ant		REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD (W.O.871641)
JACKET 8 LEGS	Jacket	Grating		Safety	Weather	Insignific ant		REAPIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS		Module		Dent	Installation	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Leg		Crack	Fabrication	Insignific ant		REMOVED BY LIGHT GRINDING.
JACKET 8 LEGS	Flare boom	Node	1987	Crack	Not reported	Insignific ant	Ok	REMOVED BY LIGHT GRINDING.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Main deck	Support	1987	Crack	Not reported	Minor	Ok	GROUND AND REPAIR WELDED.
JACKET 8 LEGS	Main deck	Node	1987	Crack	Fabrication	Insignific ant	Ok	CRACKS REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Node	1987	Crack	Fabrication	Minor	Ok	INDICATIONS REMOVED BY GRINDING.
JACKET 8 LEGS	Main deck	Node	1988	Crack	Fabrication	Insignific ant	Ok	CRACK REMOVED BY LIGHT MILLING.
JACKET 8 LEGS	Main deck	Railing	1988	Safety	Not reported	Insignific ant	Ok	REPAIRED AND BROUHT UP TO ORIGINAL STANDARD(W.O.883460)
JACKET 8 LEGS	Crane pedestal	C2019 West	1988	Crack	High utilazation	Minor	Ok	Removed by grinding. MPI 1989 due to exessive grinding depth.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Rechecked visually 1989. No development. No further action recommended.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by 2 mm grinding. Visually inspecion in 1989. No development. No further action required.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm. Monitor area.1989: CVI nodevelopment. No further action required.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Lamination	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Lamination	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1988	Safety	Weather	Insignific ant	Ok	REPAIRED. (W.O.881190)
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	CRACK STILL PRESENT AFTER 2MM GRINDING.
JACKET 8 LEGS	Jacket	Node	1988	Undercut	Fabrication	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Boat bumper	1988	Safety	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	
JACKET 8 LEGS	Jacket	Brace	1988	Gouge	Fabrication	Insignific ant	Ok	NONE REQUIRED
JACKET 8 LEGS	Jacket	Leg	1988	Burnmark	Not reported	Minor	Ok	1989: Resin to be injected into cofferdam.
JACKET 8 LEGS	Jacket	Leg	1988	Burnmark	Burnt off pipe	Minor	Ok	Area smoothened by grinding and all indications removed.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Dropped object	Insignific ant	Ok	No further action required.
JACKET 8 LEGS	Jacket	Leg	1988	Burnmark	Unknown	Insignific ant	Ok	All indications removed by slight grinding, max. 1 mm.
JACKET 8 LEGS	Jacket	Leg		Scratch	Chafing	Insignific ant	Ok	Area to be smoothened.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Minor	Monitor ing	Ground 3 mm.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Minor	Monitor ing	Ground 3 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Insignific ant	Ok	Removed by 3 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Static overload	Minor	Ok	Removed bu grinding and repair welded according to Fjeldstad procedure
JACKET 8 LEGS	Jacket	Brace		Crack	Rigid connection	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Insignific ant	Ok	Removed by 3 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Rigid connection	Minor	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Fabrication	Minor	Monitor ing	Removed by grinding 4 mm.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Fabrication	Insignific ant	Monitor ing	Removed by 2 mm grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Fabrication	Minor	Monitor ing	Ground, but crack is still present.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Fabrication	Minor	Repair	
JACKET 12 LEGS	Jacket	Node	1988	Crack	Dropped object	Insignific ant	Monitor ing	1988: Ground 0.5 mm.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Indication removed by 0.5 mm grinding.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed after grinding 1 mm into leg material.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding max. 3 mm into leg material.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 2 mm into leg material.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Removed by grinding 4 mm. This resulted in a hole in a weld. Repair welding
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Removed by grinding 4 mm. this resulted in a hole in the weld area. Repair
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Removed by grinding 4 mm into weld material. This resulted in a hole in weld.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 2 mm into leg material.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	_	Weld smoothened and all crack indications removed.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Indication removed by light grinding in the root of weld.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Weld smoothened and all cracks removed.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Welds smoothened and all crack removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1988	Ground area	Burnmark	Minor	Ok	1989: Injection of resin into cofferdam planned.
JACKET 8 LEGS	Crane pedestal	Crane pedestal W	1988	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING. GROOVE IN DECK PLATE FILLED WITH ALUMINUM SEALANT TO AVOID MOISTURE.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Conductor frame	1988	Dent	Unknown	Insignific ant	Ok	N/A. Conductor frame is considered redundant.
JACKET 12 LEGS	Jacket	Conductor frame	1988	Dent	Unknown	Insignific ant	Ok	N/A. Conductor frame is considered redundant.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	REMOVED BY SLIGHT GRINDING.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Welding	Minor	Ok	REMOVED BY GRINDING OCT.1988. NO CRACK IND.PRESENT AFTER
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	REMOVED BY LIGHT GRINDING.
JACKET 8 LEGS	Jacket	Brace	1988	Missing	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace	1988	Broken	Not reported	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Node	1988	Crack	Welding	Insignific ant	Ok	Blobs ground flush with weld. MPI ok.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding less than 0.5 mm.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Fabrication	Minor	Ok	Ground out and repair welded.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Ground out and repair welded.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Loose riser	Insignific ant	Monitor ing	1989: Not reinspected in 1989 as planned.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Loose riser	Insignific ant	Monitor ing	1989: Not reinspected in 1989 as planned.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Dropped object	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Loose riser	Minor	Monitor ing	1989: Not reinspected as planned.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Dropped object	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Dropped object	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	No action recommended by PPCoN.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Welding	Insignific ant	Ok	23 mm of crack removed after 1.5 mm grinding. 2 mm of the crack remains. No findings in 1992.
JACKET 8 LEGS	Main deck	Leg	1988	Crack	Not reported	Minor	Ok	Ground out and rewelded. MPI ok.
JACKET 8 LEGS	Main deck	Node	1988	Dent	Unknown	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Jacket	Node	1988	Ground area	Unknown	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Dropped object	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Minor	Ok	Crack indication removed and hole filled with resin.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Welding	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Have been reassessed and new status given ok.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Minor	Ok	Repair welded
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Removed by grinding 15 mm. Not considered significant for integrity of structure. Node to be monitorred due to cracks revealed. 1989: No cracks of
JACKET 12 LEGS	Jacket	Node	1988	Crack	Heat induced	Minor	Ok	Ground out.
JACKET 8 LEGS	Jacket	Brace	1988		Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1988	Lamination	Fabrication	Insignific ant		Removed by grinding 100 mm and max. depth 1 mm.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Node	1988	Crack	Fabrication	Minor	Ok	Removed by slight grinding.
JACKET 8 LEGS		Brace		Crack	Not reported	Insignific ant	-	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Not reported	Minor	Ok	Ground 6.5 mm and repair welded. Reinspection in 1989. 1989: MPI ok.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 30 mm in length and max. 3 mm depth
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Indications removed by slight grinding. Burnmark edges smoothened.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Monitor ing	N/A.
JACKET 8 LEGS	Jacket	Node	1988	Undercut	Fabrication	Insignific ant	Ok	Grinding. Ground area 1 to 5 o'clock: 770x10x0.5 mm. Ground area 9 to 11 o'clock: 220x10x05 mm.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Monitor ing	Ground 2 mm, but still present.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed after light grinding. Ground area 5x6 mm.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Burnmark	Minor	Ok	Ground out.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Not reported	Minor	Ok	Removed by grinding
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Not reported	Minor	Ok	No corrective action deemed necessary, but will be monitored.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Six defects removed by grinding. One repair welded.
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Ground and repair welded.
JACKET 12 LEGS	Jacket	Node	1988	Undercut	Fabrication	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS		Node	1988	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded. Recheck revealed a 50 mm long crack which was removed by 4 mm grinding. Ground area 50x14x4 mm.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding. No influence on integrity of the structure.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Ground but not removed. Should be considered rewelded in 1989. No repair in 1989. New evaluation procedure for FS defects to be released in 1990.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant		Removed by grinding. Max. grinding into leg 1 mm. No influence on the integrity of platform.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Surface imperfection	Insignific ant		Removed by slight grinding.
JACKET 8 LEGS	Jacket	Beam	1988	Crack	Not reported	Minor	Ok	Crack ground out and repair welded. Reinspection in 1989. 1989: MPI ok.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Removed by grinding. Node to be monitored due to extent of cracks revealed. 1989: No cracks nor irregularities found. No further action required.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Not considered significant for overall integrity of structure. Node to be monitored dut to extent of cracks revealed. 1989: No further action required.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Surface imperfection	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Brace	1988	Crack	Dropped object	Minor	Ok	Annual monitoring. Not primary structure member. CVI 1989: No change or development.
JACKET 4 LEGS	Jacket	Node	1988	Undercut	Fabrication	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Stiffener	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Two cracks ground out. One crack ("A") ground and repair welded. Reinspection of repair wedl in 1989.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Minor	Ok	Removed by grinding 15 mm. Node to be monitored. 1989: No cracks or irregularities. No further action requried.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Not reported	Minor	Ok	
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by 0.5 mm grinding.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Welding	Insignific ant		Removed by grinding. No cracks entered structural members. Weld is not part of platform structure and is not critical.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by total grinding 40 mm and max. 2 mm deep.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by total grinding 30 mm to max depth 1 mm.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 50 mm, max. depth 1 mm.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 25 mm in length and max. 2 mm deep.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding max 2 mm in depth and 25 mm in length
JACKET 12 LEGS	Crane pedestal	C2003 West	1988	Crack	Fabrication	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 12 LEGS	Crane pedestal	C2003 West	1988	Crack	Fabrication	Insignific ant	Ok	Removed by 1 mm grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2004 East	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 5 mm into weld/edge of beam. Some slag in weld was not removed. No repair welding required due to location.
JACKET 12 LEGS	Crane pedestal	C2004 East	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 4 mm into weld/edge of beam. Repair welding not necessary.
JACKET 12 LEGS	Crane pedestal	C2004 East	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding max. 5 mm. Due to location no repair welding found necessary.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding. Max. grinding depth 2 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding. Max. grinding depth 2 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2004 East	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding 2 mm into weld material.
JACKET 12 LEGS	Crane pedestal	C2003 West	1988	Crack	Fabrication	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Burnmark	Unknown	Insignific ant	Ok	Removed by grinding. Max. grinding depth 3 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Crack	Welding	Insignific ant	Ok	Removed by slight grinding. Max. grinding depth 2 mm.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Ground out and repair welded.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Leg	1988	Crack	Fatigue	Minor	Monitor ing	Need for additional support to be evaluated. 1990: New support installed. Crack ground 1 mm.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket		1988	Crack	Not reported	Insignific ant	Ok	Crack ground 40x40x2 mm. Punchmarked at a length of 15 mm.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding
JACKET 8 LEGS	Crane pedestal	C2045 West	1988	Crack	Fabrication	Minor	Ok	Crack contained salg inclusion was ground 10 m into weld and 3.5 mm into module roof plate.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	Indications at 8 o'clock punchmarked. Indication in toe of weld removed by grinding 2.5 mm. High fatigue life and low utilization of joint.
JACKET 12 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Arc-oxy burning	Insignific ant	Ok	Removed by 2 mm grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Node	1988	Crack	Arc-oxy burning	Insignific ant	Ok	Removed by 2 mm grinding.
JACKET 4 LEGS	Jacket	Leg	1988	Burnmark	Removal of member	Insignific ant	Ok	Ground 3 mm and smothened at all edges.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Monitor ing	Due to the risk for crack propagation, the area will be monitored in future.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Arc-oxy burning	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	Removed by 3 mm grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Dry tank	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame	Dry tank			Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Main support frame				Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	frame	Dry tank			Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures			Not reported	Minor	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Ground and rewelded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures		Crack	Not reported	Insignific ant		Ground and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures		Crack	Not reported	Insignific ant	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground.
CONDEEP 3 SHAFTS	Main support frame	Stiffener		Crack	Overstressed	Minor	Ok	Ground.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and repair welded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Crack	Overstressed	Minor	Ok	Ground and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Module supports	Module stool		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	supports	Module stool			Not reported	Insignific ant		Removed by grinding. Weld partly removed in areas of grinding.
CONDEEP 3 SHAFTS	Main deck	Secondary structures		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures		Crack	Not reported	Insignific ant		Removed by grinding and rewelded.
CONDEEP 3 SHAFTS	Main deck	Secondary structures	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Flare boom		1988	Crack	Welding	Minor	Ok	Partly removed by grinding and stop drilled.
CONDEEP 4 SHAFTS	frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor		Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant		Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor		Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Ground, but part of defect with length 170mm is present due to pipe obstruction. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	frame	Support ring		Crack	Fabrication	Insignific ant	Ok	Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	frame	Support ring		Crack	Fabrication	Insignific ant		Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS	Main support frame				Fabrication	Insignific ant		Removed by grinding. Recheck every second year
CONDEEP 4 SHAFTS	frame	Support ring		Crack	Fabrication	Insignific ant		Removed by grinding. Recheck every second year.
CONDEEP 4 SHAFTS		Module		Crack	Fabrication	Insignific ant		Ground 14mm. Crack still present
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant		Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module		Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Repair	Ground but still present.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Ground 10mm but still present.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS		Module			Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS		Module		Crack	Fabrication	Insignific ant	Ok	Partly removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant		Removed by grinding.
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant		Removed by grinding.
SHAFTS	Main deck	Module			Not reported	Insignific ant	Ok	Removed by grinding.
SHAFTS	Main deck	Module			Not reported	Insignific ant	Ok	Removed by grinding.
SHAFTS		Module		Crack	Fabrication	Insignific ant		Removed by grinding.
SHAFTS	Main deck	Module		Crack	Fabrication	Insignific ant	Repair	
SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant		Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Main deck	Module	1988	Crack	Fabrication	Insignific ant	Ok	Removed by grinding.
SHAFTS	Flare boom		1988	Crack	Fabrication	Insignific ant	Ok	Crack edges stop drilled
CONDEEP 4 SHAFTS	Flare boom	Support	1988	Crack	Not reported	Insignific ant	Ok	Ground 10 mm, still present. Punchmarked. Reinspection in 1989.
CONDEEP 4 SHAFTS	Flare boom	Support	1988	Crack	Not reported	Insignific ant	Ok	Ground 10mm, still present. Final evalution in 1989.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W			Not reported	Insignific ant		Removed by grinding. Inspection every second year.
SHAFTS	pedestal	Crane pedestal N-W			Not reported	Insignific ant		Removed by grinding.
SHAFTS	Crane pedestal	Crane pedestal N-W			Not reported	Insignific ant		Removed by grinding.
	Crane pedestal	Crane pedestal N-W	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
	Crane pedestal	Crane pedestal N-W	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W		Crack	Not reported	Insignific ant		Removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W		Crack	Not reported	Insignific ant	Ok	Removed by grinding.
CONDEEP 4 SHAFTS	Crane pedestal	Crane pedestal N-W	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	South crane	1988	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING 5 MM IN WELD AND 1-2 MM IN PARENT METAL 1989: REMOVED BY GRINDING. INSIGN MONITOR BI-ANNUAL
JACKET 8 LEGS	Jacket	Node	1988	Crack	Not reported	Insignific ant	Ok	REMOVED BY 3MM INCREMENTAL GRINDING.
JACKET 8 LEGS	Jacket		1988	Crack	Fabrication	Insignific ant	Ok	REMOVED AFTER A MAXIMUM INCREMENTAL GRINDING OF 1 MM
JACKET 8 LEGS	Jacket		1988	Crack	Fabrication	Insignific ant	Ok	REMOVED AFTER A MAXIMUM INCREMENTAL GRINDING OF 1 MM
JACKET 8 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	REMOVED AFTER A MAXIMUM INCREMENTAL GRINDING OF 1 MM
JACKET 8 LEGS	Jacket	Node	1988	Crack	Fabrication	Insignific ant	Ok	GROUND 1MM LEAVING A PINPRICK INDICATION 2MM LONG. REINSP. 1989. 1989 REMOVED AFTER 0,5MM GRINDING
JACKET 8 LEGS	Jacket	Node	1988	Crack	Fatigue	Minor	Ok	REMOVED BY GRINDING. GRIND REPAIR EXPECTED TO RESTORE
JACKET 8 LEGS	Jacket	Node		Crack	Fatigue	Minor	Ok	REMOVED BY GRINDING. GRINDING REPAIR IS EXPECTED TO RESTORE
JACKET 8 LEGS	Jacket	Leg		Crack	Welding	Minor	Ok	REPAIRED BY GRINDING. NODE FULLY RESTORED
JACKET 8 LEGS	Jacket	Brace		Burnmark	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1988	Burnmark	Not reported	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1988		Unknown	Insignific ant	Ok	N/A
JACKET 4 LEGS	Jacket	Leg	1988	Burnmark	Removal of member	Insignific ant	Ok	Ground out and smoothening of all edges.
JACKET TRIPOD	Jacket	Leg	1988	Burnmark	Arc-oxy burning	Minor	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1988	Burnmark	Arc-oxy burning	Minor	Ok	Veritec analysis shows very low stress in area. Ground to smoothen surface. 1988: CVI and MPI.
JACKET 4 LEGS	Jacket	Leg	1988	Missing	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Vessel impact	Major	Ok	Brace replaced by habitat welding. 1988: MPI of welds.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Vessel impact	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Leg		Scratch	Vessel impact	Insignific ant	Ok	None required.
JACKET 8 LEGS	Jacket	Boat bumper	1988	Crack	Vessel impact	Insignific ant	Ok	
JACKET 8 LEGS	Module	Drilling module	1988	Deflection	Bending force	Minor	Ok	New modified guide rails installed.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Minor	Evaluat ion	
JACKET 4 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 0.5 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Flare boom	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Flare boom	Node	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Minor	Ok	Removed by grinding 8 mm deep and 10 mm wide. Repair welded.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Crack	Unknown	Insignific ant	Ok	Rermoved by grinding 1.5 mm.
JACKET 12 LEGS	Crane pedestal	C2024 East	1988	Crack	Welding	Minor	Ok	Removed by grinding 4 mm.
JACKET 12 LEGS	Jacket	Conductor frame	1988	Dent	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2002 East	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2002 East	1988	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Crane pedestal	C2002 East	1988	Crack	Welding	Minor	Ok	Removed by grinding 4.5 mm into pedestal and 13 mm into deck plate. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Welding	Minor	Ok	Ground 9.5 mm into pedestal and 14 mm into deck plate. Repair welded.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Not reported	Insignific ant		Hole in bar after grinding 37x21 mm. The support is a secondary support for pedestal. No need for further corrective action.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Not reported	Insignific ant	Ok	All defects removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 70x2 mm in pedestal and 5 mm into deck plate. Repair welding not necessary.
JACKET 12 LEGS	Crane pedestal	C2022 East	1988		Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2022 East	1988	Crack	Welding	Insignific ant	Ok	All cracks removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2023 West	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 3 mm into crane pedestal.
JACKET 12 LEGS	Crane pedestal	C2023 West	1988	Crack	Welding	Minor	Ok	Removed by grinding 1.5 mm into stiffener plate.
JACKET 12 LEGS	Crane pedestal	C2022 East	1988	Crack	Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal	C2023 West	1988	Crack	Welding	Minor	Ok	Removed by grinding max. 4 mm.
JACKET 12 LEGS	Crane pedestal	C2024 East	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Crane pedestal	C2024 East	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Brace	1988	Dent	Dropped object	Insignific ant	Ok	1989: CVI, situation stabel
JACKET 8 LEGS	Jacket	Node	1988	Burnmark	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding. Max. grinding depth 2 mm.
JACKET 8 LEGS	Crane pedestal	C2002 East	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2034 East	1988	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Welding	Minor	Ok	Defect removed by grinding to the bottom of the weld. Ground area 50x18x18 mm was repair welded.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm into pedestal and 13 mm into deck plate. No welding necessary. Recheck in 1989.
JACKET 8 LEGS	Crane pedestal	C2001 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Crane pedestal	C2002 East	1988	Crack	Not reported	Insignific ant	Ok	Removed by 3 mm grinding.
JACKET 4 LEGS	Jacket	Node	1988	Lamination	Fabrication	Insignific ant	Ok	Indication ground 1 mm but crack still visible. 1990: No development, no further action required.
JACKET 8 LEGS	Jacket	Node	1988	Burnmark	Not reported	Insignific ant	Ok	No action requried.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Deflection	Overpressure	Minor	Ok	Reported as ground and rewelded.
CONDEEP 3 SHAFTS	Main support frame	Stiffener	1988	Deflection	Overpressure	Minor	Ok	
JACKET 4 LEGS	Jacket	Pile	1988	Corrosion protection	Not reported	Insignific ant	Ok	No significant corrosion observed.
JACKET 4 LEGS	Jacket	Pile	1988	Corrosion protection	Positive cpm	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	Crane pedestal S	1988	Crack	Not reported	Insignific ant	Ok	Ground through entire thickness of deck plate (10 mm). Groove filled with alum.metal sealant to avoid moisture.
JACKET 8 LEGS	Crane pedestal	Crane pedestal W	1988	Crack	Not reported	Insignific ant	Ok	Ground through deck plate, (penetrating crack). Groove filled with alum. metal sealant to avoid moisture.
JACKET 4 LEGS	Crane pedestal	Weld	1988	Other	Welding	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Welding	Minor	Ok	All cracks have been repaired either by grinding or repair welding. Reinsp.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Welding	Minor	Ok	Significant crack ground and rewelded. The others only ground.
JACKET TRIPOD	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Ground 8 mm, 5 mm and 9 mm. Clamps covering ground area.
MONOTOWER	Column	Main float	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1 mm.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
MONOTOWER	Column	Main float	1988	Crack	Not reported	Insignific ant	Ok	Removed by total grinding of 2.5 mm.
MONOTOWER	Column	Main float	1988	Crack	Not reported	Insignific ant	Ok	Grinding aborted after 4.5 mm grinding. Reinsp. in 1989. 1989: Ground 6 mm. Crack indication remains 6 mm long.
JACKET 8 LEGS	Cellar deck		1988	Extcorr	Surface corrosion	Insignific ant	Ok	1988: Areas between cellar deck and main deck ok. Areas between spider to be given priority.
JACKET 12 LEGS	Crane pedestal	C2024 East	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Leg	1988	Deformation	Dropped object	Insignific ant		CP measurements on the leg to anode to verify the cathodic protection level.
DORIS	Main deck		1988	Crack	Not reported	Insignific ant	Monitor ing	N/A
DORIS	Gravity Based struct	Tank	1988	Crack	Not reported	Insignific ant	Ok	Epoxy repair with limited success.
JACKET 12 LEGS	Jacket		1988	Crack	Not reported	Insignific ant	Monitor ing	Removed by grinding 2 mm.
JACKET TRIPOD	Jacket	Node	1988	Crack	Welding	Insignific ant	Monitor ing	Crack and undercut removed by grinding 1 mm.
JACKET TRIPOD	Jacket	Leg	1988	Burnmark	Arc-oxy burning	Minor	Ok	N/A
JACKET TRIPOD	Jacket	Leg	1988	Burnmark	Arc-oxy burning	Insignific ant	Ok	N/A
MONOTOWER	Cellar deck	Fire water pump	1988	Extcorr	Not reported	Insignific ant	Ok	Casing replaced.
JACKET TRIPOD	Jacket	Leg	1988	Extcorr	Surface corrosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Anode	1988	Crack	Casting	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1988	Crack	Casting	Insignific ant	Monitor ing	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Other	Rough concrete	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Dropped object	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Scratch	Chafing	Insignific ant	Ok	N/A
DORIS	Main deck	+100 m deck	1988	Hole	Mechanical damage	Insignific ant	Ok	Repaired by NC in october 89.
DORIS	Main deck	+100 m deck	1988	Other	Concrete coverage	Insignific ant	Ok	N/A
DORIS	Main deck	+100 m deck	1988	Other	Concrete coverage	Insignific ant	Monitor ing	N/A
DORIS	Main deck	+100 m deck	1988	Other	Maintenance	Minor	Ok	repaired by NC in october 89.
DORIS	Main deck	+100 m deck		Exposure	Concrete coverage	Insignific ant	Monitor ing	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Leak	Water leakage	Insignific ant	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Gravity Based struct	Diaphragmwall	1988	Other	Missing concrete	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg		Burnmark	Incorrect work perfomance	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Anode		Crack	Casting	Insignific ant	Monitor ing	N/A
DORIS	struct	Diaphragmwall		Spalling	Not reported	Insignific ant		N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant		N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Minor		Severe deterioration over entire area. Detailed insp. using photogrammetric methods recommened.
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant	Ok	N/A
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant	Ok	Repiared by NC in october 89.
DORIS	Gravity Based struct	Diaphragmwall	1988	Spalling	Not reported	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4 mm.
JACKET TRIPOD	Jacket	Anode	1988	Crack	Not reported	Insignific ant	Monitor ing	N/A
JACKET TRIPOD	Jacket	Anode	1988	Crack	Not reported	Insignific ant		N/A
JACKET 12 LEGS	Crane pedestal	C2024 East	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Crane pedestal	C2036 East	1988	Burnmark	Not reported	Insignific ant		Weldremains removed and burnmaks ground to max depth of 4.7 mm. Sharp edges smoothened.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Burnmark	Not reported	Insignific ant	Ok	Removed by grinding and smoothening surface. Max. depth 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 8 LEGS	•	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 1 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
JACKET 8 LEGS	Crane pedestal	C2035 West	1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding max. 2 mm.
LOADING SYSTEM			1988	Crack	Not reported	Insignific ant	Ok	Removed by grinding. Reinspection in 1989. 1989: No crack indications.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
LOADING SYSTEM	Column		1988	Corrosion protection	Positive cpm	Insignific ant	Ok	CP reported ok in 1989.
JACKET 8 LEGS	Jacket	Leg	1988	Other	Removed to provide access	Insignific ant	Ok	Removed to provide access for 30 in. gas piping on cellar deck. Member not needed as crane has been moved to another location on the platform.
CONDEEP 4 SHAFTS	Main support frame	Support ring	1988	Crack	Fabrication	Minor	Ok	Removed by grinding. Recheck every second year.
JACKET 8 LEGS	Jacket	Node	1988	Gouge	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1988	Crack	Fabrication	Minor	Ok	Ground and repair welded. Recheck in 1989 with US and MPI.
JACKET 8 LEGS	Jacket	Leg	1988	Loose	Torn off lifting brace	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1988	Corrosion protection	Positive cpm	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 4 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by slight grinding.
JACKET 4 LEGS	Jacket	Leg	1988	Burnmark	Unknown	Minor	Ok	Ground and repair welded to re-instate strength.
JACKET 12 LEGS	Jacket	Leg	1988	Crack	Unknown	Insignific ant	Ok	Removed by grinding 5.5 mm.
JACKET TRIPOD	Jacket	Node	1988	Deflection	Dropped object	Insignific ant	Ok	No further action required.
JACKET TRIPOD	Jacket	Leg	1988	Deformation	Unknown	Insignific ant	Ok	Ground.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	Confirmed in 1989, but diver on 3H and 5H indicate a consumption less than 50%.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	1989: Confirmed, but diver inspection on 3H and 5H indicate a consumption less than 50%.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	Diver inspection in 1989 state the consumption to be 20-30%. Previous video inspection which indicated high consumption may due to thick layer on anodes.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	1989: Diver inspection of the same anodes on 3H and 5H indicate that consumption is less than 50%.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	Dimension measurments in 1989 showed an average of 30% consumption. Considered normal as design life is 11 years.
SINGLE WELL TEMPLATE	Template	Anode	1988	Depletion	Current drainage	Insignific ant	Ok	1989: Diver inspection of well 3H and 5H of same anodes indicate that consumption is less than 50%.
JACKET 8 LEGS	Crane pedestal	C2007 West	1988	Crack	Unknown	Insignific ant	Monitor ing	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2007 West	1988	Crack	Unknown	Insignific ant	Monitor ing	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2007 West		Crack	Unknown	Insignific ant	Monitor ing	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2007 West	1988	Crack	Unknown	Insignific ant	Monitor ing	Ground and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2007 West	1988	Crack	Unknown	Insignific ant	Monitor ing	Ground and repair welded.
JACKET 8 LEGS	Crane pedestal	C2007 West	1988	Crack	Unknown	Insignific ant	Monitor ing	Ground and repair welded.
JACKET TRIPOD	Jacket	Drainpipe support	1988	Crack	Welding	Insignific ant	Ok	Removed by grinding 7 mm into weld material. Additional supports will be installed.
JACKET 8 LEGS	Jacket	Node	1988	Crack	Unknown	Insignific ant	Evaluat ion	Caisson support frame assessment ongoing. Await recommendation.
JACKET TRIPOD	Jacket	Drainpipe support	1988	Crack	Welding	Insignific ant	Monitor ing	Additional supports are to be designed and installed. 1989: Cracks are present at elevation -3 ft., -10 ft., -23 ft., -50., -70 ft. and -90
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Evaluat ion	Caisson support frame assessment ongoing. Await recommendation.
JACKET TRIPOD	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	Ground and evaluated not to weaken structural integrity. No further action recommended.
JACKET 8 LEGS	Jacket	Conductor frame	1989	Crack	Fatigue	Insignific ant	Monitor ing	Removed by grinding. To be evaluated to assess severity.
CONDEEP 4 SHAFTS	Flare boom	Node	1989	Crack	Fatigue	Minor	Ok	Repaired 24.01.89.
CONDEEP 4 SHAFTS	Gravity Based struct	South drill shaft	1989	Extcorr	Corrosion	Insignific ant	Ok	Chiseling of all areas with corroded reinforcement. New concrete and a cloride inhibited membran have been installed.
CONDEEP 4 SHAFTS	Main deck	Fire protection	1989	Coating	Erosion	Minor	Ok	Reported areas with missing/damaged fire protection are repaired.
CONDEEP 4 SHAFTS	Module	Living quarter	1989	Crack	Fabrication	Minor	Ok	Repair carried out.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Welding	Minor	Ok	Removed by grinding. Ground area 200x44x53 mm. Due to size of defect the groove was rewelded without delay.
JACKET 8 LEGS	Jacket	Riser protection	1989	Crack	Fatigue	Minor	Ok	Ground and repair welded. Shuold be monitored in future Pipeline bypasses platform
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	Cracks ground out and repair welded.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Minor	Ok	Ground out and repair welded. Repair welds have no influence on structural
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant	Ok	Removed by light grinding.
JACKET 8 LEGS	Jacket	Node			Not reported	Insignific ant	Ok	Removed by light grinding.
DORIS	Main deck	+100 m deck	1989	Spalling	Not reported	Insignific ant		Repaired by NC in october 89.
DORIS	Main deck	+100 m deck			Not reported	Insignific ant	ing	
DORIS	Main deck	+100 m deck		Extcorr	Concrete coverage	Insignific ant	ing	
DORIS	Main deck	+100 m deck	1989	Hole	Not reported	Insignific ant	Monitor ing	N/A
DORIS	Main deck	+100 m deck	1989	Deformation	Installation	Insignific ant		N/A
DORIS	Main deck	+100 m deck	1989	Extcorr	Concrete coverage	Insignific ant		Repaired by NC in october 89.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Main deck	+100 m deck	1989	Spalling	Dropped object	Insignific ant	Ok	Sandblasted and sealed with epoxy.
DORIS	Gravity Based struct	Diaphragmwall	1989	Leak	Oil seepage	Insignific ant	Ok	N/A
DORIS	Gravity Based struct		1989	Scratch	Chafing	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Anode	1989	Depletion	Casting	Insignific ant	ing	Recommended secured by net if cracked or loose material are detected.
JACKET 8 LEGS	Jacket	Anode		Depletion	Casting	Insignific ant	ing	
JACKET 8 LEGS		Anode		Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS		Anode		Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS		Anode		Depletion	Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS		Anode		Crack	Casting	Insignific ant	ing	
JACKET 8 LEGS		Anode		-	Casting	Insignific ant	ing	
JACKET 12 LEGS	Jacket	Leg			Not reported	Insignific ant	ing	1988: Not done. 1989: Scheduled for 1990 inspection.
DORIS		Concrete deck			Not reported	Insignific ant	ing	
DORIS		Concrete deck			Not reported	Insignific ant	ing	
DORIS		Concrete deck			Not reported	Insignific ant		No action required.
DORIS		Concrete beam			Not reported	Insignific ant		Repaired by NC in october 89.
DORIS		Concrete deck			Not reported	Insignific ant	ing	
DORIS		Concrete beam		Crack	Installation	Insignific ant	ing	
DORIS		Concrete beam			Not reported	Insignific ant	ing	
DORIS	struct	Diaphragmwall		Crack	Fabrication	Insignific ant		N/A
JACKET 12 LEGS	pedestal	C2024 East		Crack	Fatigue	Insignific ant		Removed by grinding max. 3 mm.
JACKET 8 LEGS		Pin fastening		Extcorr	Surface corrosion	Insignific ant		N/A
MONOTOWER	Column	Gusset plate	1989	Crack	Fabrication	Insignific ant	Ok	Ground 3 mm without removal. To be evaluated.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Crane pedestal		1989	Crack	Welding	Insignific ant	Ok	Ground smooth and no signals detected.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Most of the defects removed by grinding. Repair welding will be performed when preparations are completed.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Most of the defects were removed by grinding. Repair welding will be performed when preparations are completed. Reinsp. 1992-1993.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Minor	Ok	Ground and repair welded.
SEMISUB STEEL	Bridge	Landing	1989	Crack	Friction	Minor	Ok	Damage parts replaced and cracks welded.
JACKET 12 LEGS	Jacket	Brace	1989	Dent	Unknown	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Brace	1989	Deflection	Unknown	Minor	Ok	N/A
JACKET TRIPOD	Jacket	Brace	1989	Crack	Not reported	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Node	1989	Scratch	Chafing	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2028 East	1989	Crack	Not reported	Insignific ant	Ok	The crack were ground out.
JACKET 8 LEGS	Crane pedestal	C2028 East	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding. Not critical to integrity of pedestal structure.
JACKET 8 LEGS	Jacket	Node	1989	Scratch	Chafing	Insignific ant	Ok	
JACKET TRIPOD	Jacket	Brace	1989	Dent	Unknown	Insignific ant	Ok	None requried.
JACKET 8 LEGS	Jacket	Node	1989	Burnmark	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Crane pedestal	C2024 East	1989	Crack	Fatigue	Minor	Ok	Removed by grinding max. 5 mm. No infuence on structural integrity.
JACKET 12 LEGS	Crane pedestal	C2021 West	1989	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2021 West	1989	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2001 West	1989	Crack	Not reported	Insignific ant	Ok	Removed by light grinding.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Weather	Insignific ant	Ok	Boatbumpers should be removed.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Minor	Monitor ing	
CONDEEP 4 SHAFTS	Helideck		1989	Crack	Unknown	Minor	Ok	WELD REPAIRED AND LEAKAGE TEST CARRIED OUT.
JACKET 8 LEGS	Jacket	Pile	1989	Corrosion protection	No connection	Minor	Ok	Installed cable between pile and pile sleeve.
SEMISUB STEEL	Bridge	Landing		Crack	Maintenance	Minor		DAMAGED PARTS REPLACED AND CRACKS WELDED.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fabrication	Insignific ant	Ok	GROUND 2MM, BUT INDICATION REMAINS. 1990: REMAINING CRACK REMOVED BY GRINDING 1MM.
JACKET 8 LEGS	Jacket	Walkway		Safety	Weather	Minor		Repaired
JACKET 8 LEGS	Flare boom	Brace	1989	Extcorr	Wear	Insignific ant	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Node	1989	Gouge	Unknown	Insignific ant	Ok	Ground smooth.
JACKET 12 LEGS	Jacket	Node	1989	Gouge	Unknown	Insignific ant	Ok	Ground smooth
JACKET TRIPOD	Jacket	Brace	1989	Scratch	Chafing	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Node	1989	Scratch	Chafing	Insignific ant	Ok	?
JACKET TRIPOD	Jacket	Node	1989	Scratch	Chafing	Insignific ant	Ok	?
JACKET TRIPOD	Jacket	Node	1989	Burnmark	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1989	Deflection	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Node		Scratch	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1989	Burnmark	Not reported	Insignific ant		N/A
JACKET 8 LEGS	Jacket	Brace	1989	Scratch	Chafing	Minor	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2013 West	1989	Crack	Fabrication	Insignific ant	Ok	Area was ground 2 mm, but crack was not removed. Grinding was stopped as crack probably penetrated deck plate
JACKET 8 LEGS	Jacket	Anode	1989	Crack	Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Crack	Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Dropped object	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1989	Missing	Unknown	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1989	Scratch	Unknown	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Leg	1989	Other	Weldremain	Insignific ant		Burnmark and lamination removed by grinding. Max. grinding depth 3 mm on leg 2, 0.82 m above field splice.
JACKET TRIPOD	Jacket	Node			Weldremain	Insignific ant		?
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ing	
JACKET 8 LEGS	Jacket	Anode	1989	Crack	Casting	Insignific ant	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1989	Crack	Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS	Crane pedestal	C2028 East	1989	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Crane pedestal	C2011 South	1989	Crack	Not reported	Minor	Ok	Repair welded.
DORIS	Crane pedestal	C2015 West	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding 3 mm.
DORIS	Crane pedestal	C2015 West	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Brace	1989	Scratch	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Anode	1989	Crack	Casting	Insignific ant	Monitor ing	
CONDEEP 3 SHAFTS	Main deck	Module		Other	Vessel impact	Insignific ant	Ok	NONE REQUIRED.
JACKET 8 LEGS	Jacket	Conductor guide	1989	Broken	Fatigue	Minor	Ok	BOLT REPLACED. BIANNUAL INSP. INSIGN. CVI
CONDEEP 4	Gravity Based	Upper dome	1989	Leak	Overpressure	Major	Ok	N/A
SHAFTS	struct							
CONDEEP 4 SHAFTS	Flare boom		1989	Crack	Not reported	Minor	Ok	Removed by grinding and rewelded.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Reomved by grinding 4 mm
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Crane pedestal	C2036 East	1989	Crack	Not reported	Insignific ant	Ok	The cracks were removed by slight grinding.
JACKET 8 LEGS	Crane pedestal	C2036 East	1989	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding (0.3 mm).
JACKET 8 LEGS	Crane pedestal	C2036 East	1989	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding (0.3 mm).
JACKET 8 LEGS	Crane pedestal	C2033 West	1989	Crack	Not reported	Minor	Ok	
JACKET 12 LEGS	Jacket	Field splice	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Fabrication	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Field splice		Crack	Not reported	Minor	Evaluat ion	
JACKET TRIPOD	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Brace	1989	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Fabrication	Minor	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Brace		Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Evaluated not to effect structural integrity.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1989	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 4 LEGS	Jacket	Node	1989	Undercut	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket		1989	Crack	Not reported	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding less than 0.5 mm.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Removed by grinding 1 mm.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Minor	Ok	The crack was removed by grinding to a depth of 9 mm into lower flange of the horizontal beam and then repair welded.
JACKET TRIPOD	Jacket	Node	1989	Other	Attachment	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1989	Crack	Not reported	Minor	Monitor ing	Further mapping of frame during 1991 inspection.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	?
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Ground to a depth of 5 mm, but still visible. Assessed to have no influence on strength on field splice - monitored.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Not reported	Minor	Ok	Repaired
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Node	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by slight grinding, approximately 1 mm
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fabrication	Minor	Ok	Ground and repair welded.
JACKET 4 LEGS	Jacket	Brace	1989	Crack	Unknown	Insignific ant		Removed by grinding.
JACKET 8 LEGS	Jacket	Node			Fabrication	Insignific ant		Removed by grinding max. 1 mm. Ground area 15x18 mm.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Not reported	Insignific ant		Removed by grinding 1 mm.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Slag inclusion	Minor	Ok	
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Welding	Major	Ok	Removed by grinding 11 mm and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Ground to a depth of 8 mm but still visible.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Fabrication	Minor	Ok	Removed by grinding and repair welded.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Removed support	Minor	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	None required
JACKET 8 LEGS	Jacket	Node	1989	Undercut	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1989	Undercut	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fatigue	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fatigue	Minor	Ok	Member and anode removed in 1992.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fatigue	Minor	Ok	Member and node removed in 1992.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Fatigue	Minor	Ok	Member and anode removed in 1992.
MONOTOWER	Column	Main float	1989	Crack	Not reported	Insignific ant	Ok	GROUND 6MM. CRACK IND. REMAINS 6MM LONG. DECOMMISIONED AND REMOVED 7/96
JACKET 4 LEGS	Crane pedestal	Support	1989	Crack	Not reported	Minor	Ok	Ground and repair welded.
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Not reported	Minor	Ok	Cracks removed by grinding.
JACKET 4 LEGS	Jacket	Node	1989	Debris	Dropped object	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1989	Extcorr	Discharge	Minor	Ok	
JACKET 4 LEGS	Jacket	Leg	1989	Build-up	Drill cuttings	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1989	Scratch	Chafing	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1989	Scratch	Chafing	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1989	Inclusion	Welding	Insignific ant	Ok	Grinding revealed lots of slag inclusions and porosity. The crack penetrated the entire depth, final grinding depth was 11 mm. Repair welding performed.
JACKET 12 LEGS	Jacket	Node	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Boat bumper	1989	Missing	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg			Not reported	Insignific ant	Ok	Ground and repair welded.
JACKET 12 LEGS	Main deck	Lower flange		Crack	Not reported	Minor	Ok	Cracks repaired by welding.
JACKET 8 LEGS	Jacket	Railing	1989	Safety	Weather	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Main deck	Railing		Safety	Not reported	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Minor	Ok	GROUND AND REPAIR WELDED.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Minor	Ok	GROUND AND REWELDED. AFTER REWELDING, THE WELD IS

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	Crane pedestal W	1989	Crack	Fabrication	Insignific ant	Ok	CRACKS REMOVED BY MILLING.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Burnmark	Minor	Monitor ing	Sharp egdes and burnmarks ground.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Burnmark	Minor	Ok	Burnmarks ground smooth and no crack indications were found after grinding.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Minor	Monitor ing	Ground 5 mm but the crack is still 5 mm long. Punchmarked.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Removed by 1 mm grinding.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Remove by 0.5 mm grinding.
JACKET 8 LEGS	Jacket	Node	1989	Crack	Unknown	Insignific ant	Ok	Removed by 0.5 mm grinding.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Unknown	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Railing	1989	Safety	Weather	Insignific ant	Ok	REPAIRED. (W.O.891969)
JACKET 4 LEGS	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	ALL INDICATIONS REMOVED AFTER LIGHT GRINDING.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	Not reported	Insignific ant	Ok	Removed by grinding 1.5 mm into parent metal of leg.
JACKET 12 LEGS	Jacket	Leg	1989	Crack	LJB removal	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Main deck	Railing	1989	Safety	Not reported	Insignific ant	Ok	REPAIRED AND BROUGHT UP TO ORIGINAL STANDARD.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Main deck	Container support	1989	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 8 LEGS	Jacket	Leg	1989	Crack	Fabrication	Minor	Ok	GROUND AND REPAIR WELDED. (W.O. 893527)
JACKET 8 LEGS	Jacket	Leg		Crack	Fabrication	Minor	Ok	REMOVED BY GRINDING AND REPAIR WELDED.
JACKET 8 LEGS	Flare boom	Node	1989	Crack	Not reported	Minor		GROUND.
JACKET 8 LEGS		Node	1989	Crack	Not reported	Insignific ant		REMOVED BY GRINDING.
JACKET 8 LEGS	Flare boom	Node	1989	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING.
JACKET 4 LEGS	Jacket	Node	1990	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING 1MM.
JACKET 4 LEGS	Jacket	Node	1990	Crack	Fabrication	Insignific ant	Ok	REMOVED BY 1MM GRINDING.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 4 LEGS	Jacket	Node	1990	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING 0,5MM.
JACKET 4 LEGS	Jacket	Node	1990	Crack	Fabrication	Insignific ant	Ok	REMOVED BY GRINDING 1MM
JACKET 4 LEGS	Jacket	Riser protection	1990	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Brace		Debris	Dropped object	Insignific ant	Ok	NONE REQUIRED.
JACKET 6 LEGS	Jacket	Node	1990	Corrosion protection	Design	Insignific ant	Ok	(SUBJECT TO DESIGN REVIEW)
JACKET 6 LEGS	Jacket	Node	1990	Corrosion protection	Design	Insignific ant	Ok	(SUBJECT TO DESIGN REVIEW)
JACKET 6 LEGS	Jacket	Brace	1990	Bare-metal	Installation	Insignific ant	Ok	NONE REQUIRED
JACKET 6 LEGS	Jacket	Brace	1990	Bare-metal	Installation	Insignific ant	Ok	NONE REQUIRED
CONDEEP 3 SHAFTS	Flare boom		1990	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING AND REPAIR WELDED.
CONDEEP 4 SHAFTS	Flare boom	Main tie	1990	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded.
CONDEEP 4 SHAFTS	Flare boom	Wind strut			Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut			Not reported	Minor		Crack removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut			Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut		Crack	Not reported	Minor	Ok	Crack removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor	Ok	Crack removed by grinding 1990. Rewelded 1991.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor	Ok	Crack removed by grinding 1990. Rewelded 1991
CONDEEP 4 SHAFTS	Flare boom	Wind strut			Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS		Wind strut			Not reported	Minor		Removed by grinding 1990. Rewelded 1991
CONDEEP 4 SHAFTS		Wind strut			Not reported	Minor		Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor		Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS		Wind strut			Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor		Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS		Wind strut	1990	Crack	Not reported	Minor	Ok	Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1990	Crack	Not reported	Minor		Removed by grinding 1990. Rewelded 1991.
CONDEEP 4 SHAFTS	Flare boom	Wind strut			Not reported	Minor		Removed by grinding 1990. Rewelded 1991
CONDEEP 4 SHAFTS		Wind strut			Not reported	Minor		Removed by grinding 1990. Rewelded 1991.
JACKET 4 LEGS	Jacket	Pile	1990	Corrosion protection	Positive cpm	Insignific ant	Ok	NONE REQUIRED
MONOTOWER	Column	Main float			Not reported	Insignific ant	Ok	TOTAL DEPTH GROUND 4MM. LENGTH REMAINING 2MM. DECOMMISIONED AND REMOVED 7/96
JACKET 8 LEGS	Jacket	Conductor wedge		Other	Vibration	Insignific ant	Ok	THE BOLT AND NUT HAVE BEEN REPLACED.
JACKET 12 LEGS	Jacket	Conductor frame			Not reported	Minor	Ok	Removed by 12 mm grinding and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 7 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Not reported	Minor	Ok	Removed by grinding 10 mm and repair welded.
JACKET 8 LEGS	Jacket	Brace	1990	Dent	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Brace			Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Leg			Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Not reported	Minor	Ok	Removed by grinding 12 mm and repair welded.
JACKET 8 LEGS		Node			Not reported	Insignific ant		Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 13 mm and repair welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1990	Crack	Unknown	Minor	Ok	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Insignific ant	Ok	Removed by 7 mm grinding and repair welded.
JACKET 8 LEGS	Jacket	Brace	1990	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1990	Crack	Unknown	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Burnmark	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by gridning 10 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repaired.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Crack removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1990	Leak	Flooded member	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Defect size insignificant. No further action required.
JACKET 8 LEGS	Jacket	Brace	1990	Burnmark	Not reported	Insignific ant	Ok	Areas smoothened by grinding to remove sharp edges. No further action required.
JACKET TRIPOD	Jacket	Support	1990	Crack	Not reported	Insignific ant	Ok	All cracks removed by grinding 1 mm.
JACKET TRIPOD	Jacket		1990	Undercut	Not reported	Insignific ant	Ok	Ground slight for confirmation. No further action required.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Repair	The node might be removed in 1993.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Repair	Structural integrity and leg B1 aot affected locally. Permanent repair are being evaluated. member removed in 1992.
JACKET 8 LEGS	Jacket	Node	1990	Undercut	Welding	Major	Monitor ing	Analysis ongoing. Permanent repair beeing evaluated January 1991.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Repair	To be repaired in 1993.
JACKET 12 LEGS	Jacket	Brace	1990	Crack	Not reported	Insignific ant		Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1990	Burnmark	Not reported	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Brace	1990	Burnmark	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Indication removed. No EC Indication in 1992.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET TRIPOD	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	Crack removed by grinding 2 mm .
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	None required.
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket		1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg		Crack	Unknown	Minor	Ok	
JACKET 8 LEGS		Leg			Unknown	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg		Crack	Unknown	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg			Unknown	Minor	Ok	
JACKET 8 LEGS		Leg		Crack	Unknown	Minor	Ok	
JACKET 4 LEGS		Leg			Not reported	Minor	Ok	N/A.
JACKET 4 LEGS		Node			Not reported	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Brace	1990	Crack	Not reported	Minor	Monitor ing	Field splice cracking problem under evaluation.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Removed by grinding and rewelded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repaired
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 20 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	removed by 13 mm grinding and repair welded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Insignific ant	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 12 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	removed by grinding 10 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by 12 mm grinding and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 13 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 8 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 12 mm and repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 10 mm and repair welded. Reinspection in 1991.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 5 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repaired.
JACKET 8 LEGS	Main deck	Node		Crack	Unknown	Insignific ant	Ok	
JACKET 8 LEGS	Main deck	Node	1990	Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	
JACKET 12 LEGS	Jacket	Node		Crack	Fatigue	Minor	Ok	Repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Ok	Removed by grinding 13 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Fatigue	Minor	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Conductor frame	1990	Crack	Fatigue	Minor	Monitor ing	Removed by grinding 12 mm and repair welded.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2005 West	1990	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2013 West	1990	Crack	Not reported	Minor	Ok	Removed by grinding and repair welded. Insignificant area. No further action required.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Crane pedestal	C2020 East	1990	Crack	Not reported	Insignific ant	Ok	Removed by grinding 4 mm.
JACKET 4 LEGS	Crane pedestal	C2012 West	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2009 West	1990	Crack	Not reported	Insignific ant	Ok	Repaired.
JACKET 8 LEGS	Crane pedestal	C2010 East	1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2045 West		Crack	Welding	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Crane pedestal	C2046 East		Crack	Welding	Insignific ant	Ok	Crack indication removed by grinding. No further action required.
JACKET 4 LEGS	Jacket	Leg	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Crane pedestal	C2036 East	1990	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2046 East	1990	Crack	Welding	Insignific ant	Ok	Removed after light grinding, max 1 mm.
JACKET 8 LEGS	Crane pedestal	C2046 East	1990	Crack	Welding	Insignific ant	Ok	Removed by light grinding.
CONDEEP 3 SHAFTS	Flare boom		1990	Crack	Not reported	Insignific ant	Ok	Ground out and sharp edges smoothened. Repaired by welding.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Ok	Member and node removed.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Ok	Indication removed by ginding. Member removed in 1992.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Major	Ok	Member removed in 1992.
JACKET 8 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Ok	Member and node removed.
JACKET 12 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	Crack removed by grinding 2 mm.
JACKET 12 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	Ground 1 mm but not removed.
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode		Crack	Casting	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode		Crack	Unknown	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode			Unknown	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode		Crack	Unknown	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Evaluat ion	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode		_	Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode		-	Casting	Insignific ant	ion	
	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode	1990	Missing	Casting	Insignific ant	Evaluat ion	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Evaluat ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode		_	Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode		_	Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket	Anode		_	Casting	Insignific ant	ion	
JACKET 8 LEGS	Jacket Jacket	Anode Anode			Casting Casting	Insignific ant Insignific	ion	
JACKET TRIPOD	Jacket	Anode			Unknown	ant Insignific	ion	
	Jacket	Anode			Unknown	ant Insignific	ion	
JACKET TRIPOD	Jacket	Anode			Unknown	ant Insignific	ion	
JACKET 8 LEGS	Jacket	Anode			Casting	ant Insignific	ion	
JACKET 8 LEGS	Jacket	Anode		_	Casting	ant Insignific	ion	
	Gaonot		1550	wildonig	Casting	ant	ion	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET 4 LEGS	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Monitor ing	
JACKET TRIPOD	Jacket	Anode	1990	Missing	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode			Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode	1990	Crack	Unknown	Insignific ant	Evaluat ion	
JACKET TRIPOD	Jacket	Anode		Missing	Unknown	Insignific ant	Evaluat ion	
JACKET 12 LEGS	Crane pedestal	C2004 East			Unknown	Insignific ant	Ok	Removed by grinding 2 mm.
JACKET 12 LEGS	Crane pedestal	C2004 East		Crack	Unknown	Insignific ant		Removed by light grinding.
JACKET 12 LEGS	Crane pedestal	C2004 East			Unknown	Insignific ant		Removed by light grinding.
JACKET 8 LEGS	Crane pedestal	C2001 West			Not reported	Insignific ant		Removed by grinding.
JACKET TRIPOD	Jacket	Anode			Not reported	Insignific ant	ing	
JACKET TRIPOD	Jacket	Anode			Unknown	Insignific ant	ion	
JACKET 4 LEGS	Jacket	Anode			Unknown	ant		Have been reassessed and new status given ok in 1993.
JACKET 4 LEGS	Jacket	Anode		Crack	Unknown	Insignific ant		N/A.
JACKET 8 LEGS	Jacket	Anode			Casting	Insignific ant	ing	Annual inspection of this anode is recommended.
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1990	Crack	Casting	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Anode	1990	Missing	Casting	Insignific ant	Evaluat ion	Annual inspection of this anode is recommended.
JACKET 4 LEGS	Jacket	Leg	1990	Burnmark	Unknown	Minor	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1990	Deflection	Vessel impact	Insignific ant		N/A
JACKET 12 LEGS	Jacket	Brace	1990	Burnmark	Not reported	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Brace	1990	Dent	Piling	Insignific ant	Ok	THOROUGHLY INSPECTED AND SHARP EDGES SMOOTHENED BY GRINDING SLM PERFORMED.
JACKET 8 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	Ground 1 mm but not removed. Field splice study pending.
JACKET 12 LEGS	Crane pedestal	C2022 East	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2023 West	1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2024 East	1990	Crack	Not reported	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2024 East	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2023 West	1990	Crack	Not reported	Minor	Ok	N/A.
JACKET 12 LEGS	Crane pedestal	C2023 West	1990	Crack	Not reported	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Monitor ing	1991 inspection an ongoing syudy will determine further action.
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Not reported	Minor	Monitor ing	1991 inspection results and ongoing study will derermine further action.
JACKET 12 LEGS	Jacket		1990	Gouge	Not reported	Insignific ant	Ok	N/A
JACKET TRIPOD	Jacket	Brace	1990	Burnmark	Unknown	Minor	Ok	?
JACKET 8 LEGS	Jacket	Brace	1990		Piling	Minor	Ok	Not neccesary to replace. Scratchmarks to be ground and brace will be flooded with seawater/inhibitor to equalize pressure.
JACKET TRIPOD	Jacket	Leg	1990	Crack	Not reported	Insignific ant	Ok	New supports to be installed 1991.
JACKET 12 LEGS	Jacket		1990	Undercut	Not reported	Insignific ant		Undercut not removed.
DORIS	Bridge	Member	1990	Crack	Not reported	Minor	Ok	Repaired 28.08.1990. Center chord tensioned leaving lower west/east in a compression state. Thorough engineering assessment to be performed to find

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Main deck		1990	Intcorr	Humidity	Minor	Ok	Humidity dried out, replaced silicagel and manhole gasket replaced.
CONDEEP 4 SHAFTS	Shaft	North drill shaft	1990	Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1990	Crack	Unknown	Insignific ant	Monitor ing	No action taken, results from 1991 inspection and ongoing study will determine further action.
CONDEEP 4 SHAFTS	Gravity Based struct	Shaft	1990	Missing	Weather	Minor	Ok	New walkdeck installed.
SEMISUB STEEL	Bridge	Beam	1991	Crack	Unknown	Minor	Ok	Repaired.
CONDEEP 3 SHAFTS	Main deck	Bulkhead	1991	Crack	Overpressure	Minor	Monitor ing	Arrested by two holes.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1991	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1991	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
JACKET 8 LEGS	Jacket	Node	1991	Crack	Fatigue	Major	Ok	N/A.
JACKET 8 LEGS	Jacket	Stiffener		Crack	Unknown	Insignific ant		N/A.
JACKET 12 LEGS	Jacket	Node	1991	Crack	Unknown	Minor	Ok	
JACKET 12 LEGS	Jacket	Node	1991	Crack	Fatigue	Insignific ant	Monitor ing	N/A.
JACKET 12 LEGS	Jacket	Node	1991	Crack	Not reported	Minor	Ok	Removed by grinding
JACKET 12 LEGS	Jacket	Brace		Deflection	Dropped object	Minor	Monitor ing	
JACKET 12 LEGS	Jacket	Brace	1991	Dent	Dropped object	Insignific ant		
JACKET 8 LEGS	Jacket	Caisson frame	1991	Crack	Fatigue	Major	Ok	
JACKET 8 LEGS	Jacket	Anode	1991	Crack	Casting	Insignific ant	Monitor ing	
JACKET TRIPOD	Jacket	Brace	1991	Scratch	Chafing	Insignific ant		None required.
JACKET 12 LEGS	Jacket	Brace	1991	Scratch	Chafing	Insignific ant		
JACKET 4 LEGS	Jacket	Leg	1991	Burnmark	Unknown	Minor	Ok	N/A.
JACKET 4 LEGS	Jacket	Leg	1991	Burnmark	Unknown	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Brace	1991	Dent	Dropped object	Insignific ant	Ok	N/A.
DORIS	Crane pedestal	C2018 Centre	1991	Crack	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Crane pedestal	C2001 West	1991	Crack	Welding	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 4 LEGS	Jacket	Anode	1991	Crack	Casting	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Brace	1991	Loose	Weather	Insignific ant	Ok	New anode installed with U-clamp beside old one where only half of anode remains.
JACKET TRIPOD	Jacket	Anode	1991	Missing	Casting	Insignific ant	Monitor ing	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Anode	1991	Loose	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Anode	1991	Missing	Casting	Insignific ant	Monitor ing	
JACKET 4 LEGS	Jacket	Boat bumper	1991	Missing	Not reported	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Brace	1991	Debris	Dropped object	Insignific ant	Ok	NONE
MULTI WELL TEMPLATE	Template			Scratch	Trawling	Insignific ant	Ok	NOT REQUIRED.
JACKET 8 LEGS		Spider deck			Unknown	Insignific ant		Removed by grinding 4 mm.
JACKET 8 LEGS		Anode			Unknown	Insignific ant	ion	N/A
JACKET 12 LEGS		Node			Chafing	Insignific ant	Ok	
JACKET 4 LEGS	Jacket	Protector	1991	Crack	Unknown	Minor	Ok	Removed by grinding 1 mm.
JACKET 4 LEGS	Jacket	Protector	1991	Crack	Unknown	Minor	Ok	Removed by grinding 0.5 mm.
JACKET 12 LEGS	Jacket	Node	1991	Crack	Fatigue	Minor	Evaluat ion	
JACKET 8 LEGS	Jacket	Conductor frame	1991	Crack	Fatigue	Major	Ok	
JACKET 8 LEGS	Jacket	Spider deck	1991	Crack	Unknown	Insignific ant	Ok	Removed by grinding 3 mm.
JACKET 8 LEGS	Jacket	Caisson frame	1991	Crack	Fatigue	Major	Repair	
JACKET 12 LEGS	Jacket	Support	1991	Crack	Fatigue	Minor	Ok	Repaired during 30 in. pipe replacement .
JACKET 8 LEGS	Jacket	Caisson frame	1991	Crack	Fatigue	Major	Repair	Temporarily secured.
JACKET 8 LEGS	Jacket	Caisson frame	1991	Crack	Fatigue	Major	Repair	
JACKET 8 LEGS	Jacket	Caisson frame	1991	Crack	Fatigue	Major	Repair	
JACKET 12 LEGS	Jacket	Support	1991	Crack	Fatigue	Minor	Ok	
JACKET 12 LEGS	Jacket	Support	1991	Crack	Fatigue	Minor	Ok	Repaired during 30 in. pipe replacement in 1991.
JACKET 12 LEGS	Jacket	Support	1991	Crack	Fatigue	Minor	Ok	
JACKET 4 LEGS	Jacket	Brace		Extcorr	Unknown	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Caisson frame		Crack	Fatigue	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Conductor frame	1991	Crack	Fatigue	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg	1991	Crack	Unknown	Insignific ant	Ok	Repaired.
JACKET 12 LEGS	Jacket	Node	1991	Crack	Unknown	Minor	Ok	
JACKET 12 LEGS	Jacket	Node	1991	Crack	Fatigue	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1991	Crack	Fatigue	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Conductor frame	1991	Crack	Fatigue	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Node	1991	Crack	Fatigue	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Conductor frame	1991	Crack	Fatigue	Minor	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1991	Crack	Fatigue	Minor	Ok	BEING EVALUATED.
MULTI WELL TEMPLATE	Template		1991	Scratch	Trawling	Minor	Ok	TRAWL GEAR REMOVED FROM TEMPLATE BY ROV.
LOADING SYSTEM	Loading buoy	Utility deck	1991	Other	Vessel impact	Minor	Ok	Temporarily repaired/secured according to report ref.
JACKET 6 LEGS	Jacket	Leg	1991	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 4 LEGS	Main deck		1991	Other	Helicopter accident	Insignific ant	Ok	None required.
SEMISUB STEEL	Pontoon	Diesel tank	1991	Crack	Not reported	Major	Ok	HABITAT WELDED
JACKET 4 LEGS	Crane pedestal	East	1991	Crack	Fabrication	Insignific ant	Ok	NONE REQUIRED
CONDEEP 4 SHAFTS	Flare boom	Main tie	1991	Crack	Unknown	Minor	Ok	Repaired by grinding and welding.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1991	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
MULTI WELL TEMPLATE	Template		1992	Debris	Trawling	Insignific ant	Ok	NONE REQUIRED.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Minor	Ok	Member and node removed.
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	Member and node removed in 1992.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Not reported	Minor	Ok	No action.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Unknown	Minor	Ok	Removed by grinding 2 mm, profiled, width 7 mm.
JACKET TRIPOD	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Repari welded.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Fatigue	Major	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Brace	1992	Leak	Previous repair	Insignific ant	Evaluat ion	None.
JACKET 12 LEGS	Jacket	Brace	1992	Leak	Previous repair	Insignific ant	Evaluat ion	No action.
JACKET 12 LEGS	Jacket	Brace	1992	Leak	Unknown	Minor	Evaluat ion	
JACKET 12 LEGS	Jacket	Brace	1992	Leak	Unknown	Minor	Evaluat ion	
JACKET TRIPOD	Jacket	Node		Crack	Unknown	Minor	Ok	Removed after 3 mm grinding.
JACKET 4 LEGS	Jacket	Node		Crack	Not reported	Minor	Ok	Removed by grinding. Cleaning 100% completed.
JACKET 8 LEGS	Jacket	Node		Crack	Fatigue	Major	Ok	Removed by grinding at cord toe.
JACKET 4 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by grinding in brace HAZ.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Unknown	Minor	Ok	Removed by grinding and profiled.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Removed by grinding 115 mm long and 6 mm wide at brace side.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Ground out and profiled.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Fatigue	Insignific ant	Ok	Removed by grinding in cord toe (ground out/profiled)
JACKET 4 LEGS	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Crack indications removed.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Fatigue	Insignific ant	Repair	MPI verification
JACKET 12 LEGS	Jacket	Node	1992	Crack	Fatigue	Major	Ok	Crack ground out in 1992.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Unknown	Minor		Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Fatigue	Minor		MPI verification in 1993
JACKET 12 LEGS	Jacket	Node	1992	Crack	Fatigue	Minor	Ok	Repaired by grinding. Grinding length 370 mm. MPI after grinding.
JACKET 4 LEGS	Jacket	Brace	1992	Ground area	Not reported	Insignific ant	Ok	Smoothened by grinding.
JACKET TRIPOD	Jacket	Node	1992	Crack	Unknown	Insignific ant	Ok	Repair welded.
JACKET 4 LEGS	Jacket		1992	Corrosion protection	Positive cpm	Minor	Evaluat ion	None.
JACKET 4 LEGS	Jacket	Brace	1992	Ground area	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Brace	1992	Ground area	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	Anode 1 Assembly member 19-22 secured by nets.
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	Anode 1 assembly member 15-49 secured by nets.
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Major	Ok	Member removed in 1992.
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Major	Ok	Member removed in 1992.
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Major	Ok	Member removed in 1992 and to be replaced in 1992.
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	Anode 1 assembly member 15-20 secured by nets.
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Major		Member/node is removed.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	No finding in 1992.
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Minor	Ok	Reinspected with MPI. Member to be exchanged in 1992.
JACKET 8 LEGS	Jacket	Caisson frame	1992	Crack	Fatigue	Insignific ant	Ok	None. Divers were depressurizing. No NDT finding in 92.
JACKET 4 LEGS	Jacket	Walkway support	1992	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Walkway support		Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Walkway support		Crack	Unknown	Minor	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Anode	1992	Missing	Unknown	Insignific ant	Ok	Anode 2 assembly member 23-49 secured by nets.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	Removed by ginding.
JACKET 4 LEGS	Jacket	Walkway support	1992	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 4 LEGS	Jacket	Walkway support	1992	Crack	Unknown	Minor		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET TRIPOD	Jacket	Node	1992	Crack	Unknown	Major	Ok	Ground depth 3 mm and rewelded.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Fatigue	Major	Ok	Removed by grinding weld to brace thickness.
JACKET 8 LEGS	Jacket	Conductor frame	1992	Crack	Fatigue	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor		Weld repaired
JACKET 8 LEGS	Jacket	Node		Crack	Fatigue	Minor		Removed by grinding 0.5 mm deep and 5 mm wide at brace side.
JACKET 8 LEGS	Jacket	Node		Crack	Not reported	Insignific ant		EC indication ground out and MPI checked.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Fatigue	Major	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame	1992	Crack	Fatigue	Minor		Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor		Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor		Removed by grinding.
JACKET 8 LEGS	Jacket	Node		Crack	Fatigue	Major	Ok	Repair welded.
JACKET 8 LEGS	Jacket	Node		Crack	Unknown	Minor	Ok	Removed by grinding and repair welded.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major	Ok	Ground and repair welded.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Major	Ok	Ground out and weld reparied.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Ground out and repair welded.
JACKET 12 LEGS	Jacket	Node		Crack	Unknown	Insignific ant		Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Fatigue	Minor	Repair	MPI verification.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ök	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	Member and node removed in 1992.
JACKET 12 LEGS	Jacket	Node		Crack	Fatigue	Major	Ok	Crack ground out in 1992.
JACKET 12 LEGS	Jacket	Node	1992	Crack	Not reported	Major	Ok	
JACKET 8 LEGS	Jacket	Node	1992	Crack	Not reported	Insignific ant	Ok	End punch marked. Member and node removed july 92.
JACKET 8 LEGS	Jacket	Node	1992	Undercut	Fabrication	Insignific ant	Ok	N/A
JACKET 4 LEGS	Main deck	Node	1992	Crack	Fabrication	Minor	Ok	THE ENTIRE WELD WAS REMOVED BY GRINDING (400MM) AND
CONDEEP 4 SHAFTS	Gravity Based struct			Spalling	Fabrication	Minor	-	Repaired Januray 1992. No further action required.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1992	Crack	Fatigue	Minor	Ok	ALL CRACKS REPAIRED
LOADING SYSTEM	Loading buoy	Deck	1992	Other	Vessel impact	Major	Ok	REPAIRED AND CONFIRMED TO BE FULLY OPERATIVE IN LETTER DATED 10.7.92

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1992	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1992	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
CONDEEP 4 SHAFTS	Gravity Based struct	Shaft	1992	Mar-gr	Marine growth	Minor	Ok	All seawater inlets gratings cleaned for marine growth.
JACKET 8 LEGS	Flare boom	Grating	1992	Loose	Unknown	Insignific ant	Ok	Loose bolts tightened, missing floor grating re-installed.
JACKET 8 LEGS	Crane pedestal	Weld	1992	Crack	Not reported	Insignific ant	Ok	Doubler plate removed and crack ground out. New MPI ok. No further action required.
JACKET 8 LEGS	Jacket		1992	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1992	Build-up	Drill cuttings	Minor	Ok	No repair work found necassary.
JACKET 8 LEGS	Jacket	Leg		Scour	Scouring	Minor	Ok	No repair work fuond necessary.
CONDEEP 4 SHAFTS		Weld		Crack	Unknown	Insignific ant	Ok	Crack indication ground out, new MPI ok.
DORIS	Gravity Based struct		1993	Other	Vessel impact	Minor	Ok	
JACKET 12 LEGS	Jacket		1993	Other	Vessel impact	Minor	Ok	
JACKET 8 LEGS	Jacket		1993	Scratch	Vessel impact	Minor	Ok	
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1993	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding. Some of the repairs were reinforced by steel doubling plates.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1993	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding. Some of the repairs were reinforced by steel doubling plates.
CONDEEP 4 SHAFTS	Shaft	Transition ring	1993	Crack	Unknown	Minor	Ok	
CONDEEP 4 SHAFTS	Shaft	Transition ring	1993	Crack	Unknown	Minor	Ok	
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1993	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1993	Crack	Fatigue	Minor	Ok	Repaired by grinding and welding.
MULTI WELL TEMPLATE	Template		1993	Debris	Trawling	Insignific ant	Ok	NONE REQUIRED
CONDEEP 4 SHAFTS	Gravity Based struct	Shaft	1993	Spalling	Vessel impact	Minor	Ok	Damaged area filled with epoxy.
TLP STEEL	Flare boom		1993	Other	Weather	Minor	Ok	Repaired and reinforced. W.T. in braces increased. Fastening arrangement modified. Swivel connections installed.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Major	Ok	Repaired in 1993.
JACKET 8 LEGS		Node		Crack	Fatigue	Insignific ant	Ok	Removed by grinding 1.5 mm.
JACKET 8 LEGS	Jacket	Leg	1993	Notch	Maintenance	Minor	Ok	The code check representing the cut through the leg revealed that the damage is not critical. Utilization is acceptable.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Fatigue	Minor	Ok	Repaired in 1993.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Removed by grinding in 1993.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Welded.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Insignific ant	Ok	Welded.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Welded.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Welded.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Fatigue	Major	Ok	Weld repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Fatigue	Major	Monitor ing	Repair welded.
JACKET 12 LEGS	Jacket	Brace	1993	Dent	Not reported	Insignific ant	Ok	Established in 1993 and additional information was collected for feature 1989.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Updated from monitoring to OK in 1993.
JACKET 12 LEGS	Crane pedestal	C2024 East	1993	Crack	Not reported	Insignific ant		Removed by grinding.
DORIS	Crane pedestal	C2018 Centre	1993	Crack	Not reported	Insignific ant	Monitor ing	Not removed.
JACKET 8 LEGS	Crane pedestal	C2009 West	1993	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2021 West	1993	Crack	Not reported	Insignific ant	Ok	removed by grinding.
JACKET 12 LEGS	Crane pedestal	C2023 West	1993	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Loose	Loose clamps	Minor	Ok	All 20 in. conductor guide clamp bolts tensioned and are now ok.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Welded.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Insignific ant	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Unknown	Insignific ant	Ok	Ground out in 1993.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Welded.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Grinding depth > 5 mm. Welded.
JACKET 8 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Welded.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Leg	1993	Crack	Lack of fusion	Major	Ok	Repaired by welding.
JACKET 4 LEGS	Jacket	Riser protection	1993	Loose	Not reported	Minor	Ok	Temporarily secured by wire arrangement.
JACKET 8 LEGS	Jacket	Riser protection	1993	Loose	Unknown	Minor	Ok	Repaired by welding.
JACKET 8 LEGS	Jacket	Riser protection	1993	Loose	Not reported	Minor	Ok	REPAIRED BY WELDING.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Conductor frame	1993	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1993	Crack	Not reported	Major		Repaired by welding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Fatigue	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1993	Crack	Not reported	Minor	Ok	Removed by grinding.
SEMISUB STEEL	Pontoon	Diesel tank	1993	Crack	Not reported	Major	Ok	REPAIRED.
SEMISUB STEEL	Column	Brace	1993	Crack	Not reported	Major	Ok	REPAIRED BY WELDING IN JULY 1993
SEMISUB STEEL	Pontoon	Column connection	1993	Crack	High stresses	Major	Ok	REPAIR WELDED IN JULY 93.
JACKET 4 LEGS	Jacket	Boat bumper	1993	Other	Vessel impact	Minor	Ok	
JACKET 4 LEGS	Jacket	Leg	1993	Coating	Vessel impact	Minor	Ok	
JACKET 8 LEGS	Cellar deck	Fluid tank	1993	Other	Welding	Major	Ok	REPAIR PROCEDURE KVÆRNER ENG. 3218 -TR-S-006. DAMAGED
CONDEEP MONOSHAFT	Gravity Based struct	Cell	1993	Leak	Fabrication	Major	Repair	
JACKET 12 LEGS	Jacket		1993	Other	Vessel impact	Insignific ant	Ok	N/A
TLP STEEL	Module	Living quarter	1993	Crack	Fabrication	Minor	Ok	Crack removed by grinding and repair welded.
	Hull	Column		Coating	Wear	Minor	Ok	Repair scheduled for summer 1994.
TLP STEEL	Hull	Column	1993	Coating	Wear	Minor	Ok	Repair work scheduled for summer 1994.
TLP STEEL	Hull	Column			Wear	Minor		Repainting of column in 1994.
TLP STEEL	Hull	Column	1993	Coating	Wear	Minor	Ok	Repainting scheduled for summer 1994.
TLP STEEL	Hull	Column		Coating	Fabrication	Minor	Ok	
		Column		Coating	Fabrication	Minor	Ok	
TLP STEEL	Hull	Column		Coating	Fabrication	Minor	Ok	
TLP STEEL	Hull	Column	1993	Coating	Fabrication	Minor	Ok	
TLP STEEL	Hull	Column	1993	Coating	Fabrication	Minor	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
CONDEEP 4 SHAFTS	Gravity Based struct		1993	Leak	Concrete joint	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct			Extcorr	Casting	Major		About 2 m of corroded area was protected with new concrete casting.
CONDEEP 4 SHAFTS	Module	Lower deck	1994	Crack	Movement	Minor	Ok	
SINGLE WELL TEMPLATE	Template	Protective structure	1994	Corrosion protection	Positive cpm	Insignific ant	Ok	Four position of extra aluminium anodes were installed in autumn 94.
CONDEEP 4 SHAFTS	Module	Support	1994	Crack	Fabrication	Minor		THE CRACKED WELD HAS BEEN REPAIRED WITH AN IMPROVED WELDING PROCEDURE.
CONDEEP 4 SHAFTS	Gravity Based struct	Utility shaft	1994	Crack	Fabrication	Minor	Ok	The two cracks were repaired in August 1994 by inject epoxy into the cracks.
CONDEEP 4 SHAFTS	Main support frame	Lower deck	1994	Crack	Fabrication	Minor	Ok	Temporarily repaired with stop holes.
JACKET 6 LEGS	Jacket	Leg	1994	Scour	Current	Insignific ant	Ok	
CONDEEP 4 SHAFTS	Gravity Based struct	Shaft	1994	Leak	Cable penetration	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1994	Crack	Fatigue	Minor		Cracks repaired by welding. Doublers welded on the highest utilized nodes. Clamps installed on all diagonals on wind stiffeners to reduce wind induced vibrations and thus
JACKET 4 LEGS	Helideck	Brace	1994	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING 3,5MM.
JACKET 4 LEGS	Helideck	Brace	1994	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING.
JACKET 4 LEGS	Main deck	Beam	1994	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Cellar deck	Beam	1994	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Jacket	Leg	1994	Crack	Not reported	Insignific ant	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Cellar deck	Leg	1994	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING.
JACKET 4 LEGS	Jacket	Caisson	1994	Extcorr	Coating breakdown	Minor	Ok	
JACKET 4 LEGS	Jacket	Caisson	1994	Extcorr	Coating breakdown	Minor	Ok	
JACKET 4 LEGS	Jacket	Caisson	1994	Extcorr	Coating breakdown	Minor	Ok	
JACKET 4 LEGS	Jacket	Caisson	1994		Corrosion	Minor	Ok	
JACKET 8 LEGS	Jacket	Leg		Coating	Vessel impact	Minor	-	N/A
TLP STEEL	Flare boom			Crack	Fatigue	Minor		Cracks repaired by rewelding. All loose/damaged bolts in the igniting system
MULTI WELL TEMPLATE	Template	Pipeline porch		Build-up	Drill cuttings	Insignific ant	Ok	
MULTI WELL TEMPLATE	Template	Pipeline porch		Build-up	Drill cuttings	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	Node	1994	Undercut	Fabrication	Minor		THE CRACK HAS BEEN REDUCED FROM A LENGTH OF 350MM TO 190MM INTERMITTENT AFTER 8MM GRINDING DEPTH
JACKET 8 LEGS	Crane pedestal	C2020 East	1994	Crack	Welding	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Crane pedestal	C2033 West	1994	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING/WELDING
JACKET 8 LEGS	Crane pedestal	C2034 East	1994	Crack	Not reported	Minor	Ok	REMOVED BY GRINDING

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
DORIS	Crane pedestal	C2018 Centre	1994	Crack	Not reported	Insignific ant	Ok	Removed by grinding 6 mm.
JACKET 8 LEGS	Crane pedestal	C2034 East	1994	Crack	Unknown	Minor	Ok	REMOVED BY GRINDING
JACKET 8 LEGS	Jacket	Conductor frame	1994	Crack	Fatigue	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1994	Crack	Fatigue	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1994	Crack	Not reported	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1994	Crack	Unknown	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket	Conductor frame	1994	Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1994	Crack	Not reported	Major	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1994	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node		Crack	Not reported	Major	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1994	Crack	Not reported	Minor	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1994	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 12 LEGS	Jacket	Node	1994	Crack	Not reported	Major	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1994	Crack	Welding	Minor	Ok	Ground.
JACKET 8 LEGS	Jacket	Conductor frame	1994	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1994	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1994	Crack	Not reported	Minor	Monitor ing	End punch marked. Grinding of chord side of stub performed in 1993.
JACKET 8 LEGS	Jacket	Node	1994	Crack	Not reported	Minor	Monitor ing	End punch marked. Not removed.
JACKET 8 LEGS	Crane pedestal	C2010 East	1994	Crack	Not reported	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Brace	1994	Crack	Fabrication	Minor	Ok	STRESS GROUTED T-CLAMP INSTALLED AUG.93
JACKET 4 LEGS	Jacket	Caisson	1994	Extcorr	Coating breakdown	Minor	Monitor ing	
JACKET 4 LEGS	Jacket	Caisson	1994	Crack	Corrosion	Major	Ok	
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1994	Crack	Fatigue	Minor	Monitor ing	Crack development is stopped by drilling holes in each end.
LOADING SYSTEM	Loading buoy	Column	1994	Crack	Unknown	Insignific ant	Ok	Repaired by grinding.
DORIS	Gravity Based struct		1994	Other	Vessel impact	Minor	Ok	
JACKET 4 LEGS	Jacket	Boat bumper	1994	Deformation	Vessel impact	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1994	Deformation	Vessel impact	Minor	Ok	N/A
SINGLE WELL TEMPLATE	Template	Protective structure		Loose	Poor attachment	Insignific ant	Ok	No repair found necessary. Cathodic protection to structure good.
MULTI WELL TEMPLATE	Template	Protective structure	1994	Deformation	Dropped object	Insignific ant	Ok	Some minor repair work has been performed.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Ok	No need for further repair work.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Ok	No need for further repair work.
JACKET 8 LEGS	Jacket	Brace	1995	Extcorr	Pitting corrosion	Insignific ant	Ok	
JACKET 8 LEGS	Jacket	J-tube	1995	Build-up	Drill cuttings	Minor	Monitor ing	No repair work found necessary.
JACKET 8 LEGS	Jacket	Brace	1995	Build-up	Drill cuttings	Insignific ant	Monitor ing	N/A.
CONDEEP 4 SHAFTS	Gravity Based struct	J-tube	1995	Other	Consumption	Minor	Monitor ing	Adding biocid and O2 remover (K-490 and XC-102) to recommended values to prevent corrosion.
TLP STEEL	Tether foundation		1995	Scratch	Unknown	Insignific ant	Ok	Reinspected in 1996, no development. Reinspected 1997: no development. Reinspected 1998: no development. Reinspected 1999: no development.
CONDEEP MONOSHAFT	Shaft	Anode	1995	Depletion	Unknown	Minor	Ok	
CONDEEP MONOSHAFT	Shaft	Anode	1995	Depletion	Unknown	Minor	Ok	
CONDEEP MONOSHAFT	Shaft	Anode	1995	Depletion	Unknown	Minor	Ok	
SEMISUB CONCRETE	Column	Anchor chain	1995	Other	Loss of anchor chain	Minor	Monitor ing	
JACKET 8 LEGS	Jacket	Leg	1995	Other	Vessel impact	Insignific ant	Ok	N/A. Impact did not cause any significant damage. Area recoated.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	Ground 2 mm, but the crack is still visible. Stop drilled, 3 mm hole at each end.
TLP STEEL	Module	Living quarter	1995	Crack	Dynamic forces	Insignific ant	Ok	Ground and repair welded.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	The crack is stop drilled 2 mm at each end. No need for further repair work.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Ok	No grinding has been done. The cracks have been punchmarked. No need for further repair work.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	No grinding has been done. The cracks have been punchmarked.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	The crack has been punchmarked. No need for further repair work.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	ing	The cracks have been punchmarked.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	The crack has been punchmarked. No need for further repair work.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant		The crack has been punchmarked.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant		The cracks have been punchmarked. No need for further repair work.
TLP STEEL	Module	Living quarter	1995	Crack	Fabrication	Insignific ant	Monitor ing	The cracks have been punchmarked.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
MULTI WELL TEMPLATE	Template		1995	Scour	Scouring	Minor	Monitor ing	
SEMISUB STEEL	Pontoon	Diesel tank	1995	Crack	Weather	Minor	Ok	CRACK STOPP DRILLED AT ENDS. PERMANENT REPAIR MAY 95.
SEMISUB STEEL	Hull	Column	1995	Bulge	Weather	Minor	Ok	LOCAL REPAIR WILL BE PERFORMED SPRING 95.
TLP STEEL	Tether	Coating	1995	Scratch	Dropped object	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket	Leg	1995	Other	Vessel impact	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node		Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	
JACKET 12 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor		N/A.
JACKET 12 LEGS	Jacket	Conductor frame	1995	Crack	Fatigue	Minor	Ok	N/A.
JACKET 12 LEGS	Jacket	Conductor frame	1995	Crack	Fatigue	Minor		Repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1995	Crack	Fatigue	Minor	Ok	Weld repaired at pos. 6 o'clock.
JACKET 8 LEGS	Jacket		1995	Crack	Unknown	Minor	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	Repaired by grinding.
JACKET 8 LEGS	Jacket	Conductor support	1995	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 8 LEGS	Jacket	Conductor support	1995	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor support	1995	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Conductor support	1995	Crack	Unknown	Insignific ant	Ok	Removed by grinding.
JACKET 8 LEGS	Jacket	Node	1995	Crack	Fatigue	Minor	Ok	Ground
JACKET 8 LEGS	Jacket	Node		Crack	Fatigue	Insignific ant		Ground
JACKET 8 LEGS	Jacket	Node	1995	Crack	Fatigue	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	Ground in -95
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	N/A.
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	N/A
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	Ground.
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	Repair welded.
JACKET 12 LEGS	Jacket	Node	1995	Crack	Unknown	Insignific ant	Ok	Repair welded

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
LOADING SYSTEM	Loading buoy	Ball joint	1996	Leak	Damaged ball joint	Minor	Ok	Damged ball joint replaced 17.3.96.
LOADING SYSTEM	Loading buoy	Anchor line	1996	Loose	Damaged lock pin	Minor	Ok	Repaired.
LOADING SYSTEM	Loading buoy	Anchor line	1996	Loose	Damaged lock pin	Major	Evaluat ion	
LOADING SYSTEM	Loading buoy	Ball joint	1996	Other	Damaged ball joint	Minor	Ok	
CONDEEP MONOSHAFT	Gravity Based struct	Skirt	1996	Build-up	Drill cuttings	Insignific ant		N/A
CONDEEP MONOSHAFT	Gravity Based struct	Conductor	1996	Leak	Unknown	Insignific ant	Monitor ing	N/A.
CONDEEP MONOSHAFT	Flare boom	Flare structure	1996	Crack	Unknown	Insignific ant	Ok	N/A.
LOADING SYSTEM		Anchor line		Corrosion protection	Positive cpm	Insignific ant	ing	
LOADING SYSTEM	Loading buoy	Deck structure	1996	Crack	Unknown	Insignific ant	Ok	N/A.
SINGLE WELL TEMPLATE	Template	Protection cap	1996	Other	Lack of fastening	Insignific ant	Ok	N/A.
SINGLE WELL TEMPLATE	Template	Protective structure	1996	Missing	Unknown	Insignific ant		N/A.
SINGLE WELL TEMPLATE	Template	Protective structure	1996	Scour	Not reported	Insignific ant	ing	
SINGLE WELL TEMPLATE	Template	Bolts	1996	Missing	Unknown	Insignific ant	Monitor ing	N/A.
LOADING SYSTEM	Loading buoy	Anchor line	1996	Other	Unknown	Insignific ant	Monitor ing	N/A.
MONOSHAFT	Main deck	Lower deck		Other	Vessel impact	Insignific ant	Ok	
		East boom		Extcorr	Corrosion	Minor		Connection plates are scheduled for maintainance during 1997 season.
SHAFTS		Flare top			Excessive heating	Major		New flare tip installed in June 1997.
SHAFTS	Gravity Based struct				Cloride penetration	Major		Repair is necessary within the next five years.
JACKET 8 LEGS		J-tube		Extcorr	Lack of coating	Minor	Ok	Inhibitor lines replaced by new ones.
		Fire protection		0	Erosion	Minor		Repaired.
JACKET 8 LEGS	Jacket	J-tube			Drill cuttings	Minor		No repair work performed.
		Leg			Vessel impact	Insignific ant		No further action required.
CONCRETE		Fair lead		Corrosion protection		Minor		N/A.
CONCRETE		Column			Marine growth	Minor	ing	2000: Cleaning of some areas with maine growth performed.
SEMISUB CONCRETE	Main support frame		1996	Extcorr	Humidity	Insignific ant	Ok	N/A.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SEMISUB CONCRETE	Module	Deck plate	1996	Crack	Leakage	Insignific ant	Ok	Crack arrested by stop drilling at each end.
SEMISUB CONCRETE	Pontoon	Pull-in-tubes (PIT)	1996	Loose	Material and design	Major	Ok	1998: 20 permanent clamps installed. Repair work deemed completed.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	Cracks repaired in September/October 1997 by cutting of stiffener and
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	Cracks repaired in September/October 1997 by cutting of stiffener and
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The 160mm crack repair welded and the 95mm crack reparied by cutting of stiffener and bulkhead in September/October 1997.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	Cracks repaired in September /October 1997 by cutting of stiffener and
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The crack was repaired by cutting of stiffener and bulkhead.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The crack was repair welded.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Insignific ant	Ok	The 500mm crack was repair welded and the 40mm crack was reparied by cutting of stiffener and bulkhead.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The 250mm, 2x100mm and 440mm cracks were repair welded, the 35mm, 15mm and 70mm cracks were repaired by cutting of stiffener and bulkhead.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The 250mm crack was repair welded and the 25mm crack was repaired by cutting of stiffener and bulkhead during September/October 1997.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The 140mm crack was repair welded and the 80mm crack was repaired by cutting of stiffener and bulkhead during September/October 1997.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	Cracks repaired by cutting of stiffener and bulkhead.
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Ok	The 170mm, 130mm, 160mm and 100mm cracks were repair welded, the 50mm, 65mm, 70mm, 2x35mm and 30mm cracks were rapaired by cutting of
TLP STEEL	Hull	Column	1996	Crack	Fatigue	Minor	Repair	The crack is repaired by cutting of stiffener and bulkhead.
JACKET 8 LEGS	Jacket	Boat bumper	1996	Missing	Not reported	Insignific ant	Ok	N/A
CONDEEP 4 SHAFTS	Gravity Based struct	J-tube	1996	Leak	Bursting	Insignific ant	Ok	Inspection/repair planned during 1996 season.
CONDEEP MONOSHAFT	Gravity Based struct	Shaft	1996	Spalling	Overpressure	Minor	Ok	The damage will be repaired at the first appropriate time.
CONDEEP MONOSHAFT	Main deck	Box structure	1996	Extcorr	Moisture	Minor	Ok	Man holes in beams sealed and water removed form lower beams in structure.
JACKET 4 LEGS	Jacket	Leg	1996	Debris	Trawling	Insignific ant	Ok	No action required.
JACKET 4 LEGS	Jacket	Brace	1996	Loose	Unknown	Insignific ant	Ok	No action required.
JACKET 4 LEGS	Crane pedestal	CR-1902	1996	Crack	Fabrication	Minor	Ok	The cracks has been ground, no rewelding has been deemed necessary.
TLP CONCRETE	Flare boom	Flare top	1996	Other	Dropped object	Major	Ok	New tulip installed.
JACKET 4 LEGS	Jacket		1996	Debris	Unknown	Minor	Ok	
JACKET 4 LEGS	Jacket	Brace	1996	Other	Access	Insignific ant	Ok	None.
JACKET 6 LEGS	Jacket	Brace	1996	Other	Access	Insignific ant	Ok	
CONDEEP 4 SHAFTS	Flare boom	Wind strut		Crack	Fatigue	Insignific ant		Ground and repair welded.
CONDEEP 4 SHAFTS	Gravity Based struct	Cell	1996	Other	Pressure build-up	Insignific ant	Ok	All cells have been connected and hereby pressure variations equalized.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
TLP CONCRETE	Hull	Column	1996	Spalling	Not reported	Insignific ant	Ok	Repaired within end of 1997.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1996	Crack	Fatigue	Insignific ant	Ok	Ground and repair welded.
CONDEEP 4 SHAFTS	Shaft	Seawater shaft	1996	Intcorr	Casting	Minor	Ok	Removal of poor and chloride contaminated concrete, cleaning of reinforcement and concrete surfaces and casting of fresh mortar. Topcoated
SEMISUB STEEL	Hull	Column	1997	Crack	Fatigue	Minor	Ok	Repair work took place during week 25 1997.
SEMISUB STEEL	Mooring line	Chain links	1997	Scratch	Fairlead	Minor	Repair	Grinding of fairlead 'pockets' to be conducted during the 2001 season.
CONDEEP 4 SHAFTS	Main deck	Walkway	1997	Other	Dropped object	Major	Ok	
JACKET 8 LEGS	Jacket	Riser protection	1997	Deflection	Vessel impact	Major	Ok	N/A
CONDEEP MONOSHAFT	Gravity Based struct	Shaft	1997	Crack	Unknown	Insignific ant	Ok	No further action requried. 1999: No development.
CONDEEP MONOSHAFT	Gravity Based struct	Shaft	1997	Crack	Unknown	Insignific ant	Ok	No further action required. 1999: No development.
CONDEEP MONOSHAFT	Gravity Based struct	Shaft	1997	Crack	Pipeline expansion	Insignific ant	Ok	No further action required. 1999: No development.
LOADING SYSTEM	Loading buoy		1997	Dent	Unknown	Insignific ant	Monitor ing	1999: No development.
MULTI WELL TEMPLATE	Template	Control module	1997	Leak	Insufficient seal	Minor		Replacement of controlmodul C-2 was performed during autumn 1997.
MULTI WELL TEMPLATE	Template	Control module	1997	Leak	Insufficient seal	Minor	Ok	Controlmodule W-09 replaced in September/October 1997.
CONDEEP 4 SHAFTS	Main deck	Module	1997	Coating	Erosion	Minor	Ok	New areas with missing/damaged fire protection. Should be repaired within a period of 12 months.
	Main deck	Module	1997	Coating	Erosion	Minor	Ok	Work order issued and repair planned.
JACKET 8 LEGS	Jacket	J-tube		Other	Unknown	Minor	Ok	It's planned to take samples in 1998 to find the cause of the gas bobbles.
JACKET 8 LEGS	Main deck	Module	_	Coating	Erosion	Insignific ant	Ok	N/A
JACKET 8 LEGS	Main deck	Module	1997	Coating	Fabrication	Minor	Ok	N/A
JACKET 8 LEGS	Crane pedestal	Gangway support		Crack	Fabrication	Insignific ant	Repair	The crack will be ground.
SEMISUB CONCRETE	Column		1997	Extcorr	Insuffcient cover	Minor	Ok	Repair work with new epoxy completed at G30 and initiated at G40, completed on G40, G10 and G20 in 2000.
SEMISUB CONCRETE	Column	Coating	1997	Coating	Poor workmanship/product	Minor	Evaluat ion	N/A
SEMISUB CONCRETE	Main support frame	Walkway	1997	Crack	Fatigue	Minor	Ok	1998: Larger stop holes drilled at ends.
SEMISUB CONCRETE	Pontoon	J-tube	1997	Broken	Poor workmanship/wave	Minor	Ok	Four bellows replaced and two reinforced. 2000: New temporary rubber bellow 180O03 installed.
CONDEEP 3 SHAFTS	Gravity Based struct	Shaft	1997	Leak	Not reported	Insignific ant	Ok	Leakage repaired.
JACKET 12 LEGS	Jacket	Conductor frame	1997	Crack	Fatigue	Minor	Ok	Recommend grinding/welding in 1998.
JACKET 12 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Ok	Welded and ground.
JACKET 12 LEGS	Jacket	Conductor frame		Crack	Fatigue	Minor	Monitor ing	Remedial action will be taken to correct the condition in 1998.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 12 LEGS	Jacket	Conductor frame	1997	Crack	Fatigue	Minor	Monitor ing	Remedial action will be taken to correct the condition in 1998.
JACKET 12 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Monitor ing	
JACKET 8 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Ok	No futher action deemed neccassary.
JACKET 4 LEGS	Jacket		1997	Other	Flooded member	Insignific ant	Monitor ing	N/A
JACKET 4 LEGS	Jacket		1997	Other	Flooded member	Insignific ant		
JACKET 8 LEGS	Jacket		1997	Deformation	Vessel impact	Minor	Ok	
SEMISUB STEEL	Hull	Column	1997	Crack	Fatigue	Minor	Ok	Crack welded 15 April 1997.
SUBSEA STRUCTURE	T-connection	Hatch	1998	Other	Trawling	Minor	Ok	A new top hatch has been installed.
SUBSEA STRUCTURE	T-connection	Valve	1998	Leak	Loose bolts	Minor	Ok	Loose bolts retightend by divers.
SUBSEA STRUCTURE	T-connection	Protective structure		Debris	Not reported	Insignific ant	Ok	
JACK-UP 3 LEGS	Jack-up	Leg	1998	Undercut	Not reported	Insignific ant	Ok	N/A
JACK-UP 3 LEGS	Jack-up	Leg		Undercut	Not reported	Insignific ant	Ok	N/A
FPSO	Hull	Ballast tank	1998	Dent	Vessel impact	Major	Ok	Welds and steel material examined by MPI, no cracks revaled.
JACKET 8 LEGS	Jacket	Caisson	1998	Other	Dropped object	Major	Ok	Caisson removed from the structure. Member between node 526 and 546 was
FSU	Hull	Void	1998	Leak	Fabrication	Insignific ant	Ok	Leakage repaired by welding.
CONDEEP 4 SHAFTS	Flare boom	Wind strut		Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
JACKET 4 LEGS	Jacket	Boat bumper	1998	Other	Vessel impact	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1998	Crack	Fatigue	Minor	Ok	Area sandblasted and recoated. No further action.
JACKET 8 LEGS	Jacket	Node	1998	Crack	Fatigue	Insignific ant	Monitor ing	Grinding depth reported 1-2mm. Area sandblasted 360 degrees.
JACKET 8 LEGS	Jacket	Node	1998	Crack	Fatigue	Minor	Ok	N/A
JACKET 8 LEGS	Jacket	Node	1998	Crack	Fatigue	Minor	Ok	N/A
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Evaluat ion	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method is under evaluation.
TLP STEEL	Hull	Column	1998	Crack	Fatigue	Minor	Ok	Repair method under evaluation.
SUBSEA STRUCTURE	T-connection	Protective structure	1998	Bare-metal	Trawling	Insignific ant	Ok	N/A
ONSHORE FACILITY	Tunnel	Anode	1998	Other	Fabrication	Minor	Monitor ing	No further actions is deemed nesassary.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1998	Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1998	Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1998	Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1998	Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1998	Crack	Fatigue	Minor	Ok	The crack was weld repaired during the 1998 shutdown.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1999	Crack	Fatigue	Minor	Ok	The crack has been weld repaired.
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1999	Crack	Fatigue	Minor	Ok	The crack has been weld repaired.
CONDEEP 4 SHAFTS	Flare boom	Wind strut		Crack	Fatigue	Insignific ant	Ok	N/A
SHAFTS	Flare boom	Wind strut	1999	Crack	Fatigue	Minor	Ok	The crack has been weld repaired.
	Hull	Module		Coating	Poor fabrication	Minor	Repair	Repair planned to spring/summer 2001.
SEMISUB STEEL	Hull	Moorings	-	Scratch	Mooring chain	Minor	Ok	Repair by grinding is evaluated.
SUBSEA STRUCTURE	SSIV	Spool piece	1999	Broken	Unknown	Minor	Ok	SSIV recovered to surface and brougth onshore for FAT test. SSIV reinstalled to existing hub base.
MULTI WELL TEMPLATE	Template	Hatch	1999	Broken	Trawling	Minor	Ok	Broken hatch will be replaced during the summer season.
	Mooring line	Wire segment		Deformation	Installation	Minor	Ok	To be evaluated.
FPSO	Hull	Cargo-/ballast tank	1999	Inclusion	Fabrication	Minor	Ok	Ground 10mm and rewelded.
FPSO	Hull	Cargotank	1999	Extcorr	Pitting corrosion	Minor	Ok	Pittings ground and sealed with Belzona 111. Medio February 2000 are 10 of 16 cargotanks inspected. Re-inspection of tank 5SB and 6SB i n September 2000.
CONDEEP 4 SHAFTS	Shaft	Seawater shaft	1999	Deformation	Vessel impact	Minor	Ok	
SUBSEA STRUCTURE	T-connection	Protective structure		Bare-metal	Trawling	Minor	Ok	Additional trawlrejecting structure installed in July 2000.
JACKET 12 LEGS	Jacket	Leg	1999	Dent	Vessel impact	Minor	Ok	N/A
FPSO	Hull	Cargo-/ballast tank	1999	Crack	Fabrication/fatigue	Minor	Ok	Sprekken repareres ved at deler av platene i langsskips innerhud og tverramme skiftes ut på en slik måte at knutepunktet stives av. Reparasjonen
JACKET 8 LEGS	Jacket	Leg	1999	Deformation	Vessel impact	Minor	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Turret	Rails	1999	Crack	Not reported	Minor	Ok	Repaired.
CONDEEP MONOSHAFT	Gravity Based struct	Shaft	1999	Crack	Not reported	Minor	Monitor ing	Possible further development. Will be monitored during future inspections.
MULTI WELL TEMPLATE	Template	Hatch	1999	Missing	Dropped object	Insignific ant	Ok	New hatch to be installed.
MULTI WELL TEMPLATE	Template		1999	Build-up	Drill cuttings	Insignific ant	Monitor ing	N/A
MULTI WELL TEMPLATE	Template	Protective structure	1999	Missing	Not reported	Insignific ant	Ok	N/A
JACKET 8 LEGS	Jacket		1999	Other	Not reported	Minor	Monitor ing	N/A
JACKET 12 LEGS	Jacket	Conductor frame	1999	Crack	Fatigue	Minor	Ok	Conductor frame to be replaced during 2000 season.
JACKET 8 LEGS	Jacket	Conductor frame	1999	Crack	Fatigue	Minor	Ok	N/A
SUBSEA STRUCTURE	Template			Scour	Erosion	Insignific ant	Ok	N/A
SEMISUB STEEL	Main deck	Node	1999	Crack	Fabrication	Insignific ant	Ok	Crack removed by grinding.
JACKET 8 LEGS	Jacket	Conductor frame	1999	Crack	Fatigue	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Brace	1999	Crack	Not reported	Minor	Monitor ing	Lightly ground.
JACKET 8 LEGS	Jacket	Member	1999	Other	Flooded member	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Member	1999	Other	Flooded member	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Member	1999	Other	Flooded member	Minor	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Member	1999	Other	Flooded member	Minor	Monitor ing	N/A
JACKET 12 LEGS	Jacket	Leg	1999	Other	Vessel impact	Minor	Ok	N/A
FPSO	Hull	Ballast tank	1999	Crack	Not reported	Minor	Ok	
CONDEEP 4 SHAFTS	Flare boom	Wind strut	1999	Crack	Fatigue	Minor	Ok	Crack has been weld repaired.
FPSO	Hull		1999	Scratch	Vessel impact	Minor	Ok	N/A
JACKET 4 LEGS	Main deck	Walkway	1999	Deformation	Vessel impact	Minor	Ok	
JACKET 8 LEGS	Jacket	Brace	1999	Scratch	Vessel impact	Minor	Ok	
JACKET 4 LEGS	Jacket	Lower deck	2000	Other	Vessel impact	Insignific ant	Ok	
FPSO	Hull	Ballast tank	2000	Crack	Not reported	Major	Ok	Stiffener replaced by new stiffener with continous flange.
SUBSEA STRUCTURE	Y-connection	Protective structure	2000	Scour	Scouring	Insignific ant	Monitor ing	N/A
JACKET 8 LEGS	Jacket	Member	2000	Extcorr	Unknown	Minor	Ok	The area has been anti corrosion treated.
CONDEEP 3 SHAFTS	Main support frame	Member		Other	Welding	Insignific ant	Ok	Weld defect removed with grinding.
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekkene er reparert ved å slipe og legge ny sveis.
SINGLE WELL TEMPLATE	Template	Annulus stab		Leak	Not reported	Insignific ant		

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SINGLE WELL TEMPLATE	Template	Annulus stab	2000	Leak	Not reported	Insignific ant	Evaluat ion	Solutions for permanent repair of leakage is evaluated.
JACKET 8 LEGS	Jacket	Leg	2000	Extcorr	Waterfilled member	Insignific ant	Ok	Repaired.
SEMISUB CONCRETE	Mooring line	Anode	2000	Depletion	Current drainage	Insignific ant	Repair	Anode to be replaced in the coming years.
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Insignific ant	Monitor ing	N/A
FPSO	Hull	Ballast tank	2000	Crack	Not reported	Minor	Repair	DNV has issued a notifcation regarding reparation within 30th June 2001.
FPSO	Hull	Ballast tank	2000	Crack	Not reported	Minor	Repair	DNV has issued a notification regarding reparation within 30th June 2001.
JACKET 4 LEGS	Module	Cover	2000	Crack	Unknown	Minor	Monitor ing	
SUBSEA STRUCTURE	T-connection	Valve	2000	Leak	Not reported	Minor	Monitor ing	A study performed concludes with no intervention work requried. Further monitoring necassary.
SEMISUB STEEL	Mooring line	Wire segment	2000	Scratch	Small diametre wire	Minor	Ok	Clamp installed, in addition was glue (Icopal) injected to seal off the area.
SUBSEA STRUCTURE	T-connection	Valve	2000	Leak	Not reported	Minor	Monitor ing	
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekken reparert ved at deler av platene i langskips innerhud er skiftet.
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekken er reparert ved at deler av platene i langskips innerhud skiftes.
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekken er reparert ved at deler av platene i langskips innderhud skiftes.
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekken er reparert ved at deler av platene i langskips innerhud er skiftet.
SEMISUB STEEL	Mooring line	Top segment	2000	Wear	Chafing	Minor	Monitor ing	
SEMISUB STEEL	Column		2000	Dent	Vessel impact	Minor	Repair	Dented area to be repaired at the revisionstop in 2002.
CONDEEP 3 SHAFTS	Gravity Based struct	Column	2000	Other	Vessel impact	Minor	Ok	
CONDEEP 4 SHAFTS	Derrick		2000	Other	Strong wind	Minor	Ok	
MULTI WELL TEMPLATE	Template		2000	Scour	Drilling	Insignific ant	Ok	Template elevated 59mm in one end and 17mm in the other, total jacking 144mm and 102mm, respectivly.
MULTI WELL TEMPLATE	Template		2000	Scour	Drilling	Insignific ant	Monitor ing	Template elevated in three corners 81mm, 110mm and 103mm respectivly. The template has been elevated 60mm in a previous operation.
JACK-UP 3 LEGS	Jack-up	Leg	2000	Crack	Fabrication	Insignific ant	Ok	Ground 4mm.
FPSO	Hull	Cargo-/ballast tank	2000	Crack	Fabrication/fatigue	Minor	Ok	Sprekken repareres ved at deler av platene i langskips innerhud skiftes ut.
FPSO	Hull	Cargo-/ballast tank		Crack	Fabrication/fatigue	Minor	Ok	Sprekken er reparert ved at deler av platene i langskips innerhud ble skiftet ut.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Deck/stern	2000	Deformation	Vessel impact	Major	Ok	10-15 meters of the off-loading hose are replaced. Cracks beween deck and stern repaired by replaceing plates and stifferners. Flare structure node
FPSO	Hull	Cargotank	2000	Crack	Fabrication	Minor	Ok	Repair welded.
JACKET TRIPOD	Jacket	Leg	2000	Other	Subsidence	Insignific	Monitor	N/A
						ant	ing	
JACKET 12 LEGS	Jacket	Inlet grill	2000	Debris	Dropped object	Insignific ant	Monitor ing	Attempt to open/remove grill in 2001.
JACKET 4 LEGS	Jacket	Leg	2001	Other	Vessel impact	Minor	Ok	N/A
CONDEEP	Flare boom	Top platform	2001	Crack	Temperature/fatigue	Minor	Monitor	Sprekk ble slipt bort og sveiserepararert. Penetrant kontroll ble utført før og
MONOSHAFT							ing	etter reparasjonen.
JACKET 8 LEGS	Jacket	Member	2001	Crack	Fabrication	Minor	Monitor ing	
JACKET 8 LEGS	Helideck	Helideck support	2001	Crack	Fatigue	Minor	Ok	To be weld repaired.
FPSO	Hull	Ballast tank	2001		Vessel impact	Insignific ant	Ok	
MULTI WELL TEMPLATE	Template	Protective structure	2001	Other	Dropped object	Minor	Ok	N/A
JACKET 8 LEGS	Jacket		2001	Scratch	Vessel impact	Insignific ant	Monitor ing	N/A
MULTI WELL TEMPLATE	Template		2001	Debris	Trawling	Insignific ant	-	Trawl gear removed.
FPSO	Hull	Support column	2001	Crack	Fatigue	Minor	Ok	Sprekken er reparert med sliping og sveising.
FPSO	Hull	Support column	2001	Crack	Fatigue	Minor	Ok	Sprekken er reparert ved sliping og sveising.
JACKET 12 LEGS	Jacket	Node	2001	Extcorr	Corrosion	Insignific ant	Evaluat ion	Remedial actions not deemed necassary at present, to be re-evaluated during the next inspection.
JACKET 12 LEGS	Jacket	Node	2001	Crack	Fatigue	Insignific ant	Ok	The adjacent part of the conductor frame was removed after finishing the inspection.
JACKET 12 LEGS	Jacket	Node	2001	Crack	Fatigue	Minor	Repair	Repair planned to be executed during sommer 2001.
JACKET 12 LEGS	Jacket	Node	2001	Crack	Fatigue	Insignific ant	Monitor ing	
JACKET 12 LEGS	Jacket	Node	2001	Crack	Fatigue	Insignific ant	Ok	The crack has been repaired.
SUBSEA STRUCTURE	T-connection	Hot-tap	2001	Leak	Not reported	Insignific ant	Monitor ing	The leakage will be monitored by ROV. Any development will be reported.
FPSO	Hull	Ballast tank	2001	Crack	Welding	Insignific ant	-	No immediate repair is necessary.
FPSO	Hull	Ballast tank	2001	Crack	Welding	Insignific ant	-	No immidiate repair of the cracks is necessary.
FPSO	Hull	Ballast tank	2001	Crack	Welding	Insignific ant		No imidiate repair of the cracks is necassary.
FPSO	Hull	Support column	2001	Crack	Fatigue	Minor	Ok	Sprekken er repararert ved sliping og sveising. To kneplater i langskipsreting ble installert. Utført under driftstansen i sept. 2001.
FPSO	Hull	Support column	2001	Crack	Fatigue	Minor	Ok	Sprekken er repareret ved sliping og sveising. To kneplater i langskipsreting ble installert. Utført under driftstansen i sept. 2001.
SEMISUB STEEL	Hull	Column	2002	Scratch	Vessel impact	Insignific ant	Ok	N/A
SEMISUB STEEL	Hull	Column	2002	Crack	Fatigue	Minor	Ok	Repaired during RS2002.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Cargotank	2002	Crack	Fatigue	Minor	Ok	Temporary repair with Carbon Fibre Reinforced Polymer (CRFP) of 6 areas, 3 with leaks and three 'similar', performed. Permanent repair performed 2002/03 by welding a transverse knee-plate on the web frames in the crude tanks and in
JACKET 4 LEGS	Jacket		2002	Other	Seicmic equipment	Insignific ant	Ok	N/A
FPSO	Main deck	Tank deck	2002	Crack	Fatigue	Insignific ant	Ok	Modification of all kneplates at module stools which have longitudinal "connection".
SEMISUB STEEL	Main deck	Riser balcony	2002	Crack	Fabrication	Minor	Ok	Rewelded during shut-dowm 2002.
CONDEEP 3 SHAFTS	Gravity Based struct	Cell	2002	Crack	Not reported	Minor	Monitor ing	To be kept monitored for crack developement and reinspection to veryfy crackwith and indication of corrosion to re-inforcement.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at en ny platedel blir sveiset inn på skadestedet. Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at en ny platedel blir sveist inn på skadestedet. Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at en ny platedel blir sveist inn på skadestedet.Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
JACKET 4 LEGS	Module	DOP	2002	Crack	Material selection	Minor	Evaluat ion	Plans for repair is evaluated, as of April 2002.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at ny platedel blir sveist inn på skadestedet. Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at en ny platedel blir sveiset inn på skadestedet. Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
FPSO	Hull	Cargo-/ballast tank	2002	Crack	Fatigue	Minor	Ok	Sprekken repareres ved at en ny platedel blir sveiset inn på skadestedet. Platen knekkes slik at belastningspunktet kommer ut av sveisesonen.
MULTI WELL TEMPLATE	Template	Slot	2002	Other	Dropped object	Major	Ok	N/A
FPSO	Main deck	Bracket connection	2002	Crack	Fatigue	Insignific ant	Ok	The crack was grinded out, and NDT was performed to ensure that the crack was gone. The steel was preheated to 100deg. C, and crack was welded according to given procedure. The welding was NDT teste by DNV after 12
SINGLE WELL TEMPLATE	Template	Connector	2003	Leak	Unlocking of connection	Minor	Ok	
CONDEEP 4 SHAFTS	Flare boom	Brace	2003	Dent	Unknown	Minor	Monitor ing	Reparasjon vurderes dersom skaden utvikler seg, noe som er lite sannsynlig pga lav utnyttelse.
JACKET 4 LEGS	Jacket	Leg	2003	Scratch	Vessel impact	Major	Evaluat ion	
JACKET 6 LEGS	Jacket	Conductor guide	2003	Crack	Loads from drilling	Minor	Ok	Clamp will be installed.
MULTI WELL TEMPLATE	Template	Connector	2003	Leak	Not reported	Insignific ant	Ok	Has tightened the bolts on flanges 1 - 1 1/4 turn, and pressure tested to 200 bar. Shall replace the gasket on a later occassion.
MULTI WELL TEMPLATE	Template	Flange	2003	Leak	Not reported	Minor	Evaluat ion	
JACKET 4 LEGS	Jacket	Leg	2003	Scratch	Vessel impact	Major	Evaluat ion	
JACKET 4 LEGS	Jacket	Caisson guide	2003	Missing	Design	Minor	Ok	Bolted guide clamps was installed in May 2004.
SUBSEA STRUCTURE	T-connection	Protective structure	2003	Bare-metal	Trawling	Minor	Ok	N/A
SUBSEA STRUCTURE	T-connection	Protective structure	2003	Bare-metal	Trawling	Minor	Ok	N/A

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SUBSEA STRUCTURE	T-connection	Protective structure	2003	Bare-metal	Trawling	Insignific ant	Ok	N/A
SEMISUB STEEL	Flare boom	Flare top	2003	Burnmark	Excessive heating	Minor	Ok	Replacement of I-beam 2 - 3 metres (Incoloy 850 HT) at top-platform.
FPSO	Main deck	Tank deck		Crack	Fatigue	Insignific ant	Ok	Imdiate repair with drilling of stopholes. Permanent repair with circular cable penetration conducted 2005.
JACKET 4 LEGS	Jacket	Caisson	2003	Corrosion protection	Galvanic effect	Minor	Evaluat ion	
FPSO	Hull	Water ballast tank 8	2004	Crack	Fatigue	Minor	Ok	The cracks were repaird autumn 2004. The cracks have been welded from the inside of the hull by use of habitat on the sea side. The welds will be checked from outside shell by use of ROV aud video. Extra shell stiffeners have been
FPSO	Hull	Water ballast tank # 5	2004	Crack	Fatigue	Minor	Ok	The cracks were permanently repaired during the autumn 2004 and also reinforced as shown on the enclosed figure.
FPSO	Hull	Water ballast tank # 8	2004	Crack	Fatigue	Minor	Ok	The cracks were repaired the autumn 2004. The cracks along the stiffeners have been welded from the inside of the hull by use of habitat on the sea side. These welds will be cheeked from outside shell by use of ROV and video.
SEMISUB STEEL	Hull	Column	2004	Crack	Fatigue	Insignific ant	Repair	To be reparied during 4 Q 2004.
MULTI WELL TEMPLATE	Template	Control module	2004	Leak	Not reported	Insignific ant	Ok	New flow control moduel (FCM) installed.
LOADING SYSTEM	Loading buoy		2004	Leak	Not reported	Minor	Repair	
FPSO	Hull		2004	Other	Thruster not engaged.	Minor	Ok	
MULTI WELL TEMPLATE	Template		2004	Scour	Gas leakage from well.	Minor	Monitor ing	
JACKET TRIPOD	Jacket	base frame A4	2004	Other	Not reported	Insignific ant		
SUBSEA STRUCTURE	T-connection	Subsea connection point	2004	Leak	Not reported	Minor	Monitor ing	
SUBSEA STRUCTURE	T-connection		2004	Bare-metal	Trawling	Insignific ant		NA
SEMISUB STEEL	Main deck	Lifeboat boarding platform #3	2004	Crack	Dropped object	Minor	Ok	The structure was repaired in February 2005.
SEMISUB STEEL	Hull	Brace	2004	Crack	Fatigue	Minor	Ok	Cracks have been welded and stiffeners have been modified/softened.
FPSO	Hull	Water ballast tank # 4	2004	Crack	Fatigue	Minor	Ok	The crack over in way of the knuckle line in the bilge was repaired in February 2005. The crack has been welded from the inside of the hull by use of habitat on the sea side. This weld will be checked from outside shell by use of ROV
FPSO	Hull	Water ballast tank # 5	2004	Crack	Fatigue	Minor	Ok	The cracks were repaired autumn 2004. The cracks have been welded from the inside oft he hull by use of habitat on the sea side. The welds will be cheeked from outside shell by use of ROV and video during the summer 2006.
FPSO	Hull	Water ballast tank # 6	2004	Crack	Fatigue	Minor	Ok	The cracks were repaired the autumn 2004. The cracks along the stiffeners have been welded from the inside of the hull by use of habitat on the sea side. The welds will be checked from outside shell by use of ROV and video during
FPSO	Hull	Water ballast tank # 7	2004	Crack	Fatigue	Minor	Ok	The cracks were repaired the autumn 2004 and the spring 2005. The cracks have been welded from the inside of the hull by use of habitat on the sea side. The welds will be cheeked from outside shell by use of ROV and video during

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SEMISUB CONCRETE	Hull	Column	2004	Scratch	Vessel impact	Insignific ant	Ok	N/A
SEMISUB STEEL	Column	Bottom plate	2004	Hole	Erosion/corrosion	Minor	Repair	Repair by welding planned to start wek 20, 2004.
FPSO	Main deck	Mast	2004	Bulge	Roll	Insignific ant	Monitor ing	Ranalysis on-going to determine cause and remedial measures.
FPSO	Hull	Water ballast tank # 5 & 6	2005	Crack	Fatigue	Minor	Ok	The cracks were repaired and reinforced during the summer 2005 as shown on the enclosed figure.
FPSO	Hull	Water ballast tank # 5 & 6	2005	Crack	Fatigue	Minor	Ok	The cracks were repaired and reinforced during the summer 2005 as shown on the enclosed figure.
FPSO	Hull	Water ballast tank # 5 port & # 9 starbord	2005	Crack	Fatigue	Minor	Ok	The cracks were repaired and reinforced during the autumn 2005 as shown on the enclosed figures.
JACKET 8 LEGS	Jacket	Caisson	2005	Corrosion protection	Galvanic effect	Minor	Repair	Liner to be installed.
CONDEEP 4 SHAFTS	Flare boom	Brace	2005	Crack	Inclusion	Minor	Ök	Sprekken er sveisereparert i 2007.
LOADING SYSTEM	Loading buoy	Mooring line	2005	Broken	Touch by loading hose.	Minor	Repair	Change-out of wire within May 2007.
JACKET 8 LEGS	Jacket	Leg	2005	Scratch	Vessel impact	Insignific ant		N/A
JACKET TRIPOD	Jacket	Leg		Scratch	Vessel impact	Minor	Monitor ing	
FPSO	Hull	Deck 1		Crack	Not reported	Minor	Ok	Repair welded in July 2007 from inside hull with use of outside habitat.
FPSO	Hull	Deck 1 BB FWD	2005	Crack	Not reported.	Minor	Ok	Repair welded in July 2007 from inside hull with use of outside habitat.
JACKET 8 LEGS	Jacket	Leg	2005	Scratch	Vessel impact	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Leg	2005	Scratch	Vessel impact	Major	Ok	
FPSO	Hull	Water ballast tank # 7	2005	Crack	Fatigue	Minor	Ok	The crack in the bottom plate was repaired at the end of May 2005. The crack has been welded from the inside of the hull by use of habitat on the sea side. The weld will be checked from outside shell by use of ROV and video during
TLP STEEL	Hull	Column	2005	Scratch	Vessel impact	Insignific ant	Ok	N/A
FPSO	Hull	Bow stinger	2005	Deformation	Wave impact	Minor	Ok	Repaired and reinforced.
FPSO	Hull	Bow	2005	Crack	Wave impact	Minor	Ok	Crack repaired and inserted reinforcing brackets.
SEMISUB STEEL	Hull	Column	2005	Crack	Fatigue	Minor	OK	Welded.
SEMISUB STEEL	Hull	-	2005	Cracks	Fatigue	Insignific ant	ОК	All welds repaired (2018)
SEMISUB STEEL	Hull	-	2006	Cracks	Fatigue	Insignific ant		All welds repaired (2018)
	Hull	Pontoon		Crack	Fatigue	Minor		Crack was repaired by inside welding in transit draft. Welding area was subjected to water during welding, which caused new leakage just months later
	Hull	Main deck		Crack	Fatigue	Minor		The crack has to be welded and stiffener softended. Hydro Prosjects is to come
	Main support frame	Node		Crack	Fatigue	Minor		The crack has been grinded 2mm. The crack will be grinded completely in 2006. If penetrating thorugh thickness, it will be welded.
FPSO	Hull	Ballast water tank	2006	Crack	Fatigue	Minor		Crack tried to be ground, but stopped before grinding through plate. Crack temporary repair welded from inside by use of habitat April 2007. Installation of additional carlings finished April 2007. Monitoring of weld repair every 6th
FPSO	Hull	Cargo tank 3 & 4	2006	Crack	Fatigue	Minor	Ok	Cargo tank # 3 repaired in March and # 4 in May 2007. Repair procedures and welding procedure have been approved by DnV. All other tank radars have been checked for cracks by use of eddy current, with no new cracks found.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Cargo tank # 1	2006	Crack	Fatigue	Minor	Ok	The cracks have been repaired. The knuckle line has been supported with extra brackets, also in the port ballast tank. The knuckle weld has been checked for cracks at all the frames in the water ballast tank # 1 port and starboard.
SEMISUB STEEL	Column	G-30 and G-40	2006	Crack	Fatigue	Minor		The stiffeners has to be modified, ie double sniped to enable more softness. Hydro Projects is to come up with a solution of the repair.
JACKET 4 LEGS	Jacket	Conductorguide	2006	Crack	Fatigue	Minor	Ok	A permanent clamp has been installed by ROV
JACKET 8 LEGS	Jacket	Leg	2006	Scratch	Not reported	Minor	Monitor ing	N/A
JACKET 4 LEGS	Jacket	Leg	2006	Other	Not reported	Minor	Evaluat ion	N/A
JACKET 4 LEGS	Jacket	Vertical brace	2006	Crack	Not reported	Insignific ant		The possible defect is evaluated considering fatigue, static utilization and redundancy. The member is redundant in all respects and the defect is not considered to affect structual integrity. Work is initiated to confirm or reject the
JACKET TRIPOD	Jacket	Leg	2006	Scratch	Vessel impact.	Insignific ant	Ok	N/A
FPSO	Hull	Water ballast tank # 7 port	2006	Crack	Fatigue	Minor	Ok	The crack was repaired and reinforced during the winter 2006 as shown on the enclosed figure.
FPSO	Hull	Water ballast tank # 6 starbord	2006	Crack	Fatigue	Minor	Ok	The crack will be repaired during June 2006. The crack will be welded from the inside of the hull by use of habitat on the sea side. Extra shell stiffeners will be
FPSO	Hull	Water ballast tank # 10, # 5, # 6 & forepeak	2006	Crack	Fatigue	Minor	Ok	The cracks will be repaired and reinforced during the summer 2006 as shown in the enclosed repair procedure with figures.
MULTI WELL TEMPLATE	Template	Manifold hub	2006	Leak	Not reported.	Minor	Repair	Well shut-in, pressure relieve and inhibition of flowline.
JACKET 4 LEGS	Jacket	Pipe support clamp	2006	Broken	Wave action.	Minor		It is initiated a ROV survey to identify the pipework and any damage done to structural elements.
JACKET 8 LEGS	Jacket	Riser protection frame	2006	Crack	Wave action	Minor	Repair	Monitoring initiated to identify further development. Restrictions to boat traffic adjacent guide. Assessment initiated for repair strategy.
FPSO	Mooring line	Anchor	2006	Broken	N/A	Major		Inspect with ROV the damaged anchor chain and the other 9 anchor chains, fairleads and risers. Further, suggest a plan for re-establishing anchor line # 4.
FSU	Hull	Stern	2006	Deformation	Vessel impact	Major	_	Njord Bravo towed ashore for repair work.
JACKET 8 LEGS	Jacket	Leg		Scratch	Vessel impact.	Major		N/A
SEMISUB CONCRETE	Main support frame	Beam		Crack	Fatigue	Minor	Ok	Crack in connection to gangway from MSF to columntop G20 is welded.
FPSO	Hull	Water ballast tank # 7 starboard	2007	Crack	Fatigue	Minor		The cracks have been tempoary repaired with welded from the inside of the hull by use of habitat on the sea side. Additional carling were installed for reinforcement. Repair performed in June 2007. The weld is to be monitored
FPSO	Main deck	Firewall	2007	Crack	Fatigue	Insignific ant		Two extra brackets have been installed in the cofferdam. One outside bracket was 20mm out of line with the inside structure. Crack around this bracket. The
FPSO	Hull	Water ballast tank # 4 port	2007	Crack	Fatigue	Minor	Monitor ing	The crack has been temporary repaired with weld from the inside of hull by use of habitat on the sea side. Extra carlings were installed for reinforcement. Repair was preformed May 2007. Weld to be monitored every 6th month.
FPSO	Hull	Water ballast tank # 4 starboard	2007	Crack	Fatigue	Minor		The crack was not penetrating the shell plates and was ground out and welded after crack detection. The grove depth was 7-10mm. The repair is temporary,
FPSO	Hull	Water ballast tank # 3 portside	2007	Crack	Fatigue	Minor		The crack has been permanently repaired without use of habitat in August 2007. The grinding depth was 18mm. An extra carling was installed.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SEMISUB STEEL	Main support frame	Node in MSF	2007	Crack	Fatigue	Minor	Ok	The crack has been grinded to remove crack and welded. This was done in November 2006.
FPSO	Hull	Bow	2007	Deformation	Wave impact	Minor	Repair	Awaiting recommendation on repair method.
FPSO	Hull	Circumturret box	2007	Crack	Fabrication	Insignific ant	Repair	On going (grind, weld, coat)
FPSO	Hull	Water ballast tank # 2 port side	2007	Crack	Fatigue	Minor	Ok	The crack has been permanently repaired, ground to a depth of 8-9 mm.
LOADING SYSTEM	Loading buoy	Loading hose	2007	Broken	Rupture of loading hose.	Major	Repair	N/A
JACKET 6 LEGS	Jacket	Conductorguide	2007	Crack	Loads from conductors	Minor	Repair	N/A
SEMISUB STEEL	Mooring line	Mooring line # 10	2007	Other	Malfunction of anchorchain brakes	Minor	Ok	N/A
JACKET 4 LEGS	Jacket	Caission support C3	2007	Crack	Wave action	Minor	Ok	The crack has been repaired by grinding in 2008. Deepest grinding were 12mm combined 2007 and 2008. The defect "as grinded" is assessed and found
SEMISUB STEEL	Hull	Column and pontoon	2007	Cracks	Fatigue	Minor	OK	2007-1 Weld-repaired inside and outside using cofferdam in transit draft 2007-4 Repaired by grinding and welding from inside in transit draft. 2007-5 Weld-repaired inside and outside using cofferdam in transit draft
SEMISUB STEEL	Hull	-	2007	Cracks	Fatigue	Insignific ant	ОК	All welds repaired (2018)
SEMISUB STEEL	Hull	Column	2008	Cracks	Fatigue	Minor	ОК	2008-1 Crack repaired by grinding and welding in transit draft. 2008-2 Crack repaired by grinding and welding
SEMISUB STEEL	Hull	-	2008	Cracks	Fatigue	Insignific ant	ОК	All welds repaired (2018)
JACKET 4 LEGS	Foundation	Pile 2 Leg B1	2008	Corrosion protection	Unknown	Minor	Repair	Work is ongoing to provide connection with jacket cathodic protection.
JACKET 4 LEGS	Foundation	Pile 1 and 3 Leg A1	2008	Corrosion protection	Unknown	Minor	Repair	Work is ongoing to provide connection with jacket cathodic protection.
FPSO	Hull	Water ballast tank 6 starboard	2008	Crack	Fatigue	Minor	Ok	The crack was weld repared in May.
SUBSEA STRUCTURE	Template	Valve IV01	2008	Leak	N/A	Insignific ant	Monitor ing	
FPSO	Mooring line	Moorings lines # 8 & 10	2008	Wear	Wear	Major	Ok	The turret has been replaced with new chain (one line in May 2007 and nine lines in 2008). The new chain with proper fit and recent installation of remote chainstopper allow montly adjustment of chain links to minimize the wear on
JACKET 4 LEGS	Jacket	Cassion support C7	2008	Crack	Wave action	Minor	Repair	The cassion shell will be secured by means of strops/rigging. A permanent repair will be scheduled. Until permanent repair is concluded the detail will be
JACKET 4 LEGS	Jacket	Cassion support C8	2008	Crack	Wave action	Minor	Repair	The caission shell will be secured by means of strops/rigging. A permanent repair will be scheduled. Until permanent repair is concluded the detail will be
JACKET 4 LEGS	Foundation	Pile Leg B3	2008	Corrosion protection	Unknown	Minor	Repair	Work is ongoing to provide connection with jacket cathodic protection.
JACKET 4 LEGS	Foundation	Piles Leg A1 and B1		Corrosion protection		Minor		Work is ongoing to provide connection with jacket cathodic protection.
JACKET 8 LEGS	Jacket	Conductor	2008	Broken	N/A	Minor	Evaluat ion	C1 evaluated to not impose a threath at present condition. C6 secured with chain.
FPSO	Hull	Waterballast tank	2008	Dent	Vessel impact.	Minor	Repair	Temporary repair to be conducted during September 2008, and permanent
FPSO	Hull	Longitudinal side bulkheads	2008	Crack	Fatigue	Minor	Ok	Double soft nose brackets have been installed. Cracks in openings for the stiffeners in frame #87 have been ground out and welded. All repairs are
FPSO	Hull	Water ballast tank 5 starboard	2008	Crack	Fatigue	Minor	Ok	The crack was ground out and welded. The bracket flange was cut back. The repair was preformed during week 3 2008, and is a permanent repair.
FPSO	Hull	Forward pump room	2008	Crack	Fatigue	Minor	Ok	The cracks have been ground out and welded. The existing lugs between the stiffeners and the web plate have been removed and the penetration openings

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SUBSEA STRUCTURE	SSIV	Subsea Valve Station	2008	Leak		Minor	Ok	No leakage, ref Annual report 2010.
FPSO	Hull	Side shell WBT4 PS	2008	Crack	Fatigue	Minor	Ok	The crack is repaired by use of a habitat January 2009.
FPSO	Hull	COT 4 to WBT 6 PS	2008	Crack	Fatigue	Minor	Ok	The crack has been ground and re-welded January 2009.
FPSO	Hull	WBT 4 ST	2008	Crack	Fatigue	Minor	Ok	The crack has been re-welded and bracket extension installed on the stiffener
FPSO	Mooring line	Mooring line # 3	2009	Broken	Not reported	Major	Ok	New mooring line # 3 installed.
SINGLE WELL TEMPLATE	Template	Umbilical end termination	2009	Leak	N/A	Insignific ant	Ok	Leakage stopped.
SINGLE WELL TEMPLATE	Template	Umbilical end termination	2009	Leak	N/A	Insignific ant	Ok	Leakage stopped.
JACKET TRIPOD	Jacket		2009	Broken	Vessel impact.	Major	Repair	N/A.
FPSO	Hull	Hull below sea surface	2009	Crack	Fatigue.	Minor	Ok	The cracks were temporary reparied end of 2009 until permanent repair at next docking in 2011/12.
FPSO	Hull	Hull below sea surface	2009	Crack	Fatigue	Minor	Ok	Crack grinded out and re-welded. Rathole modified to droplet shape. An extended inspection program is established.
FPSO	Hull	Hull below sea surface	2009	Crack	Fatigue.	Minor	Ok	The repair initiated by finding the ends of the cracks with MPI, then grinding the crack and re-welded. The new weld has been ground smooth. An extended inspection program is established.
FPSO	Hull	Hull below sea surface	2009	Crack	Fatigue	Minor	Ok	The crack was repaired February 2010 by use of habitat and on-sided welding from inside ballast tank.
SUBSEA STRUCTURE	T-connection		2009	Bare-metal	Third party/installation	Minor	Monitor ing	Condition acceptable as long as structure is not torn. Will do additional inspection in 2010 with GVI, CVI and stabbing.
SEMISUB STEEL	Hull	-	2009	Cracks	Fatigue	Insignific ant	OK	All welds repaired (2018)
SEMISUB STEEL	Hull	Column	2009	Crack	Fatigue	Minor	OK	Crack repaired by grinding and welding in transit draft.
SEMISUB STEEL	Hull	Column G10	2009	Crack	Fatigue	Minor	Ok	New local structural design established and documented for similar details. All similar details in several tanks repaired / modified
SEMISUB STEEL	Hull	Column G20	2009	Crack	Fatigue	Minor	Ok	New local structural design established and documented for similar details. All similar details in several tanks repaired / modified
SEMISUB STEEL	Hull	Column G10	2009	Crack	Fatigue	Minor	Ok	New local structural design established and documented for similar details. All similar details in several tanks repaired / modified
SEMISUB STEEL	Main deck	Deck frame	2009	Corrosion protection	N/A	Minor	Ok	Corrosion removed, deck frame inspected and new painting system added
FPSO	Hull	Ballast fore peak tank	2010	Crack	Fatigue	Minor	Ok	Painting and corrosion were removed. The cracks were grinded out and welded according to the procedure. Area was grinded smooth and MPI was performed
FPSO	Hull	Waterballats tank #8 starboard	2010	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was performed to check the weld before it was re-painted. Cargo tank #5 cleaned
FPSO	Hull	Waterballast tank #7 starbord	2010	Crack	Fatigue	Minor	Repair	Temporary reparied untill docking. Crack ends grinded out and re-welded in accordance wtih approved procedure. All new welds were ground smooth.
SEMISUB STEEL	Hull	-	2010	Cracks	Fatigue	Insignific ant	ОК	All welds repaired (2018)
MULTI WELL TEMPLATE	Template	Relief port		Leak		Insignific ant	ing	
JACKET 4 LEGS	Jacket			Scratch	Impact.	Minor	Ok	N/A
SUBSEA STRUCTURE	T-connection	Roof panel	2010	Deformation	Trålskader.	Major	Ok	Ny beskyttelsesstruktur installert 1. kvartal 2011.
MONOTOWER	Jacket	Brace	2010	Crack		Minor	Ok	Nytt stag installert september 2011.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Waterballast tanks 3P & 3S	2010	Crack	Fatigue	Minor	Ok	The cracks were repaired in October and November 2010 as approved by DNV. The cracks were then grinded and re-welded in accordance with the
FPSO	Hull	Water ballast tank 3P, 5P, 6P & 5S	2010	Crack	Fatigue	Minor	-	Temporary repaired until docking. The cracks were grinded out and re-welded as approved by DNV.
FPSO	Hull	Water ballast tank 3P & 3S	2010	Crack	Fatigue.	Minor	-	Temporary repaired until docking. The cracks were grinded out and re-welded according as definded in the approved repair plan.
FPSO	Hull	Water ballast tank 3P	2010	Crack	Fatigue.	Minor	Repair	Temporary repair until docking. The crack was grinded and re-welded as per DNV approved repair procedure. Temporary support removed.
FPSO	Hull	Water ballast tank 6SB	2010	Crack	Fatigue.	Minor		Tempoary repair until docking. The cracks were grinded and re-welded in accordance with DnV approved repair procedure.
FPSO	Hull	Waterballast tank #4P&3S	2010	Crack	Fatigue	Minor	Repair	Temporary reparied untill docking. The cracks were grinded out and re-welded according to approved WPS. The new weld was grinded smooth and painted.
FPSO	Hull	Water ballast tank #2PS	2010	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking. The repair was carried out by grinding the crack out, welding up and grinding the transition smooth between the bracket
FPSO	Hull	Main deck	2010	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking. The repair consisted of grinding out the cracks, MPI checks were preformed to ensure that the complete crack was
FPSO	Hull	Water ballast tanks #3P & 4S	2010	Other	Corrosion	Minor	Repair	Temporary repaired untill docking. The repair consisted of cleaning and grinding the pitting corrosion, MPI checks were performed to ensure that there were no more cracks in the area, and the area was re-welded in accordance to
FPSO	Hull	Water ballast tanks	2010	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking. The repair was initiated by finding the ends of the cracks with MPI. Then the welds were ground and re-welded in
FPSO	Hull	Water ballast tank # 2S	2010	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking. The repair was initiated by grinding the flaws smooth and checking for cracks using MPI. The cracks were grinded out and re-
FPSO	Hull	Water ballast tank #4S & 4P	2010	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking. The repair was initiated by finding the ends of the cracks with MPI. Then the cracks were grinded out and re-welded
FPSO	Hull	Main deck	2010	Crack	Fatigue	Minor		Temporary repaired untill docking. The repair was inititated by finding the ends of the cracks with MPI. Then the cracks were grinded out and re-welded
JACKET 12 LEGS	Jacket	Leg	2011	Scratch	Vessel impact.	Insignific ant	Ok	N/A
FSU	Mooring line	Mooring line # 1 & 4	2011	Broken		Major	Evaluat ion	Further inspection and evaluations ongoing.
JACKET 8 LEGS	Jacket		2011	Deformation	Vessel impact.	Major	Ok	N/A
FSU	Hull	Water ballast tank/COT	2011		Corrosion/fatigue/fabriac ation	Insignific ant	Ok	Repaired with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Hole	Corrosion/fatigue/fabricat	Insignific ant	Ok	Repaired with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Hole	Corrosion/fatigue/fabricat	Insignific ant	Ok	Repaired by Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011		Corrosion/fatigue/fabricat	Insignific ant	Ok	Reparied with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Crack	Corrosion/fatigue/fabricat	Insignific ant	Ok	Reparied with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Crack	Corrosion/fatigue/fabricat	Insignific ant	Ok	Repaired with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, re. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Crack	Corrosion/fatigue/fabricat	Insignific ant	Ok	Repaired with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FSU	Hull	Water ballast tank/COT	2011	Crack	Corrosion/fatigue/fabricat ion	ant		Reparied with Belzona 1111 - repair procedure accepted by DNV.Continous inspection every month, ref. offloading schedule.
FSU	Hull	Water ballast tank/COT	2011	Crack	Corrosion/fatigue/fabricat ion	Insignific ant	Ok	Repaired with Belzona 1111 - repair procedure accepted by DNV. Continous inspection every month, ref. offloading schedule.
SEMISUB STEEL	Mooring line	Mooring line # 2	2011	Other		Minor	Ok	Ny ankerline installert.
SEMISUB STEEL	Hull	-	2011	Cracks	Fatigue	Insignific	OK	74 welds repaired (2018).
						ant		4 welds followed up by inspection.
SEMISUB STEEL	Hull	Column	2011	Crack	Fatigue	Minor	OK	Crack repaired by grinding and welding in transit draft.
FPSO	Hull	Seawater return	2011	Hole	Corrosion	Major	Repair	
MONOTOWER	Jacket		2011	Crack		Minor	Ok	
FPSO	Hull	Ballast water tank 4P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding using full penetration welding. The new weld was ground smooth, and area re-painted.
FPSO	Hull	Ballast water tank 2P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding as necessary. The new welds are to be ground smooth, and area re-painted.
FPSO	Hull	Box keel / Water ballast tank 4S	2011	Intcorr	Corrosion	Minor	Repair	Temporary repaired untill docking by cleaning and grinding the pitting corrosion and checking for cracks by means of MPI. The damaged area was re-welded,
FPSO	Hull	Ballast water tank 3P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding. The new weld
FPSO	Hull			Crack	Fatigue	Minor		Temporary repaired untill docking by grinding the crack and re-welding to approved WPS The new weld was ground smooth and re-painted.
FPSO	Hull	Main deck	2011	Crack	Fatigue	Minor	Repair	Temporary reparied untill docking by grinding and re-welding the crack. The new weld was ground smooth. A modification was made by fitting a bracket as
FPSO	Hull	Water ballast tank 5	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding the cracks and then re-welding according to approved WPS. The new welds were ground smooth and re-
FPSO	Hull	Offloading crane boom rest support	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding according to approved WPS. The new welds were grounded smooth and re-painting.
FPSO	Hull	Main deck	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by re-welding and grinding the new weld
FPSO	Hull	Water ballast tanks 9P & 9S		Crack	Fatigue	Minor		Temporary repaired untill docking by grinding the cracks, re-welding and grinding the new welds smooth as required.
FPSO	Hull	Water ballast tank 9P & 9S	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding using full penetration welds. The new welds were ground smooth.
FPSO	Hull	Water ballast tank 7P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding as necassary. The crack in the frame was welded using full penetration weld. The new welds
FPSO	Hull	Water ballast tank 7P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding as necassary. The new weld was ground smooth, and damaged painting repaired.
FPSO	Hull	Water ballast tank 8P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding as necassary. The new weld was ground smooth, and damaged painting repaired.
FPSO	Hull	Shipside fender list	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by removing the section of the fender in way of the crack. The crack had propagated thorugh the sideshell plating, and a
FPSO		Water ballast tank 5P & 5S	2011	Crack	Fatigue	Minor	Repair	Temporay repaired untill docking by grinding and re-welding as necessary. The new welds were ground smooth, and damaged painting repaired.
FPSO	Hull	Water ballast tank 8S	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding as necessary. At crack in longitudinal, 300mm of the flange was replaced and re-welded with full penetration welding. The new welds were ground smooth, and damaged
FPSO	Hull	Water ballast tank 5S	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding using full penetration welding over a minimum distance of 200mm. The new weld was
FPSO	Hull	Water ballast tank 6P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding and re-welding using full penetration welding over a minimum distance of 200mm. The new weld was

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Water ballast tank 4P	2011	Crack	Fatigue	Minor	Repair	Temporary repaired untill docking by grinding. Re-welding was performed using full penetration welding. The new weld was ground smooth, and damaged
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Evaluat ion	Under evaluation.
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Ok	Cracks repaired, ref. AO 22224150 and 22224156.
TLP STEEL	Column	Collision tank		Crack	Fatigue	Minor	-	Under evaluation
TLP STEEL	Column	Collision tank	2011	Crack	Fatigue	Minor	Monitor	Under evaluation
FPSO	Hull	Waterballast tank #5	2012	Crack	Fatigue	Minor	ing Repair	Permanently repair planned finish by end of summer 2015. Throughickness (inner bottom) crakcs have been temporary sealed by carbonfibre patches. Detailed fatigue analysis, by DNVGL, of the details show satisfactory
CONDEEP 4 SHAFTS	Shaft	Inside G20	2012	Spalling	Corrosion	Minor	Repair	Where feasable, recognised repair methods to be used. Else regular monitoring of the conditon.
FPSO	Hull	Box keel area	2012	Intcorr	Corrosion	Minor	Repair	Temporary repaired untill docking by cleaning and grinding the pitting corrosion and checking for cracks by means of MPI. The damaged area was re-welded
FPSO	Mooring line	Mooring line # 4	2012	Broken	High-cycle, low stress fatigue	Major	Repair	
FPSO	Hull	Cargotank #3 port & starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the end of the crack with MPI, then grinding the crack out and re-welding it. The new welds were ground smooth and
FPSO	Hull	Cargotank #3 transfer pipe	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding it before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #7 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding it before is was ground smooth. MPI was
FPSO	Hull	Ballastwater tank #6 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the ends of the cracks with MPI, before grinding the cracks and re-welding them.
FPSO	Hull	Waterballast tank # 6 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the cracks by MPI, then grinding the cracks and re-welding, before they were ground smooth. MPI were
FPSO	Hull	Waterballast tank #6 port	2012	Crack	Fatigue	Minor	Ok	The repair of the cracks were initiated by finding the extent of the cracks with MPI, then grinding the cracks and re-welding, before they were ground smooth. The toe height of the bracket connection was reduced in height at frame #87
FPSO	Hull	Waterballast tank #6 starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the cracks with MPI, then grinding the cracks and re-welding, before they were ground smooth. MPI were
FPSO	Hull	Ballastwater tank #4 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #1 starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #7 port		Crack	Fatigue	Minor	Ok	The repair was intiated by finding the extent of the crack with MPI, then grinding the crack. The re-welding was a full penetration weld with a minimum distance of 200mm. The weld was ground smooth. MPI performed to check the weld
FPSO	Hull	Waterballast tank #3 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the ends of the crack with MPI. Then the

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Waterballast tank #3 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by findning the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Shipside fender starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by removing a section of the fender in way of the crack. 200mm of the fender forward and aft of sideshell butt weld was removed. A cap plating of similar thickness to the fender tubing was welded onto both forward
FPSO	Hull	Turret hydraulic pump room	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the ends of the crack with MPI. The bracket arrangement was refined and the toe heigth reduced. All new weld was ground
FPSO	Hull	Walkway	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of crack with MPI, then grinding the crack and re-welding, before it was ground smooth. The orginal bracket structure was cropped out and replaced with a new bracket. MPI performed
FPSO	Hull	Waterballast tank #2 port	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #8 port	2012	Crack	Fatigue	Minor		The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #7 starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Waterballast tank #6 port & starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the cracks with MPI, then grinding the cracks and re-welding, before they were ground smooth. MPI were
FPSO	Hull	Waterballast tank #6 port	2012	Crack	Fatigue	Minor	Ok	The repair consisted of cleaning the bulkhead and finding the ends of the crack with MPI, then grinding and re-welding both bulkhead cut-out and the crack. The scallop was ground 30mm in veritcal direction of the crack to get stress
FPSO	Hull	Waterballast tank #5 starboard	2012	Crack	Fatigue	Minor	Ok	The repair was initiated by finding the extent of the crack with MPI, then grinding the crack and re-welding, before it was ground smooth. MPI was
FPSO	Hull	Deck 3, Frame #220 SB	2012	Crack	Fatigue	Minor	Ok	The bracket and part of the upper flange of the beam was cut and replaced by a plate with larger radiuses to avoid peak stresses. Plate was welded according to procedures and welds grinded smooth. MPI was performed on welds, and
JACKET 8 LEGS	Jacket	Cassion guide	2012	Crack	Accidential load from fractured caisson.	Minor	Monitor ing	Not decided. Not critical for integrity of jacket.
SEMISUB STEEL	Main deck	Stiffener above main	2012	Crack	Fatigue	Minor	Ok	New local structural design established and documented. Detail is modified /
SEMISUB STEEL	Main deck	Truss / main deck connection	2012	Crack	Fatigue	Minor	Ok	New local structural detail design established and documented for actual and similar details. All cracks repaired and all similar details modified
SEMISUB STEEL	Main deck	Main girder	2012	Bulge	Insufficent local structural capacity	Minor	Ok	Reinforcement of main girders. Structural capacity documented for complete platform structure including main girders.
SEMISUB STEEL	Main deck	Main girder	2012	Bulge	Insufficent local structural capacity	Minor	Ok	Reinforcement of main girders. Structural capacity documented for complete platform structure including main girders.
SEMISUB STEEL	Column	Cast node	2012	Crack	Fatigue	Minor	Ok	Grinding and modification of notch detail. Structural detail capacity documented
SEMISUB STEEL	Hull	Column		Crack/corrosion	Fatigue/Corrosion	Minor	ОК	Cracks repaired by grinding and welding.
SEMISUB STEEL	Hull	Column	2012	Crack/corrosion	Fatigue/Corrosion	Minor	OK	Cracks repaired by grinding and welding.
SEMISUB STEEL	Hull	-	2012	Cracks	Fatigue	Insignific ant	OK	All findings repaired (2018)
FPSO	Mooring line	Mooring line #9	2012	Broken	N/A	Minor	Evaluat ion	N/A
JACKET 12 LEGS	Main support frame		2013	Other	Impact	Insignific ant	Ok	N/A
SEMISUB STEEL	Hull	-	2013	Cracks	Fatigue	Insignific ant	ОК	All findings repaired (2018)

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
JACKET 6 LEGS	Jacket	Conductor guide, upper stub for horizontal	2013	4 indications found at 4 locations	Fatigue	Insignific ant	ОК	Weld repair. Final MPI ok
FPSO	Hull	Crack in Main Deck	2013	Crack in main deck / tank top	Poor design in utilized area	Minor	OK	The crack is repaired by welding
FPSO	Hull	Crack in Fresh Water Tank	2013	Crack in fresh water tank aft	Poor design and workmanship	Minor		Permannetly repaired by welding
SEMISUB STEEL	Hull	Column G30	2013	Crack	Fatigue	Minor	Repair	Crack will be repaired ASAP
JACKET 8 LEGS	Jacket	Module M30 south side	2013	Extcorr	Unknown	Minor		Grinding of corroded area to even surface, weld reinforcement plate on beam.
FPSO	Hull	Deck 1, Frame #222 SB	2013	Crack	Fatigue	Minor	Ok	The repair was initiated by removing the wall insulation. Then finding the end of the crack with MPI, and grinding and re-welding according to the procedure. Corners of the door frame were rounded to avoid further peak stresses.
FPSO	Hull	SB Slop tank	2013	Crack	Fatigue	Minor	Ok	The repair should was initiated by finding the ends of the crack with MPI, then grinding the crack and re-welding it according to procedures. The new weld was
MULTI WELL TEMPLATE	Template	Chemical injection valve #2	2013	Leak	Probably fractured bolts caused by HISC.	Insignific ant	Monitor ing	To be regulary monitored, quarterly, with ROV and leakage measurements conducted. Well not to be put into service again.
JACKET 4 LEGS	Jacket	Nordøstre legg	2013	Dent	Kollisjon.	Minor	Evaluat ion	N/A
MONOTOWER	Jacket	Pile/sleave	2013	Other		Minor	Ok	Reparasjon utført oktober 2013.
JACKET 12 LEGS	Main deck		2013	Deflection	Vessel impact	Minor	Ok	N/A
FSU	Hull	Starboard bow frame 250	2013	Crack	Fatigue	Major	Repair	A temporary repair will be needed before winter season. Permanent repair is planned for when the vessel is in dry dock in 2014.
FPSO	Hull	Water Ballast Tanks 8P and 9C	2013	Extcorr	Corrosion	Insignific ant	Ok	The repair is initiated by cleaning the area for corrosion, then grinding the openings smooth and repair damaged painting.
FPSO	Hull	Water Ballast Tank 7C	2013	Extcorr	Corrosion	Insignific ant	Ok	The repair was initiated by cropping out the four existing brackets. New brackets installed as per original construction. Bracket's toes are to be ground
FPSO	Hull	Water Ballast Tank 8P	2013	Extcorr	Corrosion	Insignific ant	Ok	The repair was initiated by cropping out parts of the stiffener web. Stiffener webs were replaced by new plating of same grade and thickness as original.
FPSO	Hull	Water Ballast Tanks 5S, 7C, 8P and 9C	2013	Extcorr	Corrosion	Insignific ant	Ok	The repair was initiated by cleaning and grinding the pitting corrosions and grooves. The damaged area was re-welded, weldment was ground smooth and
FPSO	Hull	Water Ballast Tank 9C	2013	Extcorr	Corrosion	Insignific ant	Ok	The repair was completed by changing the brackets with new ones.
FPSO	Hull	Water Ballast Tank 7C	2013	Extcorr	Corrosion	Insignific ant	Ok	The pitting corrosion on inner bottom plating was repaired by cleaning, grinding and rewelding the damaged area. The knee plates were repaired by replacing
FPSO	Hull	Frame #307	2013	Crack	Fatigue	Minor	Repair	Repair are planned finish end of 2014. Detailed fatigue analysis, by DNVGL, of the details show satisfactory lifespan for details after repair. Throughthicknes cracks will be
SEMISUB STEEL	Column	Void S-103	2014	Crack	Fatigue	Minor		<ol> <li>#1 Ground 4-5mm but crack still present. Further grinding and weld repair need VFB to be elevated.</li> <li>Planned Sept/Oct 2014.</li> <li>#5 Ground 4-5mm but crack still present. Further grinding and weld repair</li> </ol>
SEMISUB STEEL	Column	Void S-103	2014	Crack	Fatigue	Insignific ant	Ok	Cracks ground out and welded in July 2014.
SEMISUB STEEL	Main deck	Deck house	2014	Bulge	Insufficent local structural capacity	Minor	Ok	New local structural design established and documented. Deformed area repaired / reinforced with stiffeners
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation.
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Monitor ing	Under evaluation.
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Monitor ing	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Monitor ing	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatgiue	Minor	Evaluat ion	Under evaluation
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Monitor ing	Under evaluation
SEMISUB STEEL	Hull	Seawater intake	2014	Other		Insignific ant	Repair	
TLP STEEL	Column	Collision tank	2014	Crack	Fatigue	Minor	Monitor ing	Under evaluation
FPSO	Hull	Frame #230	2014	Crack	Fatigue	Minor	Ok	The crack was grinded and rewelded. New insert of stiffener was welded in place. The sharp door corner was improved with corner bracket with sufficient
MULTI WELL TEMPLATE	Template		2014	Other		Minor	Evaluat ion	
JACKET 4 LEGS	Jacket		2014	Deformation	Vessel impact	Minor	Evaluat ion	N/A
JACKET 6 LEGS	Jacket	Cassion C8	2014	Crack	N/A	Insignific ant	Repair	Temporary repaired October 2014 by installing suspension chains and clamp.
SINGLE WELL TEMPLATE			2014	Leak	N/A	Insignific ant	Repair	Planen på kort sikt er å bevege PMV slik at stempakninger vil holde tett og dermed stanse lekkasjen. 1. Blø av trykk fra brønn C-1AH inn i brønn D-1H for å komme under 80 bar slik at avlastningsventilen vil stenge
TLP STEEL	Column	C10	2014	Extcorr		Minor	Repair	Repair planned during 2015.
TLP STEEL	Column	C20	2014	Extcorr		Minor	Repair	Repair planned during 2015.
TLP STEEL	Column	C30	2014	Extcorr		Minor		Repair planned during 2015.
TLP STEEL	Column	C40	2014	Extcorr		Minor	Repair	Repair planned during 2015.
SEMISUB STEEL	Hull	-	2014	Cracks	Fatigue	Insignific ant	OK	47 findings repaired. 1 finding followed up by inspection.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
SEMISUB STEEL	Hull	Column	2014	Cracks/corrosion	Fatigue	Minor	OK	<ul> <li>2014-2 S104 Area weld-repaired in transit draft (stiffener cutout extended)</li> <li>2014-4 S204 Plate strength restored by welding overlay/cladding.</li> <li>2014-5 P204 Area weld-repaired.</li> <li>2014-14 P104 Area weld-repaired in transit draft (stiffener cutout extended)</li> </ul>
SEMISUB STEEL	Hull	Pontoon tank, 2 column voids	2015	Cracks	Fatigue	Minor	OK	2015-1 Area welded from inside in transit draft. 2015-5 Area welded with external ROV-mounted habitat in 2017. 2015-6 Area repaired by doubler plate in 2017 (new crack in 2018 ref. CODAM- report nov2018.
SEMISUB STEEL	Hull	-	2015	Cracks	Fatigue	Insignific ant	ОК	64 findings repaired 2 findings followed up by inspection
FPSO	Hull	Main Deck (Deck 5)	2015	Crack	Fatigue	Minor	Ok	The crack was repaired by replacing the manhole coaming and ring (mahole flange) with a new one. The part of the crack in the deck plating was repaired with new plating. The part of the crack in the damaged stiffener was repaired by
FPSO	Hull	Crude Oil Tank 2 Port side	2015	Crack	Fatigue	Minor	Ok	The cracks which penetrate into the deck plating are repaired by replacing the deck plating with new plating. These stiffener terminations will be improved with a softer transition to deck plating which causes lower stress concentration.
FPSO	Hull	Crude Oil Tank 2 Starboard side	2015	Crack	Fatigue	Minor	Ok	The cracks which penetrate into the deck plating are repaired by replacing the deck plating with new plating. These stiffener terminations will be improved with a softer transition to deck plating which causes lower stress concentration.
FPSO	Hull	Water Ballast Tank 5 Port Side	2015	Crack	Fatigue	Minor	Ok	The cracks are purely surface cracks and are repaired by grinding the crack, re- welding and grinding smooth.
FPSO	Hull	Water Ballast Tank 5 Starboard Side	2015	Crack	Fatigue	Minor	Ok	The cracks which penetrate into the deck plating were repaired by replacing the deck plating with new plating. These stiffener terminations will be improved with a softer transition to deck plating which causes lower stress concentration.
FPSO	Hull		2015	Scratch	Impact.	Insignific ant	Ok	N/A
LOADING SYSTEM	Loading buoy	Loading hose	2015	Leak		Minor	Evaluat ion	
MULTI WELL TEMPLATE	Template	Valve	2015	Leak	N/A	Insignific ant	Ok	Lekkasjen er stoppet og brønnen satt i drift igjen etter feilsøking og isolering av lekkasjepunkt.
FSU	Mooring line	Anchor line 6 & 7	2015	Missing	The shackle pins have turned out.	Minor	Evaluat ion	
LOADING SYSTEM	Loading buoy	Hose end valve	2015	Leak		Minor	Evaluat ion	
FPSO	Hull	Sideshell	2015	Crack	Fatigue, weld fabrication	Minor		Drilled out crack ends and plugged holes. Nov. 2015: Reinforcement of cracked plate field with brackets towards stringerdeck. Grinding of weld toes to remove crack initiations and undercuts. June 2016: Repair of cracked weld using
SEMISUB STEEL	Main deck	Column C30	2015	Crack	Fatigue	Minor	Ok	Planned repair as a part of modificaton project
		Column C40		Crack	Fatigue	Minor		Planned repair as a part of modificaton project
SEMISUB STEEL	Module supports	aluminium profiles	2016	Deformation		Minor		Sommeren 2016 ble det observert skaderi aluminiumsprofiler under boligmodulen påSnorreB. Det antas at skadene oppsto under stormenTor 29.januar 2016.
SEMISUB STEEL	Module supports		2016	Crack		Minor	Repair	
MOPUStor	Jacket	caissonstrukturen	2016	Scratch		Insignific ant	Ok	

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Sideshell	2016	Crack along fillet weld in sideshell	Fatigue/bad weld	Minor	Monitor ing	external habitat will be performed in 2019.
SEMISUB STEEL	Hull	-		Cracks	Fatigue/Corrosion	Insignific ant		131 findings are repaired (2018) 2 findings are followed up by inspection
SEMISUB STEEL	Hull	Blister and Ballast tanks el.9.5-22.9m	2016	Crack/corrosion	Corrosion/Fatigue	Minor	ОК	<ul><li>2016-13 Area repaired in transit draft by doubler plates on inside of blister (and column skin). New anodes installed in transit 2017.</li><li>2016-3 Cracks removed by grinding and welding.</li><li>2016-17 Area repaired by welding of doubler plate.</li></ul>
JACKET 4 LEGS	Jacket	Horizontal brace at elevation +10m	2016	Indication	Welding error with corrosion penetration	Insignific ant		The edges of the welding defect were ground down to get finer transition in the weld seam.
JACKET 6 LEGS	Jacket	Conductor guide, upper stub for horizontal	2017	2 indications	Fatigue	Insignific ant	ОК	Ground 4mm. Final MPI ok.
FPSO	Hull	Crack no. 2, 3, 4, 145 & 146 around WT Door Port		Cracks in doorframe around WT door at EL 3200 Port	High utilized area	Minor	Repair	To be permanently repaired by Welding. Refer WO 11035383.
FPSO	Hull	Crack no. 8, 135,136, 137 & 138 EL 7200 STB	2017	Cracks in doorframe and above WT door EL 7200 STB	High utilized area and poor design	Minor	Repair	To be permanently repaired by Welding. Refer job pack 200500-N-TF-0006 and WO 11035387
SEMISUB STEEL	Hull	Hull tanks internal and external leakage	2017	Cracks	Fatigue	Minor	ОК	2017-3 Crack repaired with dry outside in transit draft by grinding and welding from inside of tank.
SEMISUB STEEL	Hull	Transverse bracing	2017	Crack	Fatigue	Major	Repair	Crack repaired by grinding and welding in transit-condition. Based on the size of the crack in addition to a verification analysis (fracture-mechanic), the
FPSO	Hull	Cracks no. 9, 10, 11, 117 & 119 EL12000 Port FR61	2017	Cracks no. 9, 10, 11, 117 & 119 around WT doors	Poor desig and welding in highly utilized area	Minor	Repair	Cracks are monitored bi-monthly. Permanent weld repair planned for 2019 (refer work packs 200500-N-TF-004 & -005 and WO11035380)
FPSO	Hull	Crack no. 80 & 97 in structure STB at FR60	2017	Cracks 80 & 97 in grating support structure	Poor welding quality in utilized area	Minor	OK	Cracks was permanently weld repaired in January 2019 (Refer job pack 200500- N-TF-0002 and WO 11035377)
FPSO	Hull	Crack no. 12, 13, 118, 120, 121, 123 & 134	2017	Cracks around WT doors between FR60 & FR61	Poor design and welding quality in utilized area	Minor	Repair	Cracks are due for repair 2019 (refer job pack 200500-N-TF-0004_1.0 & - 0005_1.0 and WO 11035381)
FPSO	Hull	Crack no. 3 between BWT3S og COT2S	2017	Through thickness crack between COT4S & BWT3S	Poor weld quality at scallop	Minor		Crack is temporary repaired by Belzona to hinder leakage from COT4S into BWT3S. Permanent weld repair scheduled for August 2019 (refer WO 11032455 & work pack 200296-N-TF-0004)
FPSO	Hull	Crack no. 12 in maindeck on top of COT3S	2017	Through thickness crack in main deck above COT3S	Poor welding quality in a highly utilized area	Minor	OK	OK. The crack was permanently weld repaired 27/8-2018 (refer job pack 20094- N-TF-0001 & WO 10997327)
SEMISUB STEEL	Hull	-	2017	Cracks	Fatigue	Insignific ant	OK	150 findings are repaired (2018), 2 findings are followed up by inspection
FPSO	Hull	Cracks 8, 135, 136, 137 & 138 foreship EL 7200	2017		Poor design in high utilized area	Minor	Repair	To be repaired in 2019. Refer WO 11035387 and job pack 200500-N-TF-0006.
FPSO	Hull	Sideshell	2017	Crack at weld toe of fillet weld in side	Fatigue	Minor	Monitor ing	2 through cracks have been repaired in 2018. Repair campaign will continue and complete in 2019/2020
FPSO	Hull	Crack in green water bunting and inside	2017	Cracks	Poor welding quality and poor design of toe plate	Minor	-	Cracks are monitored at 3 monthly intervals.
FPSO	Hull	Cracks 8, 9 & 10 in BWT3P FR38 towards	2017	Cracks inside Ballast Water Tank	Poor weld quality and wear	Insignific ant	Monitor ing	Not repaired. Monitored at 3 monthly intervals.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Crack no. 11 in green water bunting STB FR39		green water bunting	Poor welding quality	Minor	ing	Monitored at 3 monthly intervals
JACKET 12 LEGS	Jacket	Conductor guide frame at el65'	2017	Loose	fatigue	Minor		Engineering, fabrication and planning is ongoing to install clamps to secure the loose local guide frame and provide support to the original members mitigating the damages. Mobilization for offshore installation is planned for end November
MULTI WELL TEMPLATE	Crane pedestal	crane boom	2017	Crack	The crack is probably created due to a poorly supp	Minor	Monitor ing	Will be welded november 2017
JACKET 12 LEGS	Jacket	Conductor guide frame	2017	Loose	fatigue	Minor		Engineering, fabrication and planning is ongoing to install clamps to secure the loose local guide frame and provide support to the original members mitigating the damages. Mobilization for offshore installation is planned for end November
JACKET 12 LEGS	Jacket	Conductor guide frame at el65'	2017	detached	fatigue	Minor	Repair	Engineering, fabrication and planning is ongoing to install clamps to secure the loose local guide frame and provide support to the original members mitigating the damages. Mobilization for offshore installation is planned for end November
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Monitoring for development. Repair solution developed.
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Monitoring for development. Repair solution developed.
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor		Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead Port	2017	Crack	Fatigue	Minor	,	Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead Port	2017	Crack	Fatigue	Minor	,	Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead Port	2017	Crack	Fatigue	Minor	,	Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead STB	2017	Crack	Fatigue	Minor		Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead STB	2017	Crack	Fatigue	Minor	0	Monitoring for development. Repair solution developed.
FPSO	Hull	Long bulkhead	2017	Crack	Fatigue	Minor		Crack arrestor hole D=64 mm drilled. Monitoring for development.
FPSO	Hull	Door frame	2017	Crack	Fatigue	Minor	,	Monitoring for development.
FPSO	Hull	Transverse bulkhd	2017	Crack	Fatigue	Minor		Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Lngt bulkhd	2017	Crack	Fatigue	Minor	,	Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Transverse bulkhd	2017	Crack	Fatigue	Minor	,	Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor		Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor	Monitor	Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor	ing Monitor ing	Crack arrestor hole diameter 64 mm drilled. Monitoring for development.

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Monitoring for development. Repair solution developed.
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Monitoring for development. Repair solution developed.
FPSO	Hull	Transverse bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Monitoring for development. Repair solution developed.
FPSO	Hull	Lng bulkhead	2017	Crack	Fatigue	Minor	Monitor ing	Crack arrestor hole diameter 64 mm drilled. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor		Crack arrestor hole diameter 64 mm drilled + 18 mm for crack in stiffener. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor	Monitor ing	Crack arrestor hole diameter 50 mm drilled. Monitoring for development.
FPSO	Hull	Longt bulkhd	2017	Crack	Fatigue	Minor	Monitor ing	Crack arrestor hole diameter 50 mm drilled. Monitoring for development.
FPSO	Hull	Lng bulkhead Port	2017	Crack	Fatigue	Minor	-	Monitoring for development. Repair solution developed.
FPSO	Hull	Main deck	2017	Crack	Fatigue	Minor	OK	Repair was done within a few months. Detail with poor bracket design was improved. All other brackets were grinded to improve fatigue life.
CONDEEP 3 SHAFTS	Flare boom	Brace	2017	Crack	VIV	Minor	Ok	Re-welding (after grinding out the crack)
TLP STEEL	Main support frame	Cantilever L619	2018	Corrosion	Buildup of salt (from seaspray)	Minor	Repair	Analysis show structural reinforcement not necessary due to low usage factor.
TLP STEEL	Main support frame	Cantilever L517	2018	Corrosion	Buildup of salt (from seaspray)	Minor	Repair	Sandblasting, new corr. protection and paint. In addition structural reinforcement will
SEMISUB STEEL	Hull	Transverse bracing	2018	Crack	Fatigue	Major	Repair	Cracks repaired by grinding and welding in transit-cond. During grinding, welding pores were discovered. The two transverse cracks originated from a longitudinal crack along welding pores. Based on this finding, phased array
FPSO	Hull	Crack no. 16 & 18 in green water bunting	2018	Cracks in green water bunting down towards main de	Poor welding quality	Minor	Repair	Cracks are beiing monitored at 3 monthly intervals
FPSO	Hull	Fore ship	2018	Crack from weld toe of shear lug at web	Fatigue	Insignific ant	Monitor ing	One repaired in 2018. Complete repair in 2019/20
FPSO	Hull	BWT3S and COT2S	2018	Through plate thickness crack between BWT3S &	Poor weld quality	Minor	Repair	Temporary repaired by Belzona. Permanent Welding repair planned for summer 2019.
FPSO	Hull	Cracks 13 & 14A/B inside BWT4S	2018	•	Poorly designed sniped plate stiffener	Minor	OK	OK. Weld repair completed 12/7-2018. Refer job pack 200298-N-TF-0001_01.
FPSO		Crack no. 15A/B/C in BWT4 Port at FR35 EL 16800	2018	•	Poor design of plate stiffener inside BWT4P	Minor	ОК	OK. All three cracks permanently repaired by welding (refer job pack 200298-N- TF-002 and WO 11034867)
FPSO	Hull	Crack no. 17 in bunting plate at main deck	2018	Through thickness crack in spill bunting plate	01	Minor	OK	OK. Pipe is removed and bunting plate permanently weld repaired (refer job pack 200296-N-TF-0002 & WO 11034867)
SEMISUB STEEL	Hull	Pontoon	2018	Crack	Fatigue	Minor	Evaluat ion	Repair requires transit draught. The hotspot causing the fatigue is very local and based on previous experiences with leakage in this area, further crack- growth is expected to be minor. Repair is planned summer 2019. Repair-

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Cracks 5, 6, 7, 147AB, 148, 149AB, 150 & 159	2018	Cracks in wall	Poor design in high utilized area	Minor	Repair	Cracks to be repaired. Refer WO 11035384.
FPSO	Hull	Cracks no. 45 & 88 at top of main vertical beam	2018	Cracks no. 45 & 88 under deck level at EL 7200	Poor weld quality in utilized area	Minor	Repair	Welding repair completed February 2019. Refer jobpack 200500-N-TF-0002 and WO 11035386.
SEMISUB STEEL	Hull	-	2018	Cracks	Fatigue	Insignific ant		96 findings repaired (2018) 2 cracks are followed up by inspection 4 cracks are planned repaired this summer
FPSO	Hull	Cracks no. 103, 105, 106A/B & 107 in fore ship	2018	Cracks around doors to SB rooms at FR56 & FR60	Poor design in utilized area in machinery space	Minor	Repair	Repair is required. Cracks are monitored at 3 monthly intervals
FPSO	Hull	Cracks 98, 128, 129, 130A/B, 141, 142, 143 & 144	2018	Cracks in deck at EL 3200 at FR60	Higly utilized area and poor fabri welding quality	Minor	OK	OK. Repair Complete 4/3-2019. Refer WO11035378 and work packs 200500-N- TF-0002 & 200500-N-TF-0003_1.0.
SEMISUB STEEL	Hull	Ballast tanks elevation 9.5m-22.9m	2018	Crack/corrosion	Fatigue+corrosion/wear	Minor		2018-11 Area repaired by welding of doubler plate. 2018-19 Crack removed by grinding and welding. 2018-26 Area repaired by welding of doubler plate.
SEMISUB STEEL	Hull	COLUMN 1	2018	CRACK	FATIGUE	Minor	OK	Crack was ground out and welded with VFB in transit draught in June 2018.
FPSO	Hull	Crack no. 83, 131, 132, 133 & 140AB	2018	Crack no. 83, 131, 132, 133, 140AB & 133 EL 3200	High utilized area and poor craftmanship	Minor	Repair	To be permanetly repaired by Welding. Refer WO 11035391.
FPSO	Hull	Foreship Cracks no. 1, 20 & 139 at EL 3200 & 7200	2018	Cracks	High utilized area and poor weld quality	Minor		Permanent welding repair completed March 2019. Refer job pack 200500-N-TF- 0002 and WO 11035392.
FPSO	Hull	Cracks no. 104, 108, 109, 110 & 111A/B in foreship	2018	Cracks no. 104, 108, 109, 110 & 111A/B in machiner	High utilized are and poor weld design	Minor	Repair	To be permanently repaired by Welding. Refer WO 11035396.
FPSO	Hull	Crack no. 82 in FWD machinery space EL	2018	Crack in walkway structure	Poor welding quality in high utilized area	Minor		Permanent Welding repair performed in january 2019. Refer job pack 200500- N-TF-0002 and WO 11035392
FPSO	Hull	Cracks 112, 113, 114, 115, 116, 122, 124, 126,	2018	Cracks in boiler room	Poor design in utilized area	Minor	Repair	To be repaired by Welding. Refer job pack 200500-N-TF-0001 and WO 11035396.
FPSO	Hull	Crack 152 153 154 155 156 157 158 159 160 &		Cracks at EL 3200, 7200, 12000 &	Poor design and quality of welds in utilized area	Minor	Repair	To be permanently repaired by Welding. Refer WO 11035807.
FPSO	Hull	Cracks no. 19 to 30 in BWT4 Port	2018	Cracks inside BWT4P towards	Poor design of plate stiffeners	Minor	Repair	Temporary repair by use of Belzona to hinder leak from COT to BWT. Permanent repair by welding to be performed as part of welding campaign.
FPSO	Hull	Longitudinal bulkhead - foreship		Crack	High stresses	Minor	Monitor ing	Crack arrestor hole drilled as a temporary repair. Material will be replaced.
JACKET 4 LEGS	Module supports	Living Quarter Stair support	2018	crakcs	Poor design, frost damage, missing drainage	Minor	Repair	Clamped to reinforce it, created drainage and it will be replaced.
JACKET 4 LEGS	Module supports	Drilling Tower Stair Support	2019	crack	Poor design, frost damage, missing drainage	Minor	Repair	Holes are drilled at the ends of the crack and for drainage. It has been reinforced With clamp, see attached pictures
CONDEEP 4 SHAFTS	Main support frame	Transition ring utility shaft	2019	Crack detected between stiffener and plate	Unknown	Minor	Monitor ing	Will be welded in 2020
JACKET 8 LEGS	Module structures	Crack weld M10	2019	1 crack weld in the corner of deck	Fatigue	Minor	Repair	Welding

facility_kind	main_object	object	year	anomaly	cause	severity	status	repair
FPSO	Hull	Transverse frame 35	2019	Crack	Bad detail	Minor	Repair	cracked weld will be removed and notch will be sealed with an infill plate.
FPSO	Hull	Machinery space and STB ballast tank 2 & 3	2019	Cracks	Poor design and weld flaws	Minor	Monitor ing	Will be permanently repaired during yard stay in 2020
CONDEEP 3 SHAFTS	Gravity based struct	Sludge cell	2019	Crack	To high pressure onto cell	Insignific ant	ОК	The cell repaired itself. Self healing. Cracks where never forund. The cell was pressure logged after 5-6 months.
CONDEEP 3 SHAFTS	Flare boom	Main frame	2019	Corrosion	Unknown, but it could be poor surface	Minor	ОК	Welding
CONDEEP 3 SHAFTS	Flare boom	Main frame	2019	Crack	Mostly vibration in flare structure	Minor	ОК	Grinding out crack and then welding
FPSO	Mooring line	Mooring Line 6	2019	Fracture of mooring line no. 6	Fabrication fault or fatigue	Minor	OK	Jotun A is now in the dock at Rosenberg shipyard in Stavanger. The turret is lifted out and the first investigation has been performed. The broken link is hanging in the chain lock hawser pipe and will be investigated at DNVGL Høvik
SEMISUB STEEL	Module supports	LQ horisontal support	2020	Broken bolt	Fatigue	Minor		Task force was established. DNV GL analysed the horisontal support, and found structural integrity remained ok with one bolt missing, both in ULS and ALS.
FPSO	Hull	Bilge keel port side	2020	Crack	Fatigue	Minor		The crack will be monitored annually to track any escalation. If so the crack needs to be permanently repaired by welding.
FPSO	Hull	Waterballast/Cargotank	2020	Crack	Fatigue	Minor		The fatigue cracks is planned to be repaired before 31.10.2021. Welding will be required and local strengthening and addition of soft brackets will be part of the
FPSO	Hull	Aft Machinery Space	2020	Crack	Fatigue	Minor	Repair	The crack and fractured bolt hole was welded. The appurtenant bolt was relocated further away from the radius of the corner.
FPSO	Hull	Fwd Machinery room	2020	Crack	Fatigue	Minor	Repair	Repair is performed by grinding and rewelding the crack. A bracket with similar thickness as bulkhead is introduced with long radius, soft heel/bracket and no toe. Welds are grinded smooth and damaged coating repaired.
CONDEEP 4 SHAFTS	Flare boom	Bolted flange for main boom	2020	Bolt broke across	Environmentaly induced stress corrosion	Major	OK	New bolts is replaced.